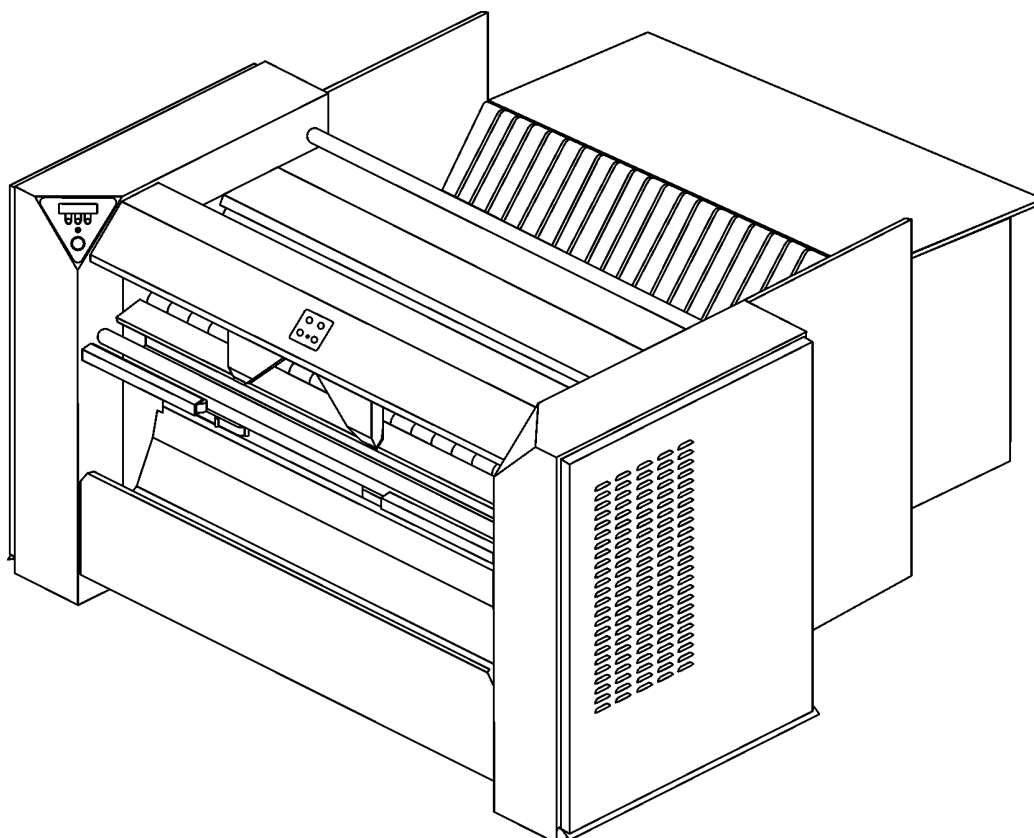


Spare Parts Catalogue

Catalogue de pièces de rechange



IC4 4819-4832 FR

Ironer

Sécheuse repasseuse

XL Feeder Rear outlet

XL Feeder Sortie arrière

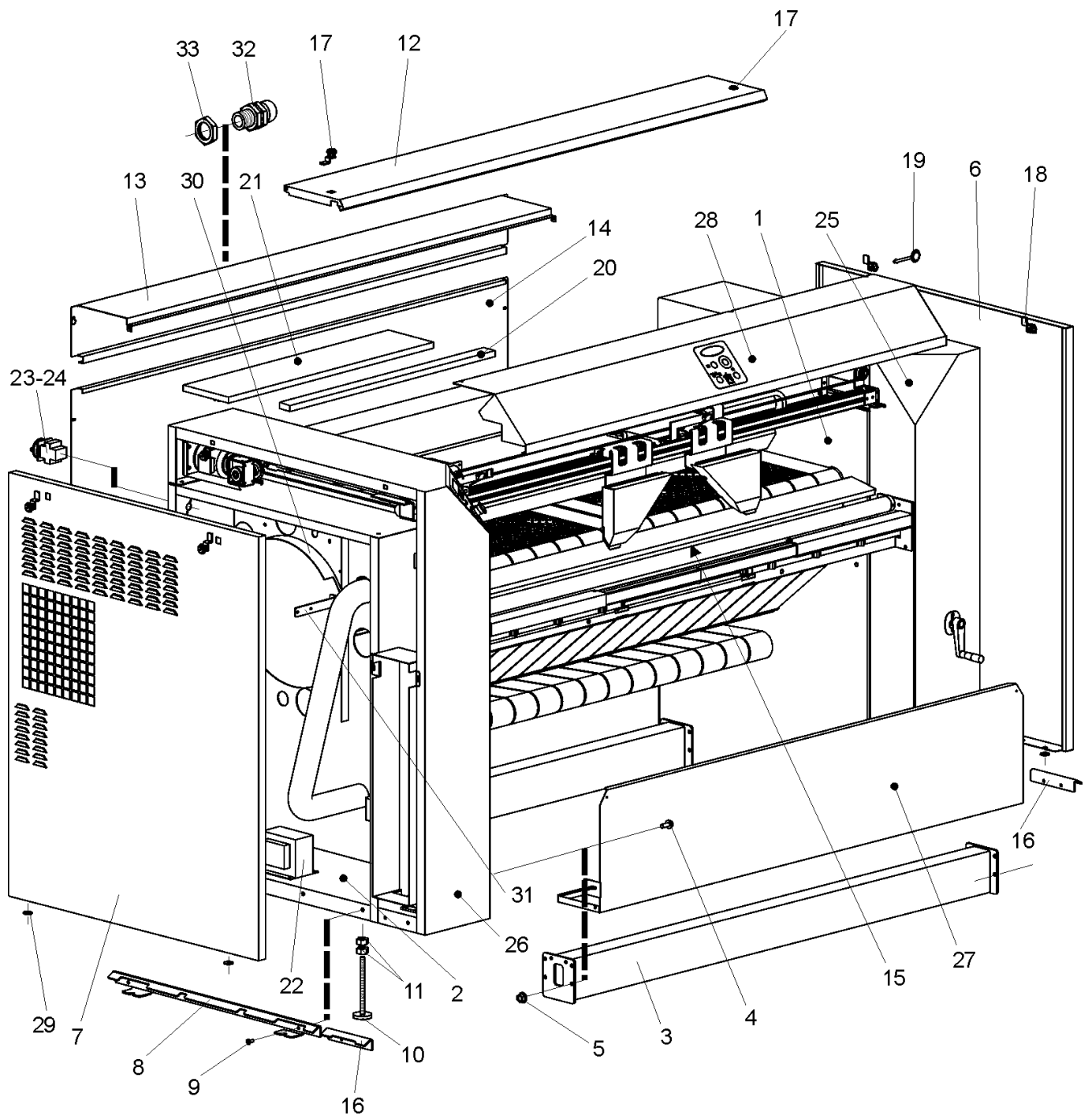
List of issues

IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Illustration	Page	Table of contents
610587	61	Gas heating - Australia
610737	91	RABC Printer option (machine with DIAMMS)
610765	49	Electrical heating
610766	51	Electric heating with air circulation
610767	67	Control panel
610768	55	Gas heating
610769	75	Electric control plate - gas heating
610770	79	Electric control plate - gas heating - Australia
610771	71	Electric cabinet
610773	81	Electric heating plate
610774	83	Electric heating plate - With air circulation
610776	11	Suction device and ventilation
610778	25	Feeding table with suction
610780	53	Vapor suction gas heating
610781	65	Steam heating
610783	35	Cylinders and strips bar
610784	39	DIAMMS Option
610785	29	Satellites
610787	85	Transfert table
610788	87	Rear outlet
610789	41	Motion
610790	89	Outlet table
610791	45	Drive, left side
610800	47	Back-gearred motor and hand control
610803	73	Switch cabinet - Feeder
610804	69	Control panel - Feeder
610805	13	Smoothing
610806	21	Feeding
610807	17	Feeding clamps
610811	7	Casing
610892	93	CMIS
611027	57	Gas heating
611028	63	Gas heating - Australia
611045	77	Electric control plate - gas heating

IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Table of contents	Table des matières	Page/Page
Casing	Carrosserie	7
Suction device and ventilation	Aspiration et ventilation	11
Smoothing	Défrichage	13
Feeding clamps	Pincés d'engagement	17
Feeding	Engagement	21
Feeding table with suction	Table engagement avec aspiration	25
Satellites	Satellites	29
Cylinders and strips bar	Cylindres et barre décolleurs	35
DIAMMS Option	Option DIAMMS	39
Motion	Mouvement	41
Drive, left side	Entraînement, côté gauche	45
Back-gearred motor and hand control	Motoréducteur et commande manuelle	47
Electrical heating	Chauffage électrique	49
Electric heating with air circulation	Chauffage électrique chaleur tournante	51
Vapor suction gas heating	Aspiration chauffage gaz	53
Gas heating	Chauffage gaz	55
Gas heating	Chauffage gaz	57
Gas heating - Australia	Chauffage gaz - Australie	61
Gas heating - Australia	Chauffage gaz - Australie	63
Steam heating	Chauffage vapeur	65
Control panel	Plastron de commande	67
Control panel - Feeder	Plastron de commande - Engageuse	69
Electric cabinet	Armoire électrique	71
Switch cabinet - Feeder	Armoire électrique - Engageuse	73
Electric control plate - gas heating	Platine électrique - chauffage gaz	75
Electric control plate - gas heating	Platine électrique - chauffage gaz	77
Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	79
Electric heating plate	Platine chauffage électrique	81
Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	83
Transfert table	Table de transfert	85
Rear outlet	Sortie arrière	87
Outlet table	Table de sortie	89
RABC Printer option (machine with DIAMMS)	Option RABC Printer (machine avec DIAMMS)	91
CMIS	CMIS	93



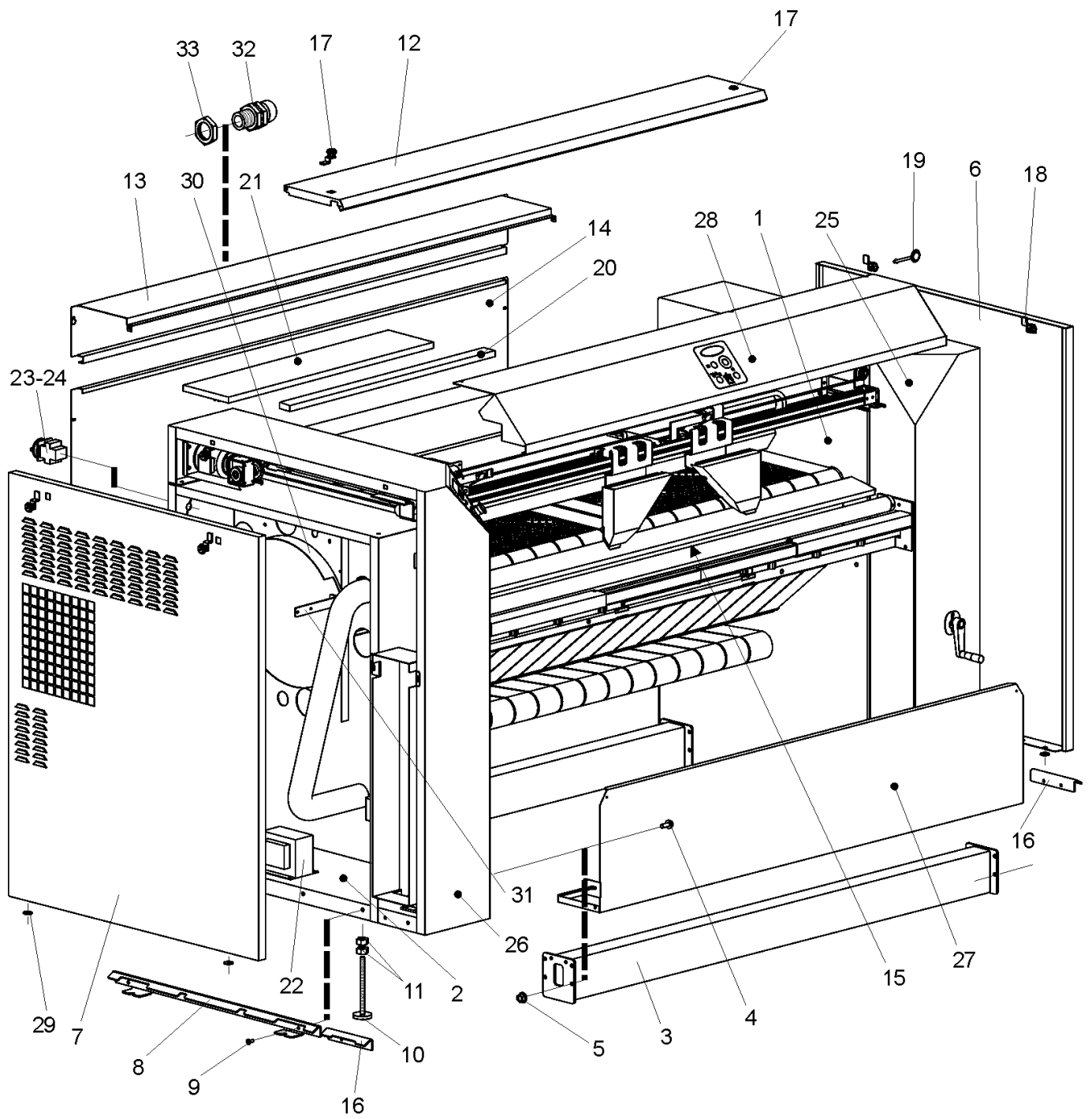
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Casing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610811/1	3	12	2006

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
		IC44821FR								
			IC44825FR							
				IC44828FR						
					IC44832FR					
1	1	1	1	1	1	32104290	Right casing	Caisson droit	3	
2	1	1	1	1	1	32104292	Right casing	Caisson gauche	3	
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32104434	Side frame	Carter latéral	3	
7	1	1	1	1	1	32103970	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103969	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32103788	Handling hook	Crochet de manutention	3	
9	12	12	12	12	12	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	Steel
*	1					55013493	Upper casing Kit	Kit carter supérieur	3	Aluminium
		1				32100194	Upper casing	Carter supérieur	3	Steel
*		1				55013492	Upper casing Kit	Kit carter supérieur	3	Aluminium
			1			32100193	Upper casing	Carter supérieur	3	Steel
*			1			55013491	Upper casing Kit	Kit carter supérieur	3	Aluminium
				1		32100192	Upper casing	Carter supérieur	3	Steel
*					1	55013490	Upper casing Kit	Kit carter supérieur	3	Aluminium
					1	32100191	Upper casing	Carter supérieur	3	Steel
*						55013489	Upper casing Kit	Kit carter supérieur	3	Aluminium
13	1					32104205	Rear housing	Carter arrière	3	Upper
		1				32104204	Rear housing	Carter arrière	3	Upper
			1			32104203	Rear housing	Carter arrière	3	Upper
				1		32104202	Rear housing	Carter arrière	3	Upper
14	1				1	32104201	Rear housing	Carter arrière	3	Upper
		1				32104335	Rear housing	Carter arrière	3	Lower
			1			32104334	Rear housing	Carter arrière	3	Lower
				1		32104333	Rear housing	Carter arrière	3	Lower
					1	32104332	Rear housing	Carter arrière	3	Lower
15	1				1	32104331	Rear housing	Carter arrière	3	Lower
		1				32100305	Feeding vat	Bac d'engagement	3	
			1			32100304	Feeding vat	Bac d'engagement	3	
				1		32100303	Feeding vat	Bac d'engagement	3	
					1	32100302	Feeding vat	Bac d'engagement	3	
16	2	2	2	2	2	32103971	Handling hook	Crochet de manutention	3	
17	2	2	2	2	2	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm
19	3	3	3	3	3	74030141	Key	Clé	3	
20	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
21	-	-	-	-	-	75011085	Foam	Mousse	3	930x205x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
23	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Electric heating



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Casing

Illustration
SchémaIssue
IssueMonth
MonthYear
Year

Carrosserie

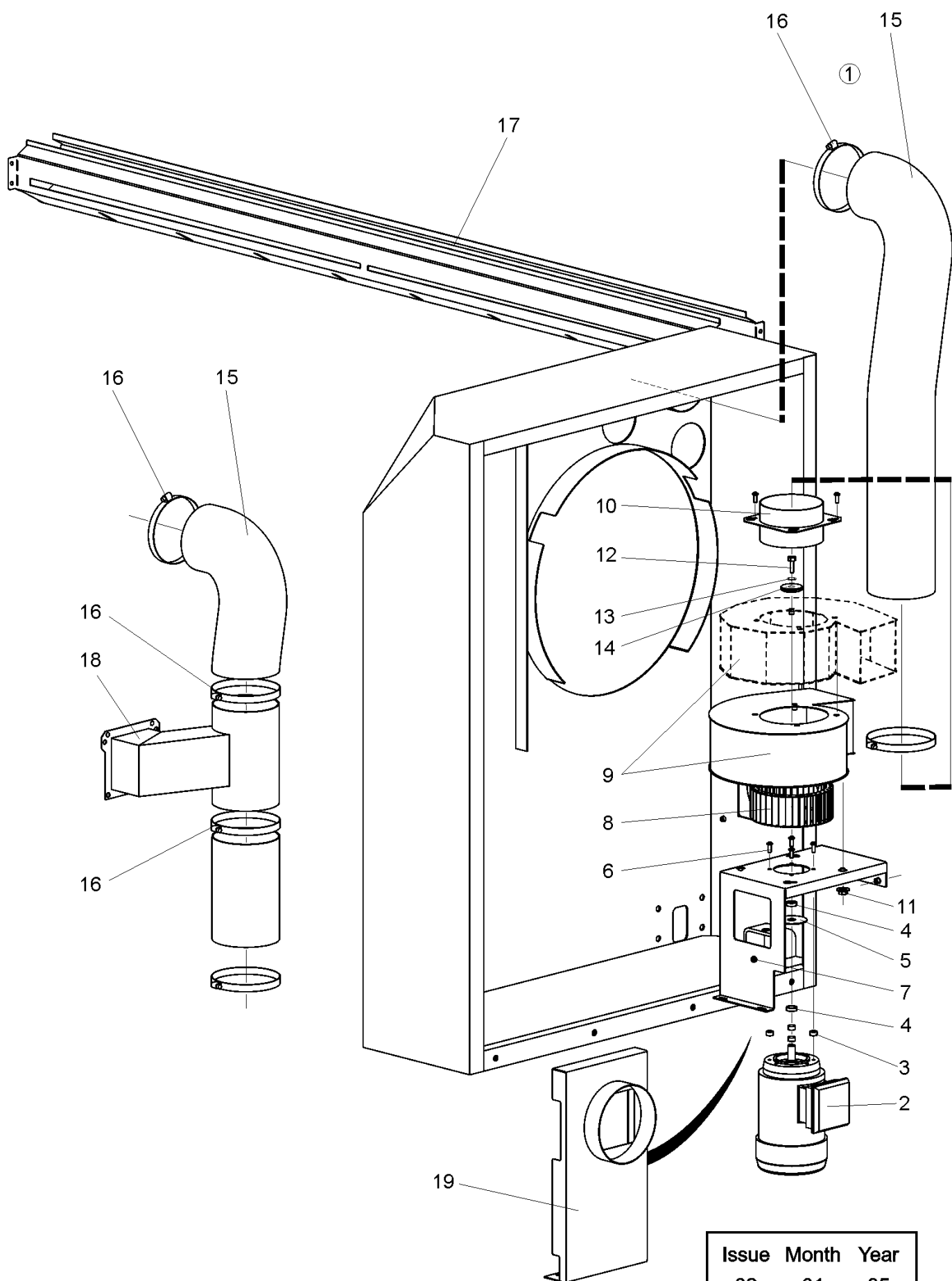
610811/1

3

12

2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
24	IC44819FR									
	IC44821FR									
	IC44825FR									
25	IC44828FR									
	IC44832FR									
26						71054135	Main switch	Interrupteur général	1,2	100A Electric heating
						71054136	Fender waling	Capot de protection	3	Electric heating
						71054138	Fender waling	Capot de protection	3	Gas & steam heating
27						32103953	Right casing	Caisson droit	3	Feeder
						32103956	Right casing	Caisson gauche	3	Feeder
						32104035	Feeding vat	Auge d'engagement	3	
28						32104034	Feeding vat	Auge d'engagement	3	
						32104033	Feeding vat	Auge d'engagement	3	
						32104032	Feeding vat	Auge d'engagement	3	
29						32104031	Feeding vat	Auge d'engagement	3	
						32104045	Splash guard	Carter de protection	3	Front
						32104044	Splash guard	Carter de protection	3	Front
30						32104043	Splash guard	Carter de protection	3	Front
						32104042	Splash guard	Carter de protection	3	Front
						32104041	Splash guard	Carter de protection	3	Front
31						75015105	Grommet	Passe-fil	3	Ø14
						73016166	Insulator	Isolant	3	
						32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
32						71079035	Cable fitting	Presse étoupe	3	Ø29/36
						71079012	Locking nut	Contre-écrou	3	Ø29



610776

Issue	Month	Year
02	01	05

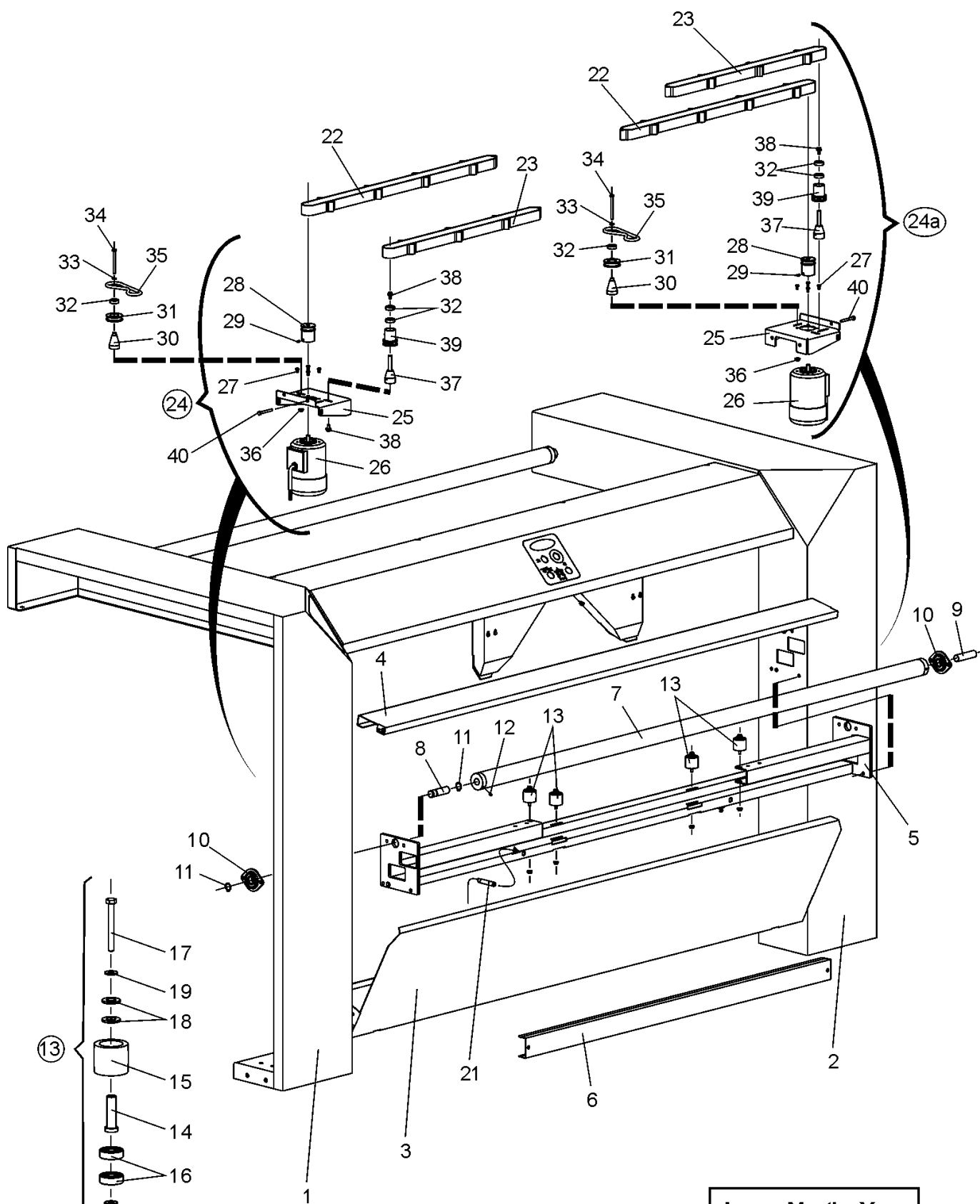
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Suction device and ventilation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610776/1	2	1	2005

Aspiration et ventilation

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
1	1	1	1	1	1	55012310	Cooler fan	Ventilateur	3	Complete
	1	1	1	1	1	55012490	Cooler fan	Ventilateur	3	Complete
2	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	8	8	8	8	8	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	32104296	•Motor bracket	•Support moteur	3	
	1	1	1	1	1	32104431	•Motor bracket	•Support moteur	3	
8	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	32101362	•Spiral	•Volute	3	
	1	1	1	1	1	32104438	•Spiral	•Volute	3	
10	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1					32104375	Vapour suction tube	Tube aspiration des buées	3	
		1				32104374	Vapour suction tube	Tube aspiration des buées	3	
			1			32104373	Vapour suction tube	Tube aspiration des buées	3	
				1		32104372	Vapour suction tube	Tube aspiration des buées	3	
					1	32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating
19	1	1	1	1	1	32104432	Nozzle	Buse	3	Side output



610805

Issue	Month	Year
02	03	06

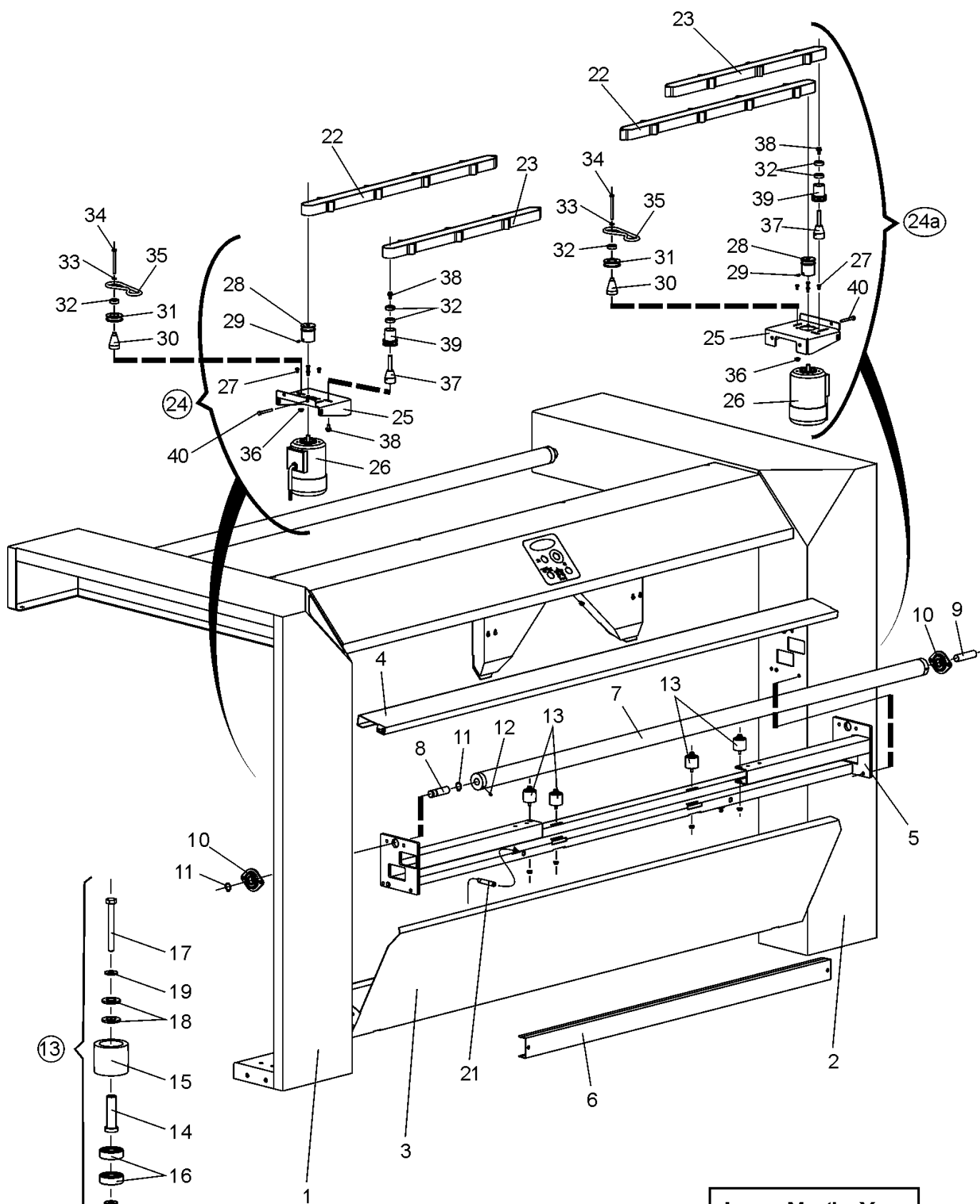
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Smoothing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610805/2	3	4	2006

Défripage

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
1	1	1	1	1	1	1	32103956	Right casing	Caisson gauche	3	Feeder ill. 610802
2	1	1	1	1	1	1	32103953	Right casing	Caisson droit	3	Feeder ill. 610802
3	1						32104035	Feeding vat	Auge d'engagement	3	ill. 610802
		1					32104034	Feeding vat	Auge d'engagement	3	ill. 610802
			1				32104033	Feeding vat	Auge d'engagement	3	ill. 610802
				1			32104032	Feeding vat	Auge d'engagement	3	ill. 610802
					1		32104031	Feeding vat	Auge d'engagement	3	ill. 610802
4	1						32104095	Sheet rest table	Table repose drap	3	
		1					32104094	Sheet rest table	Table repose drap	3	
			1				32104093	Sheet rest table	Table repose drap	3	
				1			32104092	Sheet rest table	Table repose drap	3	
					1		32104091	Sheet rest table	Table repose drap	3	
5	1						32103985	Rail	Support	3	
		1					32103984	Rail	Support	3	
			1				32103983	Rail	Support	3	
				1			32103982	Rail	Support	3	
					1		32103981	Rail	Support	3	
6	1	1	1	1	1	1	32103945	Guide	Guide	3	
7	1						32104125	Stretching satellite	Satellite défripage	3	
		1					32104124	Stretching satellite	Satellite défripage	3	
			1				32104123	Stretching satellite	Satellite défripage	3	
				1			32104122	Stretching satellite	Satellite défripage	3	
					1		32104121	Stretching satellite	Satellite défripage	3	
8	1	1	1	1	1	1	32100030	Shaft	Axe	3	Blocked
9	1	1	1	1	1	1	32100031	Shaft	Axe	3	Free
10	2	2	2	2	2	2	73010070	Bearing box	Palier	3	Ø20
11	2	2	2	2	2	2	74026053	Circlip	Circlip	3	Ø20
12	4	4	4	4	4	4	74020227	Ball screw	Vis à bille	3	M5x8
13	4	4	4	4	4	4	55011617	Stretching pulley	Poulie défripage	3	Complete
14	1	1	1	1	1	1	32103396	•Shaft	•Axe	3	
15	1	1	1	1	1	1	32103397	•Pulley	•Poulie	3	
16	2	2	2	2	2	2	73011109	•Ball bearing	•Roulement à billes	3	
17	1	1	1	1	1	1	74033607	•Screw	•Vis	3	M6x55
18	2	2	2	2	2	2	74036009	•Washer	•Rondelle	3	Ø10
19	1	1	1	1	1	1	74036006	•Washer	•Rondelle	3	Ø6
20	1	1	1	1	1	1	74033253	•Nut	•Écrou	3	M6
21	1	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2	
22	2						73022267	Belt	Courroie	1,2	L=1640mm
		2					73022265	Belt	Courroie	1,2	L=1850mm
			2				73022256	Belt	Courroie	1,2	L=2270mm
				2			73022263	Belt	Courroie	1,2	L=2480mm
					2		73022254	Belt	Courroie	1,2	L=2600mm
* 23	2						73022268	Belt	Courroie	1,2	L=1340mm
		2					73022266	Belt	Courroie	1,2	L=1550mm
			2				73022257	Belt	Courroie	1,2	L=1970mm
				2			73022264	Belt	Courroie	1,2	L=2180mm
					2		73022255	Belt	Courroie	1,2	L=2900mm
24	1	1	1	1	1	1	55012151	Stretching motor	Moteur défripage	3	Left Complete
24a	1	1	1	1	1	1	55012150	Stretching motor	Moteur défripage	3	Right Complete
25	1	1	1	1	1	1	32103951	•Motor bracket	•Support moteur	3	
26	1	1	1	1	1	1	71013089	•Motor	•Moteur	1,2	90W
27	4	4	4	4	4	4	74033708	•Screw	•Vis	3	M5x10
28	1	1	1	1	1	1	32103720	•Drive pulley	•Poulie motrice	3	
29	2	2	2	2	2	2	74020227	•Ball screw	•Vis à bille	3	M5x8



610805

Issue	Month	Year
02	03	06

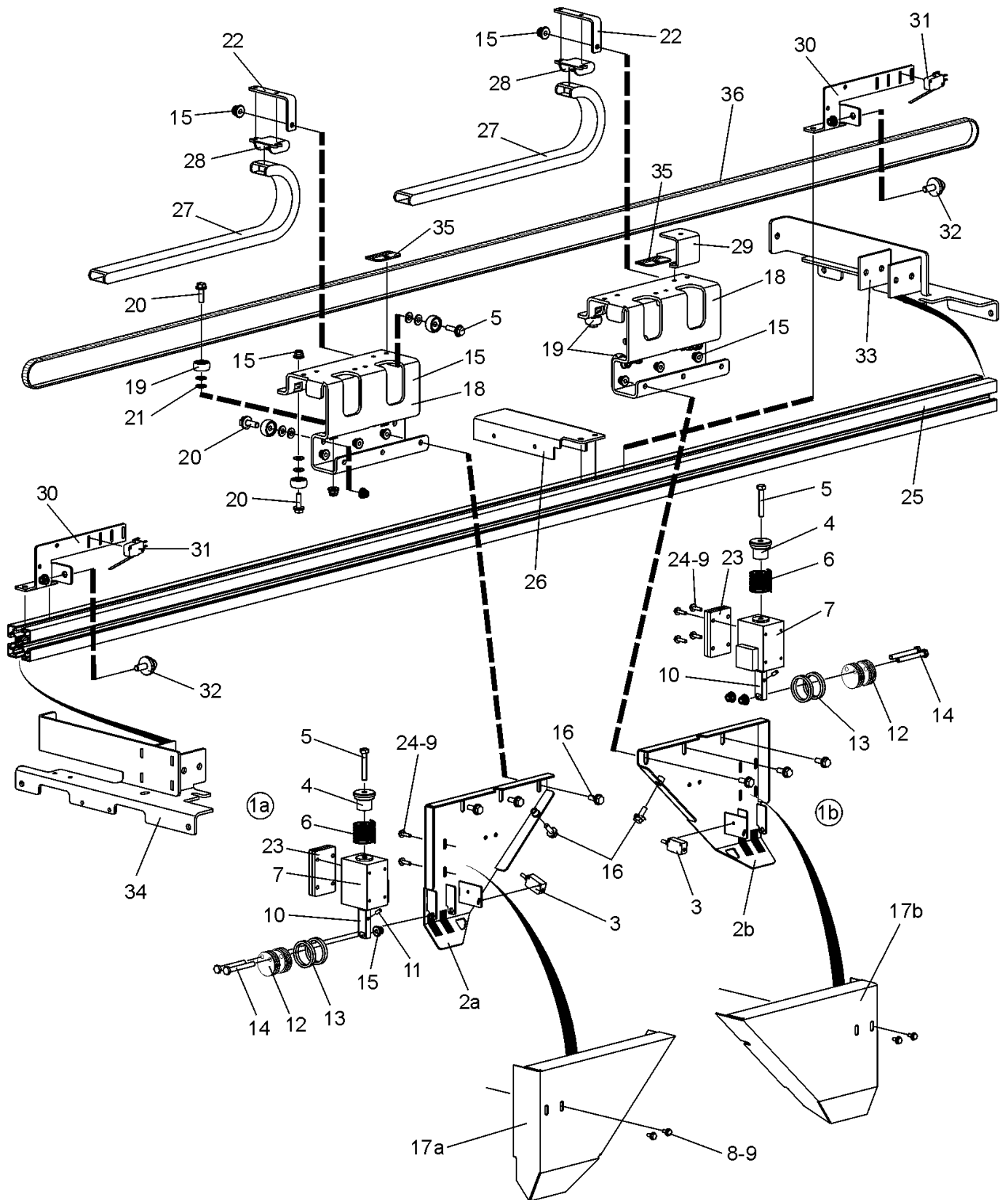
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Smoothing

Illustration Issue Month Year
Schéma Issue Month Year
610805/2 3 4 2006

Défripage

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
		IC44821FR								
			IC44825FR							
				IC44828FR						
					IC44832FR					
30	1	1	1	1	1	32103724	•Shaft	•Axe	3	
31	1	1	1	1	1	32103721	•Pulley	•Poulie	3	
32	3	3	3	3	3	73011109	•Ball bearing	•Roulement à billes	1,2	
33	1	1	1	1	1	74036005	•Washer	•Rondelle	3	Ø6
34	1	1	1	1	1	74033609	•Screw	•Vis	3	M6x70
35	1	1	1	1	1	73022278	•Belt	•Courroie	1,2	Ø6
36	1	1	1	1	1	74033202	•Cage nut	•Ecrou	3	M6
37	1	1	1	1	1	32103395	•Shaft	•Axe	3	
38	2	2	2	2	2	74033001	•Screw	•Vis	3	M6x12
39	1	1	1	1	1	32103719	•Pulley	•Poulie	3	
40	1	1	1	1	1	74020054	•Screw	•Vis	3	M6x50



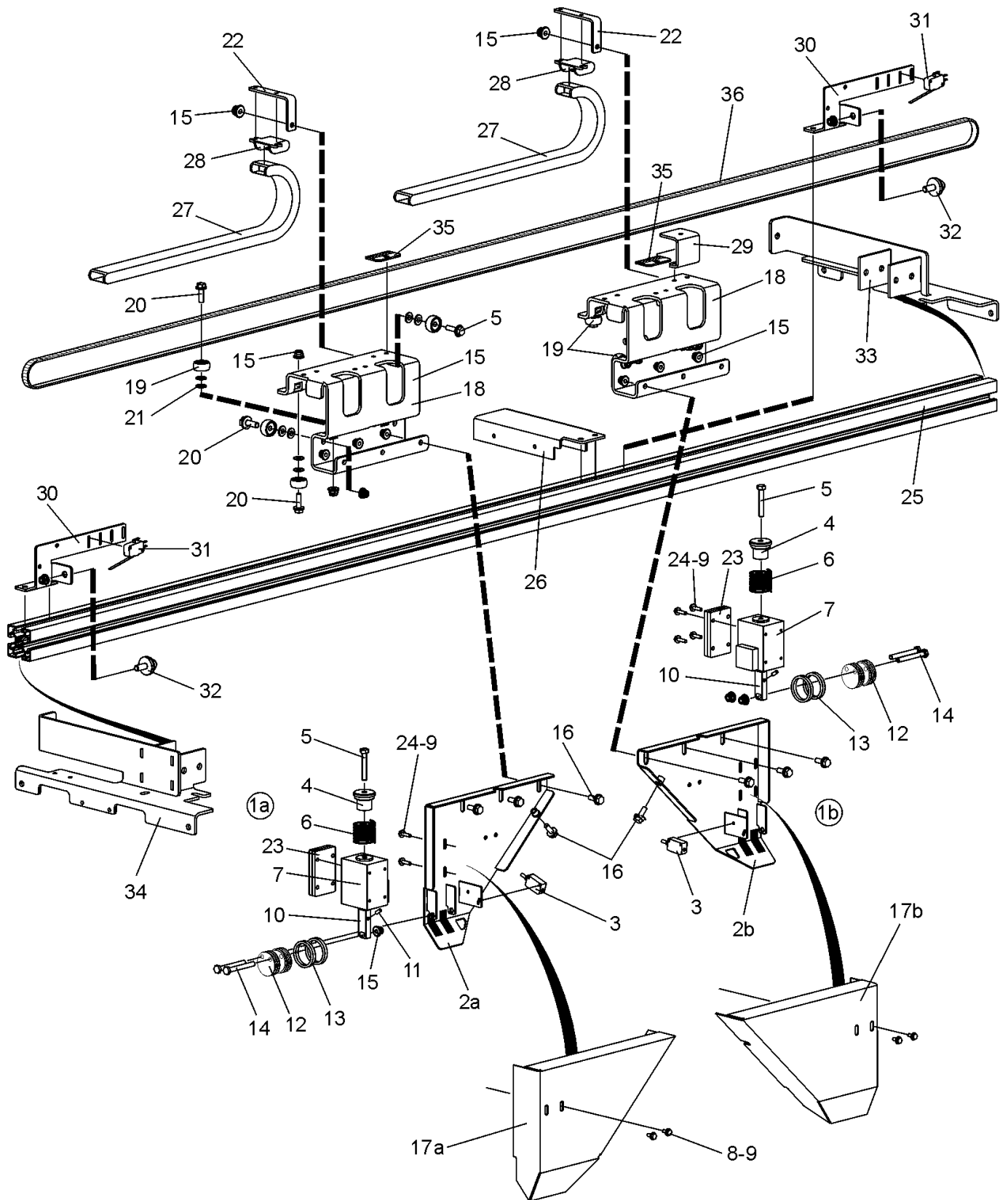
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Feeding clamps

Pincés d'engagement

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610807/2	2	5	2005

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
1a	1	1	1	1	1	55012147	Pliers	Pince	3	Left Complete
1b	1	1	1	1	1	55012146	Pliers	Pince	3	Right Complete
2a	1	1	1	1	1	32102730	•Pliers	•Pince	3	Left
2b	1	1	1	1	1	32102729	•Pliers	•Pince	3	Right
3	1	1	1	1	1	71050211	•Sensor	•Déecteur	1,2	
4	1	1	1	1	1	32102305	•Command axle	•Axe de commande	3	
5	2	2	2	2	2	74020030	•Screw	•Vis	3	M6x30
6	1	1	1	1	1	74030145	•Return spring	•Ressort de rappel	3	
7	1	1	1	1	1	32103253	•Electromagnet	•Electroaimant	1,2	
8	2	2	2	2	2	74010000	•Screw	•Vis	3	M4x10
9	6	6	6	6	6	74036002	•Washer	•Rondelle	3	
10	1	1	1	1	1	32102617	•Paddle rod	•Tige	3	
11	1	1	1	1	1	74020227	•Ball screw	•Vis à bille	3	M5x8
12	1	1	1	1	1	32102618	•Cam	•Came	3	
	1	1	1	1	1	32104504	•Cam	•Came	3	
13	4	4	4	4	4	73016162	•O-ring	•Joint torique	1,2	Ø23
	4	4	4	4	4	73016198	•O-ring	•Joint torique	1,2	
14	2	2	2	2	2	74020054	•Screw	•Vis	3	M6x50
15	13	13	13	13	13	74033253	•Nut	•Écrou	3	M6
16	4	4	4	4	4	74033060	•Screw	•Vis	3	M6x16
17a	1	1	1	1	1	32104382	•Splash guard	•Carter de protection	3	Left
	1	1	1	1	1	32104507	•Splash guard	•Carter de protection	3	Left
17b	1	1	1	1	1	32104381	•Splash guard	•Carter de protection	3	Right
	1	1	1	1	1	32104506	•Splash guard	•Carter de protection	3	Right
18	1	1	1	1	1	32104085	•Table trolley	•Chariot	3	
19	8	8	8	8	8	73011168	•Clip trolley	•Mini galet	1,2	
20	7	7	7	7	7	74033003	•Screw	•Vis	3	M6x20
21	16	16	16	16	16	74036006	•Washer	•Rondelle	3	Ø6
22	1	1	1	1	1	32104157	•Cable retainer	•Support de câble	3	
23	2	2	2	2	2	32104505	•Block	•Cale	3	
24	4	4	4	4	4	74010012	•Screw	•Vis	3	M4x20
25	1					72020275	Aluminium profile	Profil Aluminium	3	
		1				72020274	Aluminium profile	Profil Aluminium	3	
			1			72020273	Aluminium profile	Profil Aluminium	3	
				1		72020272	Aluminium profile	Profil Aluminium	3	
					1	72020271	Aluminium profile	Profil Aluminium	3	
26	1	1	1	1	1	32104138	Support	Renfort	3	
27	2					71081025	Chain	Chaîne	3	Nylon L=459mm
		2				71081025	Chain	Chaîne	3	Nylon L=510mm
			2			71081025	Chain	Chaîne	3	Nylon L=612mm
				2		71081025	Chain	Chaîne	3	Nylon L=663mm
					2	71081025	Chain	Chaîne	3	Nylon L=765mm
28	2	2	2	2	2	71081026	Catch	Attache	3	
29	1	1	1	1	1	32104101	Catch	Attache	3	
30	2	2	2	2	2	32104103	Safety support	Support sécurité	3	
31	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
32	2	2	2	2	2	74026022	Rubber stop	Butée caoutchouc	3	
33	1	1	1	1	1	32104106	Table trolley	Chariot	3	Left
34	1	1	1	1	1	32104105	Table trolley	Chariot	3	Right
35	2	2	2	2	2	32102428	Back plate	Contre plaque	3	
36	-m					73022252	Cogged belt	Courroie crantée	1,2	L=3765mm
		-m				73022252	Cogged belt	Courroie crantée	1,2	L=4180mm
			-m			73022252	Cogged belt	Courroie crantée	1,2	L=5020mm
				-m		73022252	Cogged belt	Courroie crantée	1,2	L=5440mm



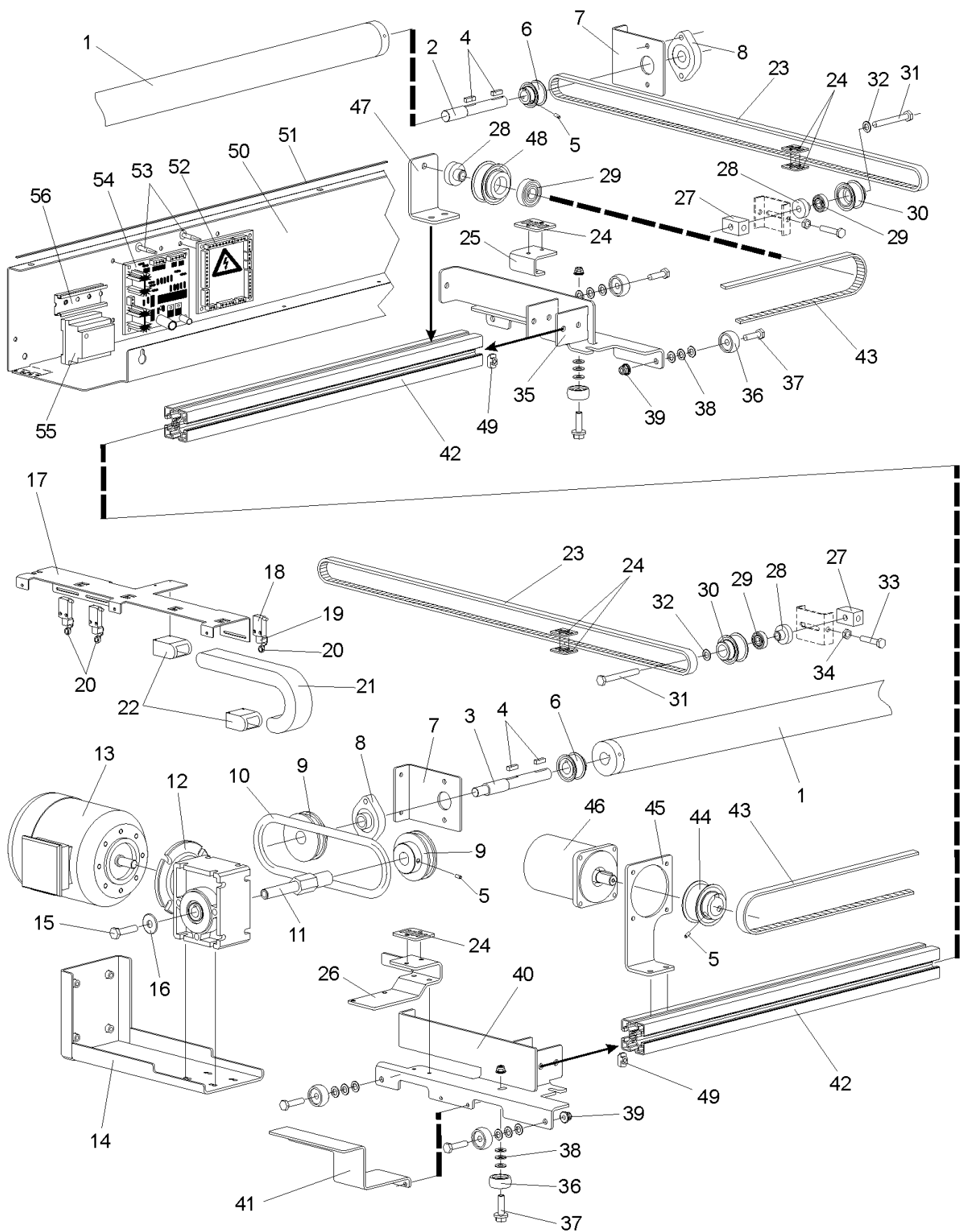
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Feeding clamps

Pinces d'engagement

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610807/2	2	5	2005

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR					
	IC44821FR					
	IC44825FR					
	IC44828FR					
	IC44832FR					
	-m	73022252	Cogged belt	Courroie crantée	1,2	L=6280mm



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Feeding

Illustration

Issue

Month

Year

Schéma

Issue

Month

Year

Engagement

610806/1

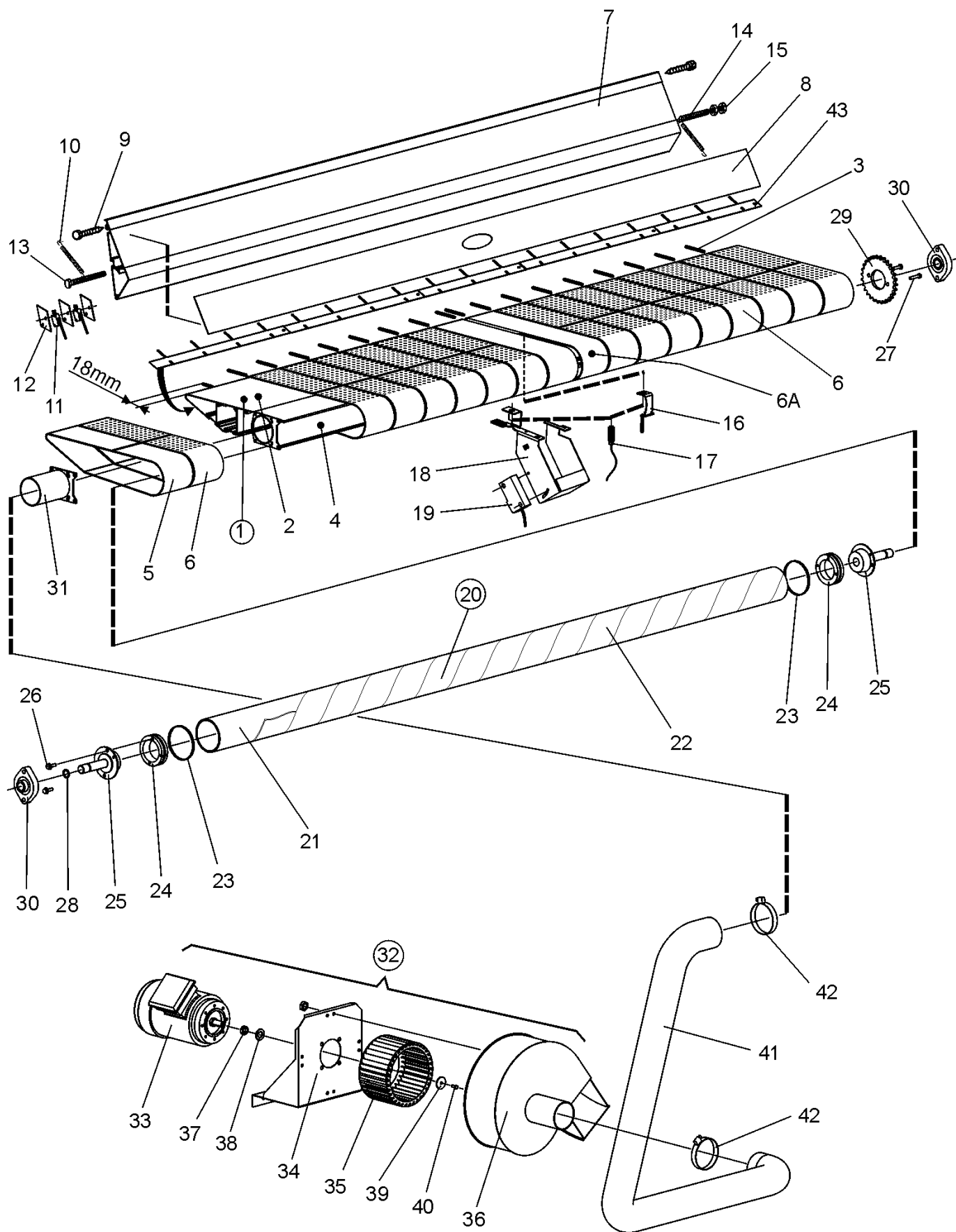
1

10

2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
1	1					32104065	Control satellite	Satellite de commande	3	Forwarding clamps
		1				32104064	Control satellite	Satellite de commande	3	Forwarding clamps
			1			32104063	Control satellite	Satellite de commande	3	Forwarding clamps
				1		32104062	Control satellite	Satellite de commande	3	Forwarding clamps
					1	32104061	Control satellite	Satellite de commande	3	Forwarding clamps
2	1	1	1	1	1	32104115	Shaft	Arbre	3	Right
3	1	1	1	1	1	32104328	Shaft	Arbre	3	Left
4	4	4	4	4	4	32104118	Key	Clavette	3	6x6x20
5	10	10	10	10	10	74020227	Ball screw	Vis à bille	3	M5x8
6	2	2	2	2	2	32104325	Drive pulley	Poulie motrice	3	
7	2	2	2	2	2	32104116	Rail	Support	3	
8	2	2	2	2	2	73010080	Bearing box	Palier	1,2	
9	2	2	2	2	2	32104350	Drive pulley	Poulie motrice	3	
10	1	1	1	1	1	73022277	Belt	Courroie	1,2	Ø8
11	1	1	1	1	1	32104351	Shaft	Axe	3	
12	1	1	1	1	1	73023071	Reducer	Réducteur	3	1/30
13	1	1	1	1	1	71014123	Motor	Moteur	1,2	2700rpm - 60W
14	1	1	1	1	1	32104327	Back-gearred motor support	Support motoréducteur	3	
15	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
16	1	1	1	1	1	74036008	Washer	Rondelle	3	Ø8
17	1	1	1	1	1	32104352	Main switch support	Support interrupteur	3	
18	3	3	3	3	3	71054197	Body of switch	Corps d'interrupteur	1,2	
19	3	3	3	3	3	71054198	Switch head	Tête interrupteur	1,2	
20	3	3	3	3	3	71054199	Lifting arm	Levier	1,2	
21	1	1	1	1	1	71081027	Chain	Chaîne	3	Nylon 450mm
22	2	2	2	2	2	71081028	Catch	Attache	3	
23	2	2	2	2	2	73022250	Cogged belt	Courroie crantée	1,2	1750mm
24	6	6	6	6	6	32104349	Back plate	Contre plaque	3	
25	1	1	1	1	1	32104110	Fixation leg	Patte de fixation	3	
26	1	1	1	1	1	32104348	Fixation leg	Patte de fixation	3	
27	2	2	2	2	2	32104383	Cage nut	Ecrou	3	
28	3	3	3	3	3	32104089	Shaft	Axe	3	
29	3	3	3	3	3	73011109	Ball bearing	Roulement à billes	1,2	
30	2	2	2	2	2	32104326	Pulley	Poulie	3	
31	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
32	2	2	2	2	2	74022002	Washer	Rondelle	3	Ø6
33	2	2	2	2	2	74033607	Screw	Vis	3	M6x55
34	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6
35	1	1	1	1	1	32104105	Table trolley	Chariot	3	Right
36	6	6	6	6	6	73011168	Clip trolley	Mini galet	1,2	
37	6	6	6	6	6	74033003	Screw	Vis	3	M6x20
38	36	36	36	36	36	74036006	Washer	Rondelle	3	Ø6
39	6	6	6	6	6	74033253	Nut	Écrou	3	M6
40	1	1	1	1	1	32104106	Table trolley	Chariot	3	Left
41	1	1	1	1	1	32104353	Protective plate	Tôle de protection	3	
42	1					72020275	Aluminium profile	Profil Aluminium	3	
		1				72020274	Aluminium profile	Profil Aluminium	3	
			1			72020273	Aluminium profile	Profil Aluminium	3	
				1		72020272	Aluminium profile	Profil Aluminium	3	

IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR							Illustration Schéma	Issue Issue	Month Month	Year Year
Feeding Engagement							610806/1	1	10	2004
Item Article	Quantity Quantité		Art.No Réf. article		Description		Description	Info Info	Notes Remarques	
43	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
	1									
	-m				72020271	Aluminium profile	Profil Aluminium	3		
					73022252	Cogged belt	Courroie crantée	1,2	L=3765mm	
	-m				73022252	Cogged belt	Courroie crantée	1,2	L=4180mm	
		-m			73022252	Cogged belt	Courroie crantée	1,2	L=5020mm	
			-m		73022252	Cogged belt	Courroie crantée	1,2	L=5440mm	
				-m	73022252	Cogged belt	Courroie crantée	1,2	L=6280mm	
44	1	1	1	1	32104361	Drive pulley	Poulie motrice	1,2		
45	1	1	1	1	32104086	Motor bracket	Support moteur	3		
46	1	1	1	1	71014134	Motor	Moteur	1,2	0-3000rpm	
47	1	1	1	1	32104087	Rail	Support	3		
48	1	1	1	1	32102425	Pulley	Poulie	1,2		
49	22	22	22	22	72020193	Cage nut	Ecrou de cages	3		
50	1				32104145	Profile	Profilé	3		
		1			32104144	Profile	Profilé	3		
			1		32104143	Profile	Profilé	3		
				1	32104142	Profile	Profilé	3		
				1	32104141	Profile	Profilé	3		
51	-	-	-	-	75011095	Seal	Joint	1,2	10x3 Foam	
52	1	1	1	1	71082497	Interconnection circuit	Circuit interconnexion	1,2		
53	8	8	8	8	71076067	Spacer	Entretoise	3		
54	1	1	1	1	71082499	Printed circuit board	Circuit imprimé	1,2	Motor-clamps	
55	1	1	1	1	71021165	Electronic rectifier	Alimentation redressée	1,2	230V-24VDC 2.5A	
56	1	1	1	1	31004658	Profile	Profilé	3	L=100mm	



610778

Issue	Month	Year
03	05	06

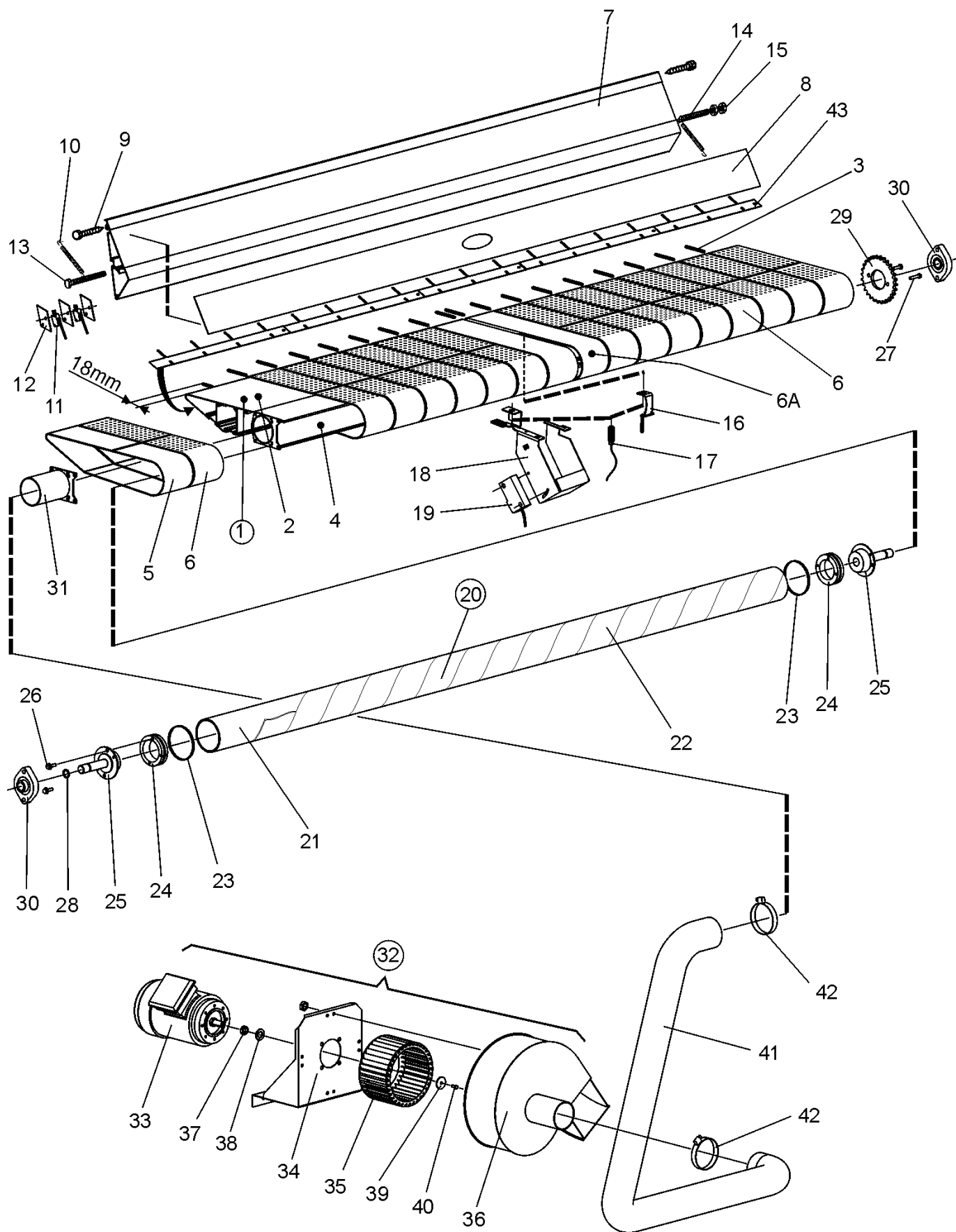
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Feeding table with suction

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/2	3	5	2006

Table engagement avec aspiration

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques	
1	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
	1	1				32100675	Feeding table	Table d'engagement	3	Complete	
			1			32100674	Feeding table	Table d'engagement	3	Complete	
				1		32100673	Feeding table	Table d'engagement	3	Complete	
					1	32100672	Feeding table	Table d'engagement	3	Complete	
					1	32100671	Feeding table	Table d'engagement	3	Complete	
	2	1					•Feeding table	•Table d'engagement	3		
			1				•Feeding table	•Table d'engagement	3		
				1			•Feeding table	•Table d'engagement	3		
					1		•Feeding table	•Table d'engagement	3		
					1		•Feeding table	•Table d'engagement	3		
	3	18	20	24	26	30	74023105	•Pin	•Goupille	1,2	Ø3x30
	4	1					32102825	Extractor table	Table aspirante	3	
			1				32102824	Extractor table	Table aspirante	3	
				1			32102823	Extractor table	Table aspirante	3	
					1		32102822	Extractor table	Table aspirante	3	
					1	32102821	Extractor table	Table aspirante	3		
5	4	4	4	4	4	77010219	Feeding strip	Bande d'engagement	1,2		
6	13	15	19	21	25	77010252	Feeding strip	Bande d'engagement	1,2		
6A	1	1	1	1	1	77010300	Feeding strip	Bande d'engagement	1,2	L=90mm	
7	1					32100605	Finger protection	Sécurité mains	3		
		1				32100604	Finger protection	Sécurité mains	3		
			1			32100603	Finger protection	Sécurité mains	3		
				1		32100602	Finger protection	Sécurité mains	3		
					1	32100601	Finger protection	Sécurité mains	3		
8	1					32102345	Upper side casing	Bandeau façade	3		
		1				32102344	Upper side casing	Bandeau façade	3		
			1			32102343	Upper side casing	Bandeau façade	3		
				1		32102342	Upper side casing	Bandeau façade	3		
					1	32102341	Upper side casing	Bandeau façade	3		
9	2	2	2	2	2	74020234	Screw	Vis	3	M8x25	
10	2	2	2	2	2	32101296	Return spring	Ressort de rappel	3		
11	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2		
12	3	3	3	3	3	71078020	End plate	Plaque isolante	3		
13	1	1	1	1	1	74020054	Screw	Vis	3	M6x50	
14	1	1	1	1	1	32100964	Threaded bar	Tige filetée	3	M6x70	
15	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6	
16	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2		
17	1	1	1	1	1	32103644	Photocell	Cellule photoélectrique	1,2		
18	1	1	1	1	1	32104407	Cells support	Support cellules	3	With folding only	
19	1	1	1	1	1	71050188	Photocell	Cellule photoélectrique	1,2		
20	1					55012405	Feeding satellite	Satellite engagement	3	Complete	
		1				55012404	Feeding satellite	Satellite engagement	3	Complete	
			1			55012403	Feeding satellite	Satellite engagement	3	Complete	
				1		55012402	Feeding satellite	Satellite engagement	3	Complete	
					1	55012401	Feeding satellite	Satellite engagement	3	Complete	
21	1					32100065	Pipe	Tube	3		
		1				32100064	Pipe	Tube	3		
			1			32100063	Pipe	Tube	3		
				1		32100062	Pipe	Tube	3		
					1	32100061	Pipe	Tube	3		
22	11	12	14	15	17	77010002050	Adhesive strip	Bande adhésive	3	L=50m	
23	2	2	2	2	2	72046158	Clamp	Collier de serrage	3		
24	2	2	2	2	2	32100021	Cone	Cône	3		
25	2	2	2	2	2	32103831	Ferrule	Embout	3		



610778

Issue	Month	Year
03	05	06

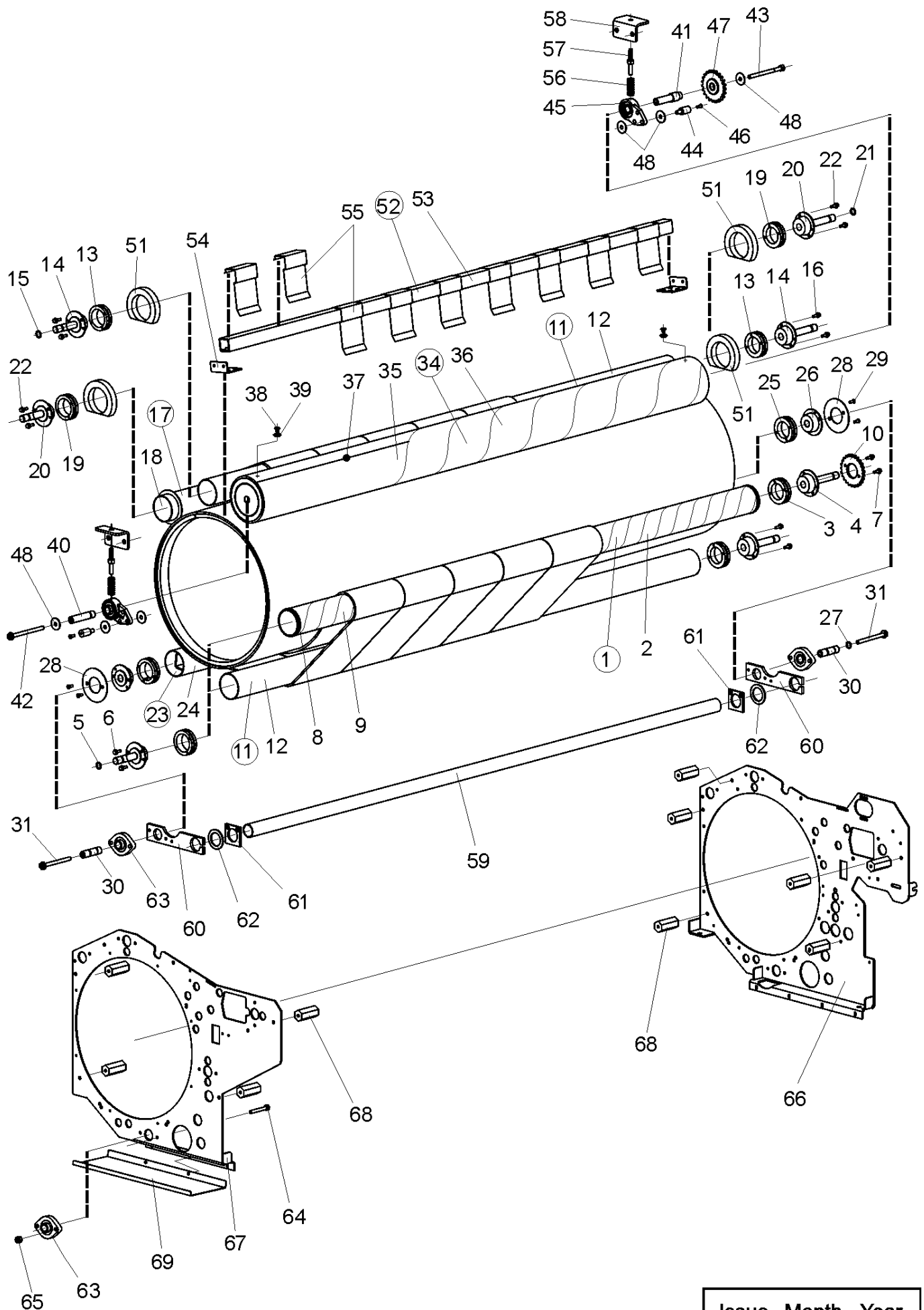
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Feeding table with suction

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/2	3	5	2006

Table engagement avec aspiration

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
		IC44821FR								
			IC44825FR							
				IC44828FR						
					IC44832FR					
26	2	2	2	2	2	74033003	Screw	Vis	3	M6x20
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	1	2	32102798	Flange	Bride	3	
32	1	1	1	1	2	55012183	Turbine	Turbine	3	Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
35	1	1	1	1	1	71020060	•Turbine	•Turbine	3	
36	1	1	1	1	1	32102819	•Spiral	•Volute	3	
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	1	1	1	1	1	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	3	3	3	3	5	75015195	Hose	Tuyau flexible	3	Ø70
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90
43	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



610785

Issue	Month	Year
02	10	06

IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Satellites

Illustration

Issue

Month

Year

Schéma

Issue

Month

Year

Satellites

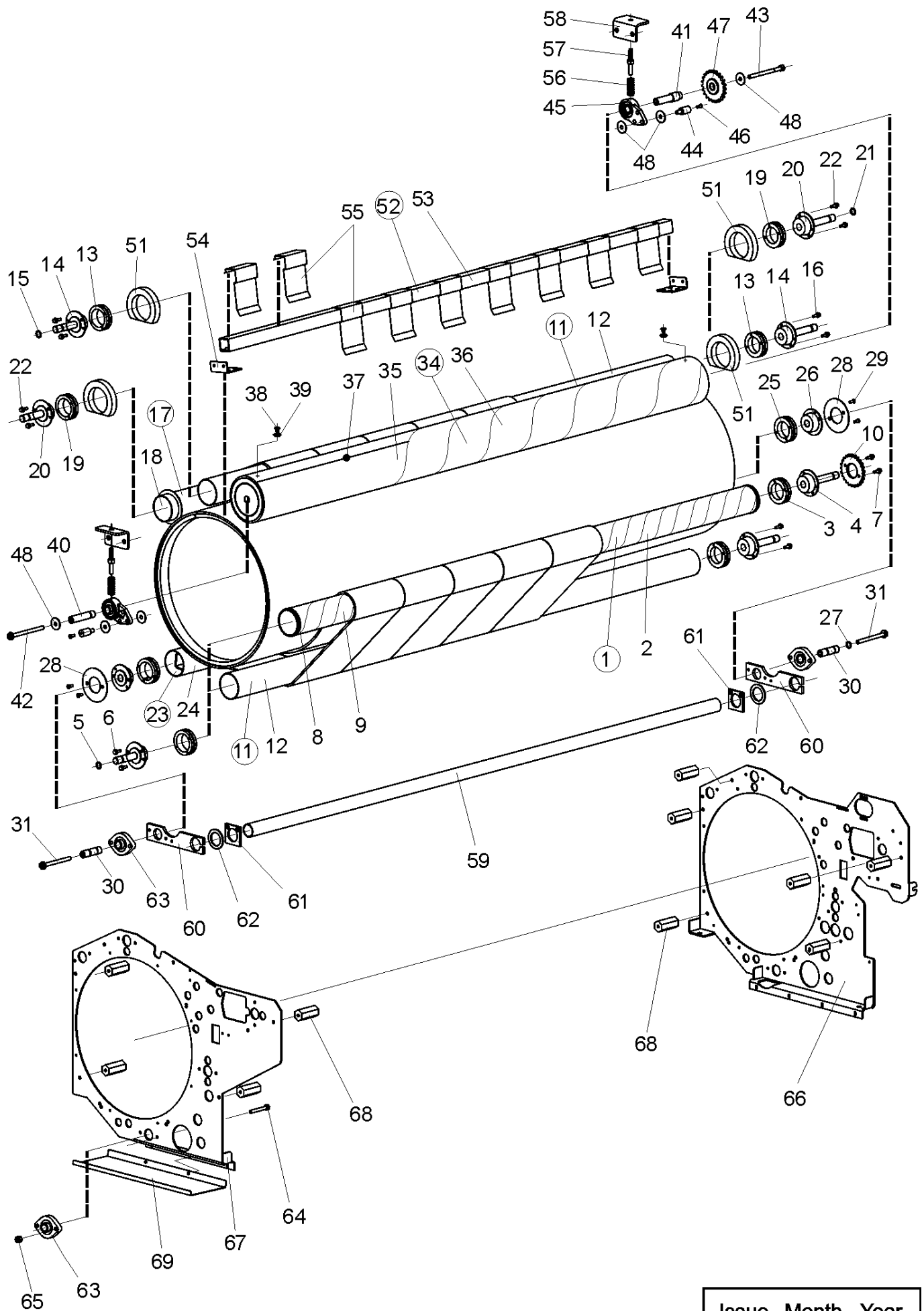
610785/1

2

10

2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
1	1						55012015	Driving satellite	Satellite entraînement	3	Complete
		1					55012014	Driving satellite	Satellite entraînement	3	Complete
			1				55012013	Driving satellite	Satellite entraînement	3	Complete
				1			55012012	Driving satellite	Satellite entraînement	3	Complete
					1		55012011	Driving satellite	Satellite entraînement	3	Complete
2	1						32100065	•Pipe	•Tube	3	
		1					32100064	•Pipe	•Tube	3	
			1				32100063	•Pipe	•Tube	3	
				1			32100062	•Pipe	•Tube	3	
					1		32100061	•Pipe	•Tube	3	
3	2	2	2	2	2		32100021	•Cone	•Cône	3	
4	2	2	2	2	2		32103831	•Ferrule	•Embout	3	
5	1	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
6	2	2	2	2	2		74033003	•Screw	•Vis	3	M6x20
7	2	2	2	2	2		74020030	•Screw	•Vis	3	M6x30
8	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
9	1m	12m	14m	15m	17m		77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
10	1	1	1	1	1		32100988	•Disc	•Disque	3	25 teeth
11	2						55012025	Gear satellite	Satellite renvoi	3	Complete
		2					55012024	Gear satellite	Satellite renvoi	3	Complete
			2				55012023	Gear satellite	Satellite renvoi	3	Complete
				2			55012022	Gear satellite	Satellite renvoi	3	Complete
					2		55012021	Gear satellite	Satellite renvoi	3	Complete
12	1						32100065	•Pipe	•Tube	3	
		1					32100064	•Pipe	•Tube	3	
			1				32100063	•Pipe	•Tube	3	
				1			32100062	•Pipe	•Tube	3	
					1		32100061	•Pipe	•Tube	3	
13	2	2	2	2	2		32100021	•Cone	•Cône	3	
14	2	2	2	2	2		32103831	•Ferrule	•Embout	3	
15	1	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
16	4	4	4	4	4		74033003	•Screw	•Vis	3	M6x20
17	1						55012035	Strips guide satellite	Satellite guide bandes	3	Complete
		1					55012034	Strips guide satellite	Satellite guide bandes	3	Complete
			1				55012033	Strips guide satellite	Satellite guide bandes	3	Complete
				1			55012032	Strips guide satellite	Satellite guide bandes	3	Complete
					1		55012031	Strips guide satellite	Satellite guide bandes	3	Complete
18	1						32100075	•Pipe	•Tube	3	
		1					32100074	•Pipe	•Tube	3	
			1				32100073	•Pipe	•Tube	3	
				1			32100072	•Pipe	•Tube	3	
					1		32100071	•Pipe	•Tube	3	
19	2	2	2	2	2		32100021	•Cone	•Cône	3	
20	2	2	2	2	2		32103831	•Ferrule	•Embout	3	
21	1	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
22	4	4	4	4	4		74033003	•Screw	•Vis	3	M6x20
23	1						55012045	Tension satellite	Satellite tendeur	3	Complete
		1					55012044	Tension satellite	Satellite tendeur	3	Complete
			1				55012043	Tension satellite	Satellite tendeur	3	Complete
				1			55012042	Tension satellite	Satellite tendeur	3	Complete
					1		55012041	Tension satellite	Satellite tendeur	3	Complete
24	1						32100085	•Pipe	•Tube	3	
		1					32100084	•Pipe	•Tube	3	
			1				32100083	•Pipe	•Tube	3	



610785

Issue	Month	Year
02	10	06

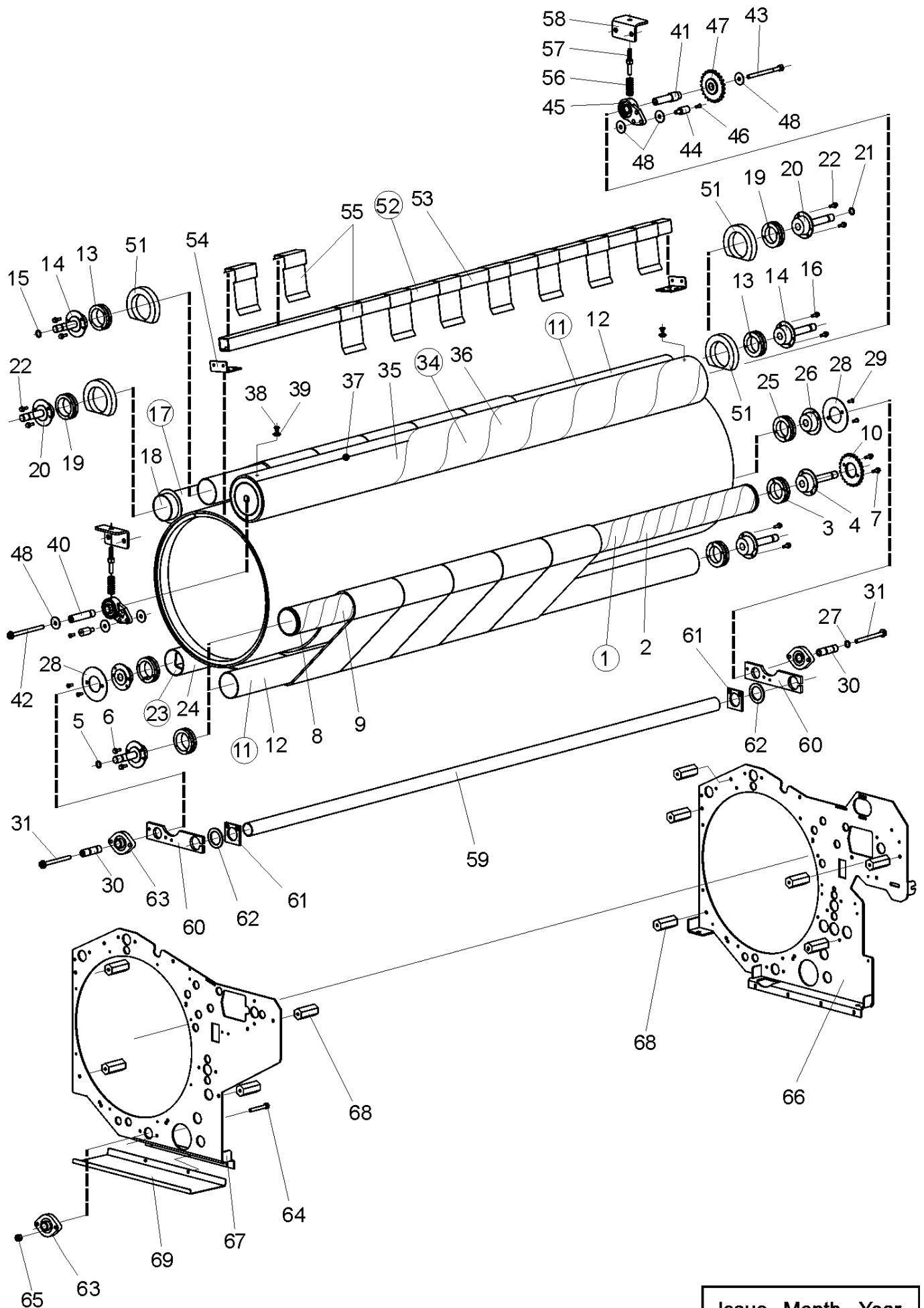
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Satellites

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	2	10	2006

Satellites

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
					1	32100082	•Pipe	•Tube	3	
				1		32100081	•Pipe	•Tube	3	
25	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
26	2	2	2	2	2	32100024	•Ferrule	•Embout	3	
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	1,2	Ø15
28	2	2	2	2	2	32100100	•Disc	•Disque	3	
29	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
30	2	2	2	2	2	32100036	•Shaft	•Axe	3	
* 31	2	2	2	2	2	74020260	•Screw	•Vis	3	M10x100
* 32	-	-	-	-	-		•	•		Not used
* 33	-	-	-	-	-		•	•		Not used
34	1					55012235	Presser satellite	Satellite presseur	3	Complete
		1				55012234	Presser satellite	Satellite presseur	3	Complete
			1			55012233	Presser satellite	Satellite presseur	3	Complete
				1		55012232	Presser satellite	Satellite presseur	3	Complete
					1	55012231	Presser satellite	Satellite presseur	3	Complete
35	1					32104225	•Pipe	•Tube	3	
		1				32104224	•Pipe	•Tube	3	
			1			32104223	•Pipe	•Tube	3	
				1		32104222	•Pipe	•Tube	3	
					1	32104221	•Pipe	•Tube	3	
36	1	1				77010278	•Trim	•Garniture	3	15mm
			1	1		77010279	•Trim	•Garniture	3	15mm
					1	77010280	•Trim	•Garniture	3	15mm
37	1					77010281	•Nomex fitting	•Garniture Nomex	3	
		1				77010282	•Nomex fitting	•Garniture Nomex	3	
			1			77010283	•Nomex fitting	•Garniture Nomex	3	
				1		77010284	•Nomex fitting	•Garniture Nomex	3	
					1	77010285	•Nomex fitting	•Garniture Nomex	3	
38	2	2	2	2	2	74010035	•Screw	•Vis	3	M6x16
39	2	2	2	2	2	74036602	•Washer	•Rondelle	3	Ø6
40	1	1	1	1	1	32101161	•Shaft	•Arbre	3	Short
41	1	1	1	1	1	32103493	•Shaft	•Arbre	3	Long
* 42	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
43	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
44	2	2	2	2	2	32100026	•Spacer	•Entretoise	3	
45	2	2	2	2	2	73010066	•Bearing box	•Palier	3	
46	2	2	2	2	2	74033101	•Screw	•Vis	3	M6x16
47	1	1	1	1	1	32103494	•Free wheel	•Roue libre	3	23 tooth
48	6	6	6	6	6	74036803	•Washer	•Rondelle	3	Ø10
* 49	-	-	-	-	-		•	•		Not used
* 50	-	-	-	-	-		•	•		Not used
51	4	4	4	4	4	32101307	Seal	Joint	3	
52	1					55012245	Stripper	Décolleur	3	Complete
		1				55012244	Stripper	Décolleur	3	Complete
			1			55012243	Stripper	Décolleur	3	Complete
				1		55012242	Stripper	Décolleur	3	Complete
					1	55012241	Stripper	Décolleur	3	Complete
53	1					32103735	•Square tube	•Tube carrée	3	
		1				32103734	•Square tube	•Tube carrée	3	
			1			32103733	•Square tube	•Tube carrée	3	
				1		32103732	•Square tube	•Tube carrée	3	
					1	32103731	•Square tube	•Tube carrée	3	
54	2	2	2	2	2	32103740	•Rail	•Support	3	



610785

Issue	Month	Year
02	10	06

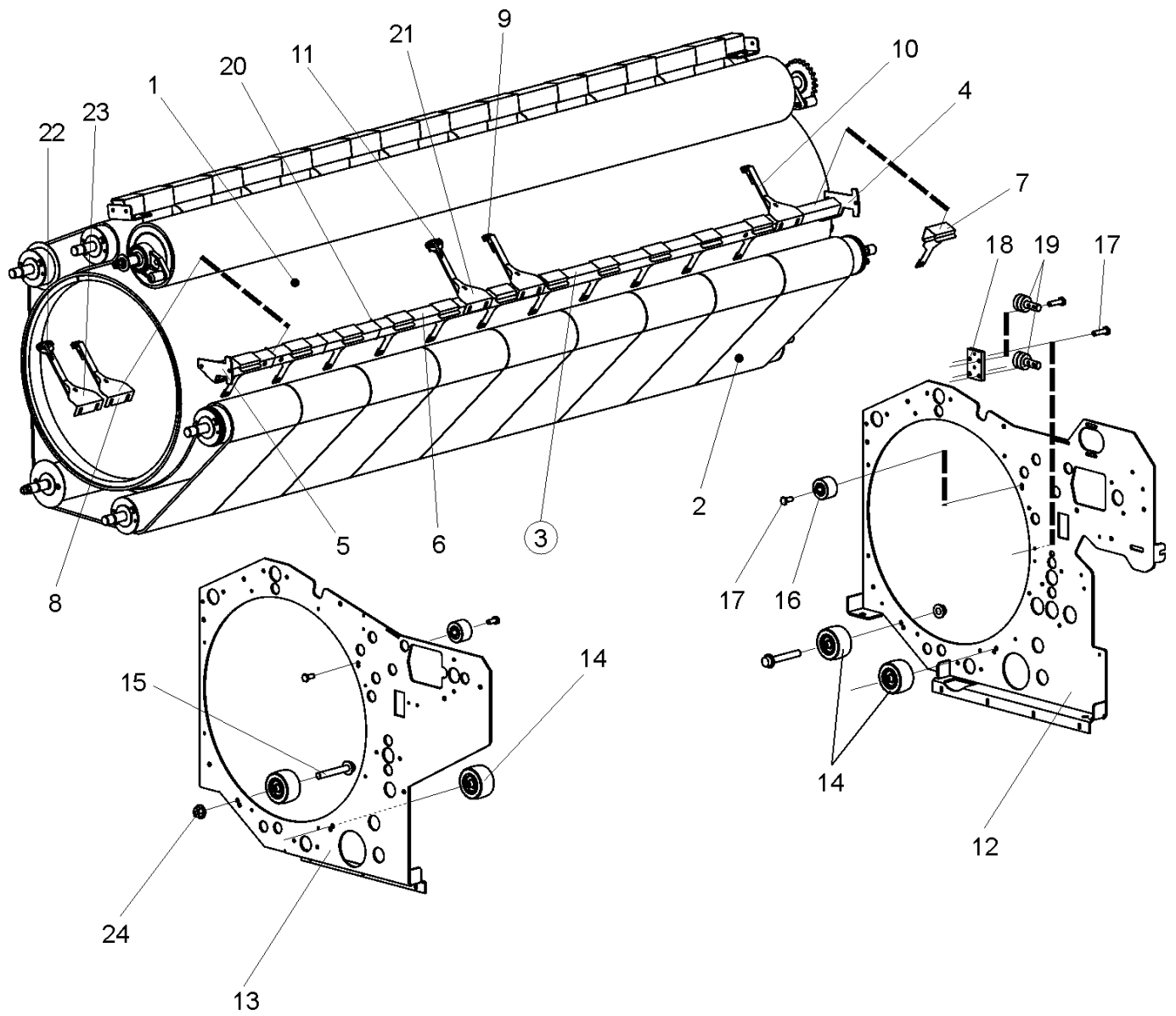
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Satellites

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	2	10	2006

Satellites

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
		IC44821FR									
			IC44825FR								
				IC44828FR							
					IC44832FR						
55	9	10	12	13	15		32103729	•Stripper	•Décolleur	3	
56	2	2	2	2	2		32101249	Detaching spring	Ressort de décolleur	3	
57	2	2	2	2	2		32104241	Heating element	Guide	3	
58	2	2	2	2	2		32104242	Corner element	Equerre	3	
59	1						32100115	Pipe	Tube	3	
		1					32100114	Pipe	Tube	3	
			1				32100113	Pipe	Tube	3	
				1			32100112	Pipe	Tube	3	
					1		32100111	Pipe	Tube	3	
60	2	2	2	2	2		32103828	Tension arm	Bras tendeur	3	
61	2	2	2	2	2		32100105	Heating element	Guide	3	
62	2	2	2	2	2		32103829	Spacer	Entretoise	3	
63	12	12	12	12	12		73010080	Bearing box	Palier	1,2	
64	24	24	24	24	24		74033010	Screw	Vis	3	M8x35
65	24	24	24	24	24		74011205	Locking nut	Ecrou frein	3	M8
66	1	1	1	1	1		32104243	Plate	Platine	3	Right
67	1	1	1	1	1		32104244	Plate	Platine	3	Left
68	12	12	12	12	12		32100041	Spacer	Entretoise	3	
69	1	1	1	1	1		32104324	Deflector	Défecteur	3	



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration

Issue

Month

Year

Schéma

Issue

Month

Year

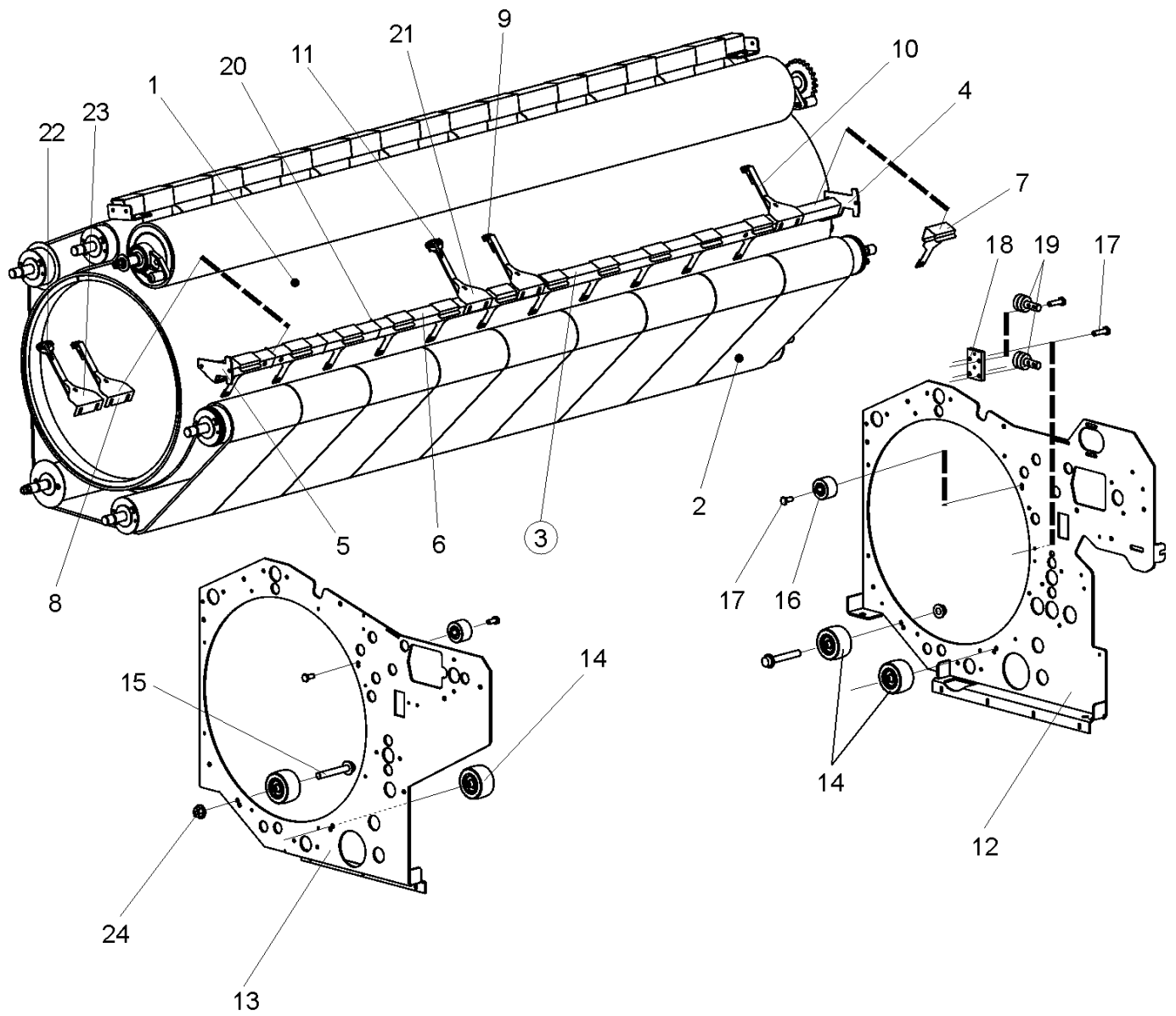
610783/4

6

5

2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FR					
	IC44821FR					
	IC44825FR					
	IC44828FR					
	IC44832FR					
	1	32103915	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103914	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103913	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103912	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103911	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103865	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103864	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103863	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103862	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103861	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32102685	Cylinder	Cylindre	3	Dubixium®
	1	32102684	Cylinder	Cylindre	3	Dubixium®
	1	32102683	Cylinder	Cylindre	3	Dubixium®
	1	32102682	Cylinder	Cylindre	3	Dubixium®
	1	32102681	Cylinder	Cylindre	3	Dubixium®
	2	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
3	9	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
	1	55007976	Strips bar	Barre décolleurs	3	Complete
	1	55008274	Strips bar	Barre décolleurs	3	Complete
	1	55007992	Strips bar	Barre décolleurs	3	Complete
	1	55008304	Strips bar	Barre décolleurs	3	Complete
4	1	55007133	Strips bar	Barre décolleurs	3	Complete
	1	32100106	•Supporting bracket	•Patte de maintien	3	Right
5	1	32100107	•Supporting bracket	•Patte de maintien	3	Left
6	1	32100125	•Pipe	•Tube	3	
	1	32100124	•Pipe	•Tube	3	
	1	32100123	•Pipe	•Tube	1,2	
	1	32100122	•Pipe	•Tube	3	
	1	32100121	•Pipe	•Tube	3	
7	12	32102191	•Stripper	•Décolleur	1,2	
8	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
9	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
10	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
	1	32103386	Temperature sensor	Capteur de température	1,2	L=4m PT100
11	1	32104160	Temperature sensor	Capteur de température	1,2	Safety
12	1	32104243	Plate	Platine	3	Right
13	1	32104244	Plate	Platine	3	Left
14	4	55012952	Cylinder support roller	Galet support cylindre	1,2	
15	4	74020197	Screw	Vis	3	M8x70
16	2	55012134	Roller	Galet	1,2	Upper
17	8	74033003	Screw	Vis	3	M6x20
* 18	1	32102807	Spacer	Entretoise	3	-61700035
*	1	32105066	Spacer	Entretoise	3	61700036-
* 19	2	32104168	Stop	Butée	1,2	
* 20	5	71076053	Cramp	Collier	3	
* 21	1	32104158	•Safety support	•Support sécurité	3	



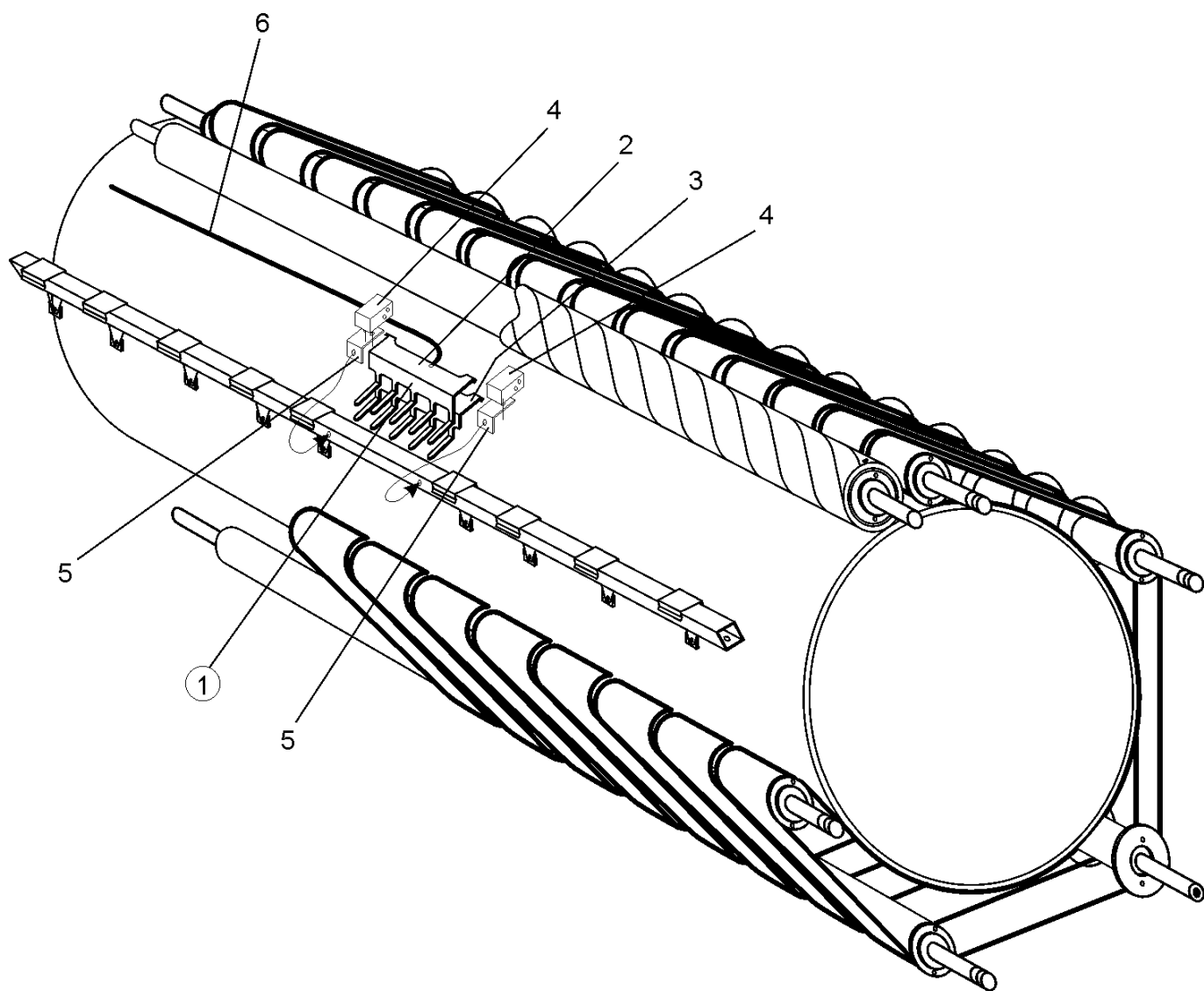
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	6	5	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
* 22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
* 23	1	1	1	1	1	32104158	Safety support	Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8



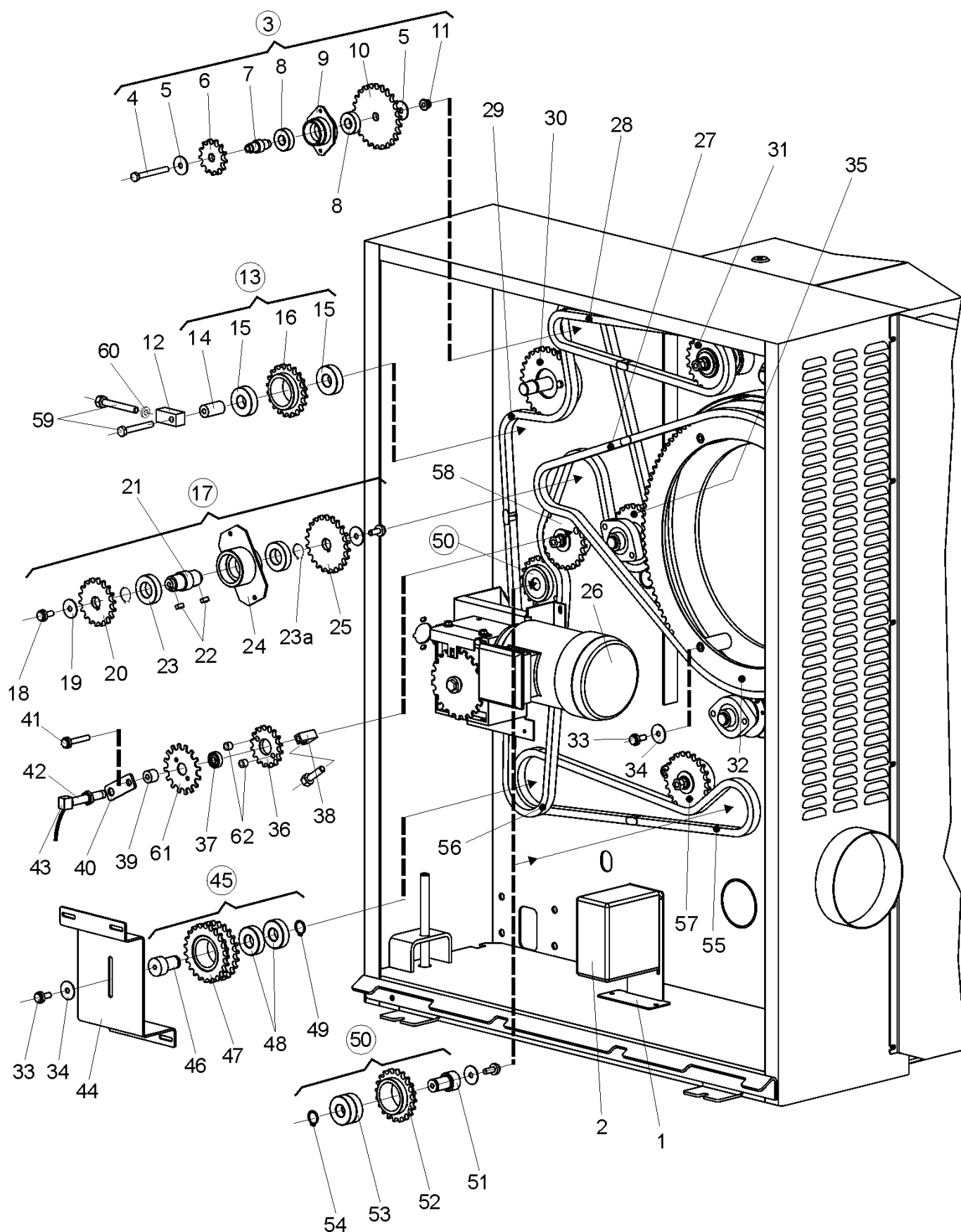
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

DIAMMS Option

Option DIAMMS

Illustration Issue Month Year
Schéma Issue Month Year
610784/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	3m	71041096	•Cable	•Câble	1,2	2x0.22mm²



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Motion

Illustration

Issue

Month

Year

Schéma

Issue

Month

Year

Mouvement

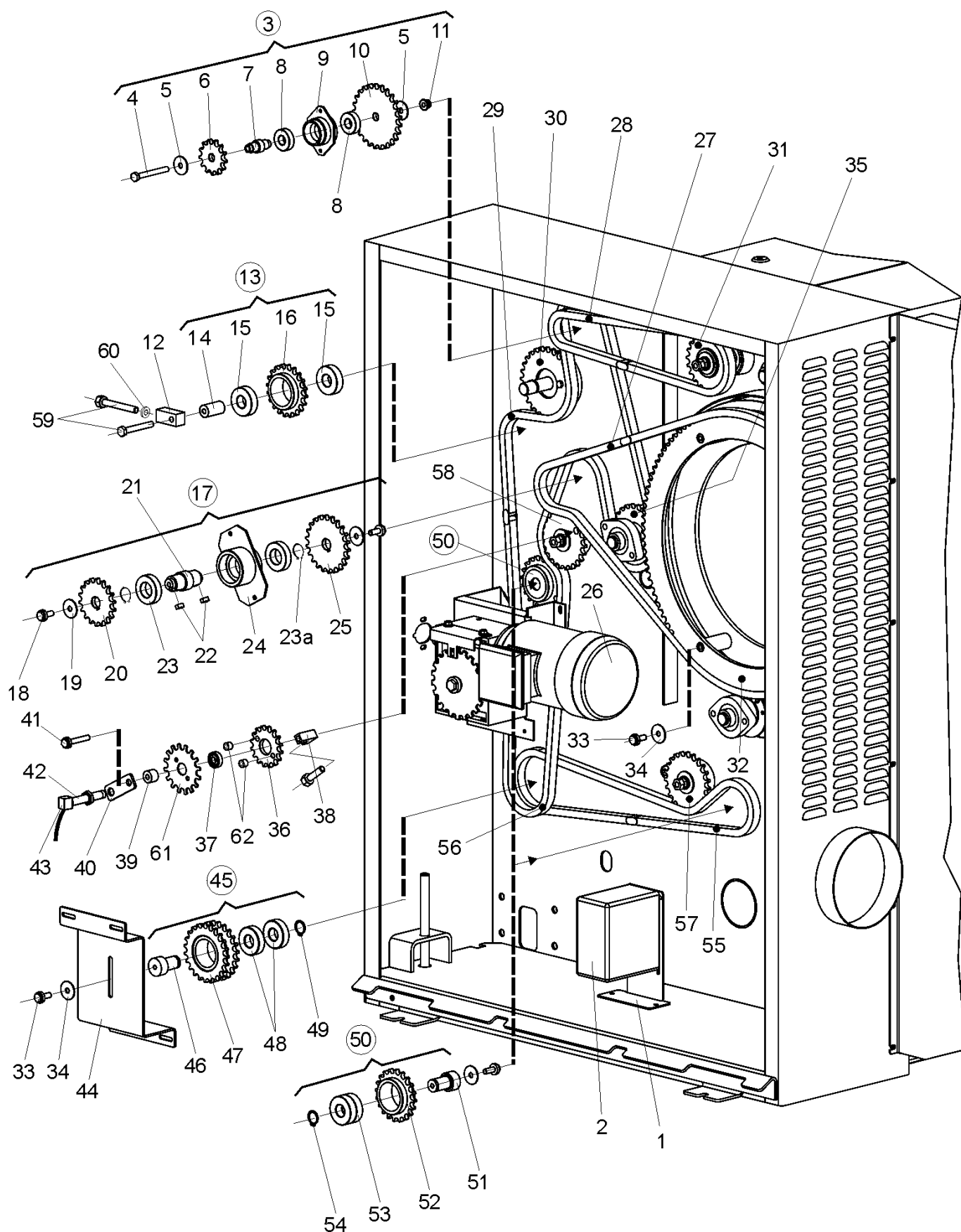
610789/2

3

10

2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32007854	AC speed drive	Convertisseur de fréquence	1,2	Configured
3	1	1	1	1	1	55012221	Drive pinion	Pignon d'entraînement	1,2	Complete
4	1	1	1	1	1		•Screw	•Vis	3	M8x70
5	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1	32100029	•Shaft	•Axe	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1		•Hub	•Moyeu	3	
17	1	1	1	1	1	55012141	Drive pinion	Pignon d'entraînement	1,2	
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
23a	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
24	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	32103975	•Disc	•Disque	3	22 tooth
26	1	1	1	1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete ill. 610779
27	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
31	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 tooth
32	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
33	4	4	4	4	4	74033007	Screw	Vis	3	M8x20
34	4	4	4	4	4	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth
36	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	
39	1	1	1	1	1	32104340	Spacer	Entretoise	3	-52100002
	1	1	1	1	1	32104520	Spacer	Entretoise	3	52100003-
40	1	1	1	1	1	32104341	Cells support	Support cellules	3	-52100002
	1	1	1	1	1	32104519	Cells support	Support cellules	3	52100003-
41	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
42	1	1	1	1	1	71050197	Inductive detector	Détecteur inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	1	1	1	1	1	32101369	Support	Support	3	
45	1	1	1	1	1	55008595	Link wheel	Pignon de liaison	3	Complete
46	1	1	1	1	1	32101382	•Shaft	•Axe	3	
47	1	1	1	1	1		•Hub	•Moyeu	3	



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Motion

Illustration

Issue

Month

Year

Schéma

Issue

Month

Year

Mouvement

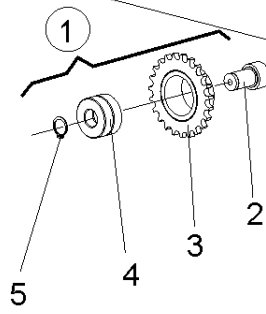
610789/2

3

10

2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
48	2	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
49	1	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
* 50	2	2	2	2	2	2	55012671	Link wheel	Pignon de liaison	3	Complete 64200031-
51	1	1	1	1	1	1	32101382	•Shaft	•Axe	3	
52	1	1	1	1	1	1		•Hub	•Moyeu	3	
53	2	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
54	1	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
55	1	1	1	1	1	1	32104467	Chain	Chaîne	3	Rear outlet driving
56	1	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
57	1						55008592	Control satellite	Satellite de commande		Complete ill. 610787
		1					55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1				55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1			55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1		55008873	Control satellite	Satellite de commande	3	Complete ill. 610787
58	1						55008574	Upper satellite	Satellite supérieur		Complete ill. 610787
		1					55008880	Upper satellite	Satellite supérieur	3	Complete ill. 610787
			1				55008881	Upper satellite	Satellite supérieur	3	Complete ill. 610787
				1			55008882	Upper satellite	Satellite supérieur	3	Complete ill. 610787
					1		55008872	Upper satellite	Satellite supérieur	3	Complete ill. 610787
59	2	2	2	2	2	2	74020060	Screw	Vis	3	M8x35
60	1	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
61	1	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	52100003-
62	2	2	2	2	2	2	32104517	Spacer	Entretoise	3	52100003-



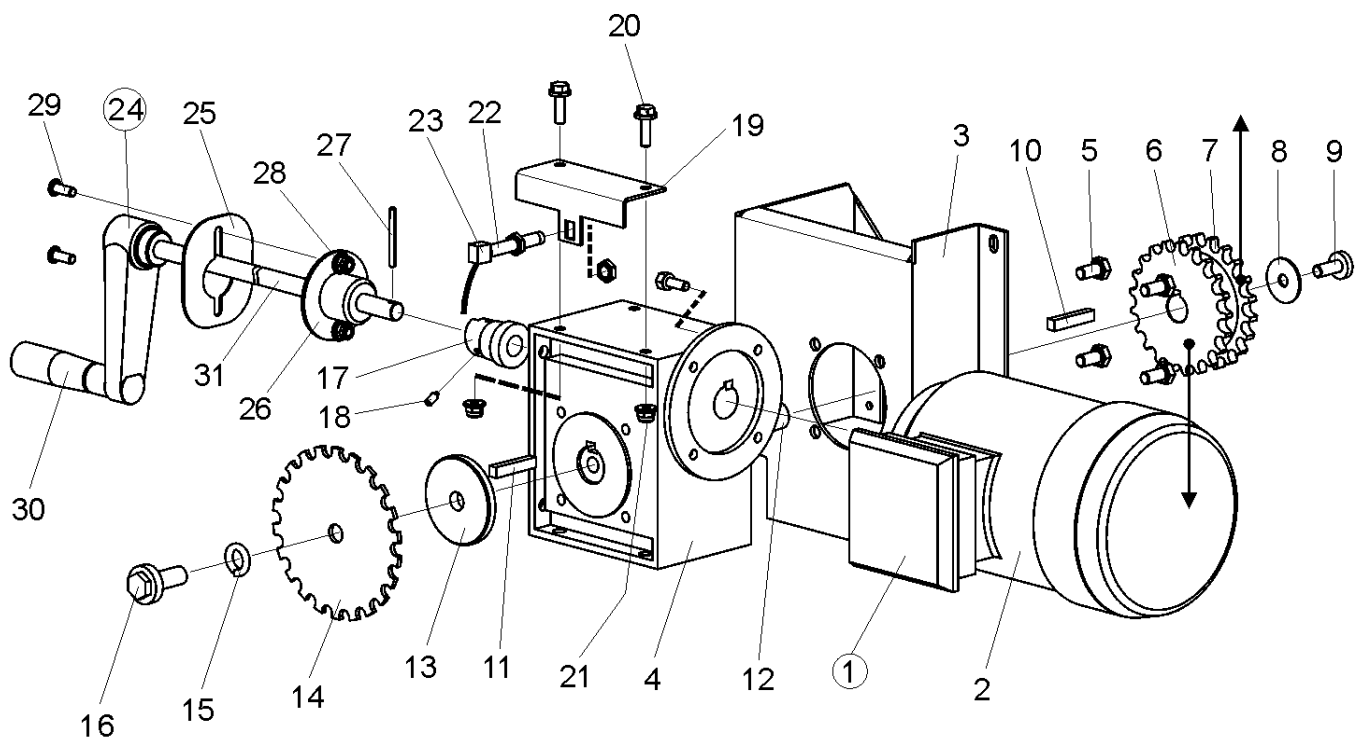
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Drive, left side

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610791/1	7	9	2004

Entraînement, côté gauche

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
1	1	1	1	1	1	55008603	Tension gear	Pignon tendeur	3	
2	1	1	1	1	1	32101382	•Shaft	•Axe	3	
3	1	1	1	1	1		•Hub	•Moyeu	3	
4	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
5	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
6	1	1	1	1	1	32104466	Chain	Chaîne	3	Rear outlet driving
7	1					55008594	Lower satellite	Satellite inférieur	3	ill. 610788
		1				55008886	Lower satellite	Satellite inférieur	3	ill. 610788
			1			55008887	Lower satellite	Satellite inférieur	3	ill. 610788
				1		55008888	Lower satellite	Satellite inférieur	3	ill. 610788
					1	55008874	Lower satellite	Satellite inférieur	3	ill. 610788
8	1					55008592	Control satellite	Satellite de commande	3	Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787



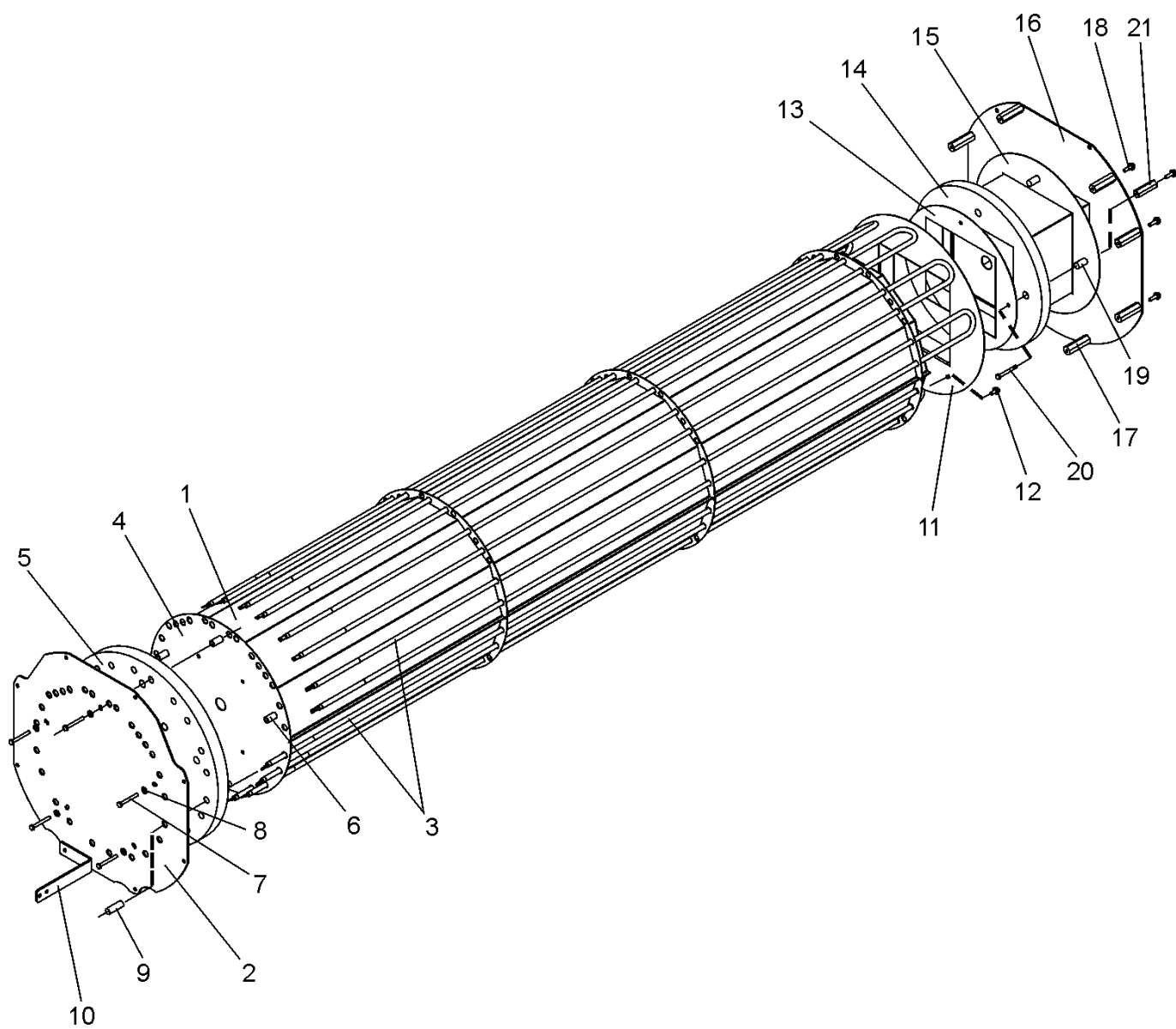
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Back-geared motor and hand control

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610800/1	1	10	2004

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete
2	1	71014112	•Motor	•Moteur	1,2	0.75kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 tooth
7	1	32100984	•Disc	•Disque	3	21 tooth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	L=29mm
11	1	32101644	•Key	•Clavette	3	L=30mm
12	1	32100683	•Shaft	•Arbre	3	
13	1	310 0067-0P	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	M5x8
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
22	1	71050197	Inductive detector	Détecteur inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55012178	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	1,2	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	75012041	•Handle	•Manivelle	3	
31	1	32104151	•Shaft	•Axe	3	



610765

Issue	Month	Year
01	06	04

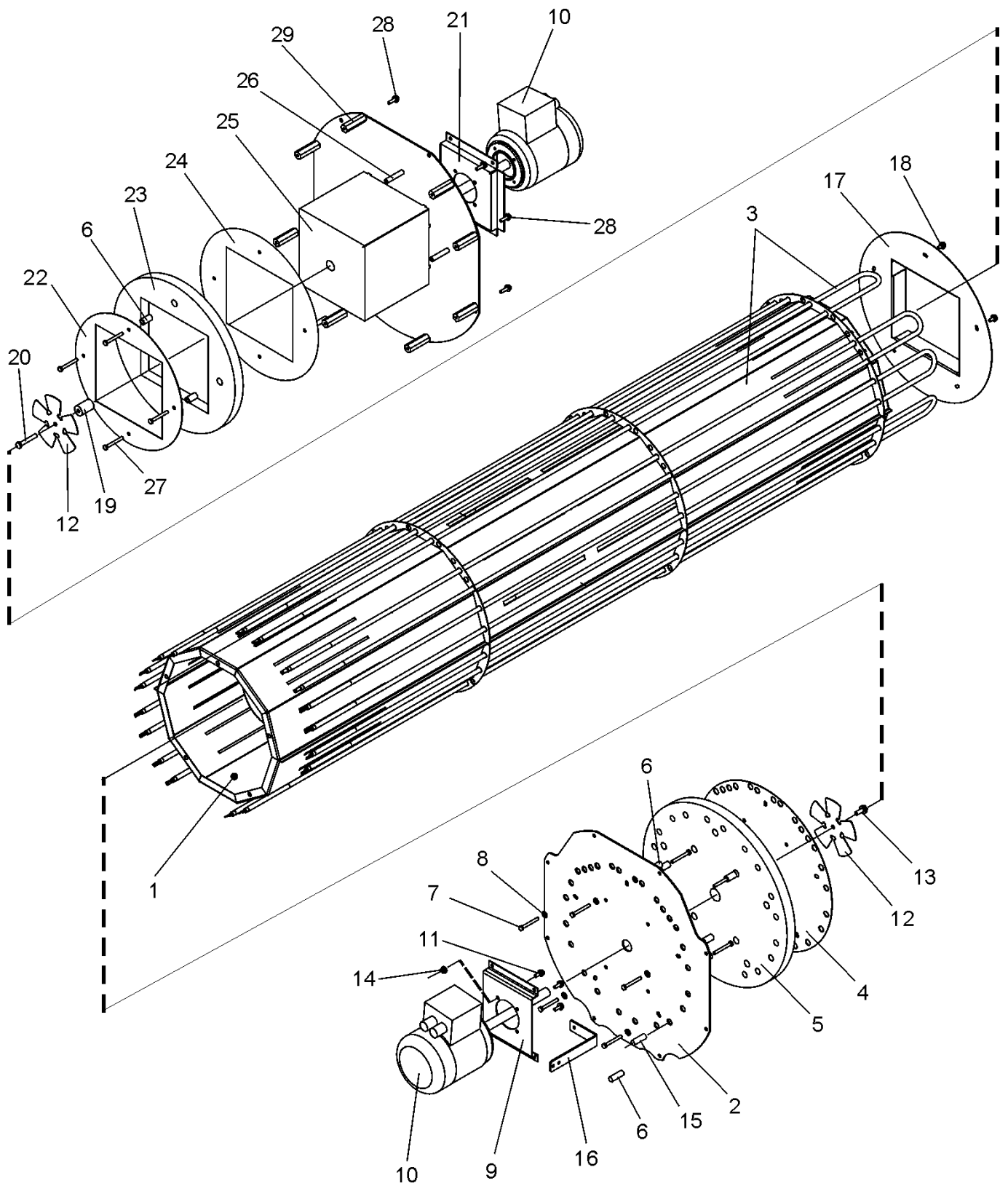
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Electrical heating

Chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610765/1	1	6	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
* 1	1					32101725	Resistors support	Support résistances	3	
*		1				32101724	Resistors support	Support résistances	3	
*			1			32101723	Resistors support	Support résistances	3	
*				1		32101722	Resistors support	Support résistances	3	
*					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103830	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	5	5	5	5	5	32100038	Spacer	Entretoise	3	
7	5	5	5	5	5	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
10	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
11	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
12	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
13	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
14	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
15	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
16	1	1	1	1	1	32103835	End flange	Flasque d'extrémité	3	Right
17	8	8	8	8	8	32103614	Spacer	Entretoise	3	
18	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
19	4	4	4	4	4	32100038	Spacer	Entretoise	3	
20	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
21	4	4	4	4	4	32103839	Spacer	Entretoise	3	



610766

Issue	Month	Year
01	06	04

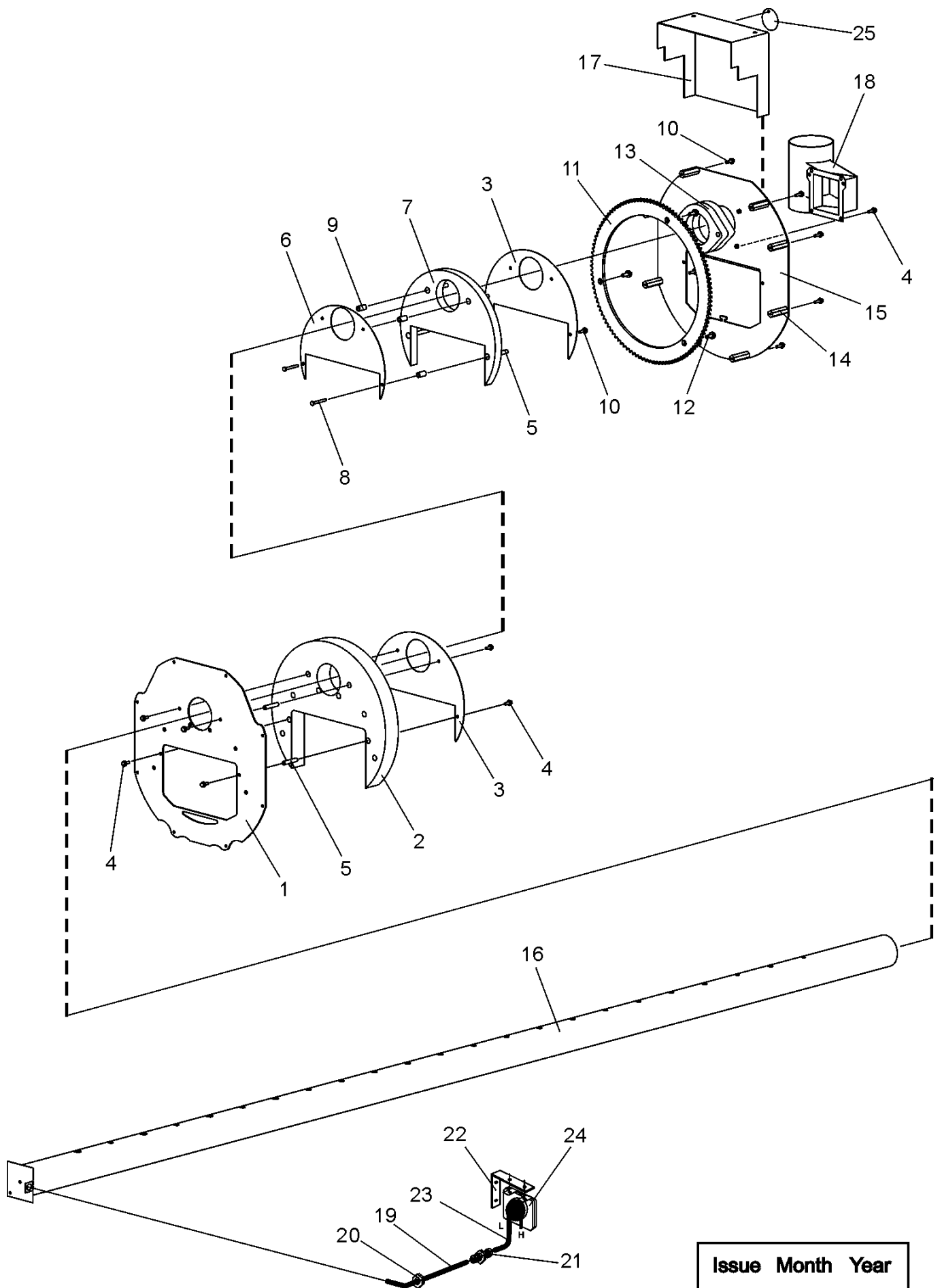
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Electric heating with air circulation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	2	10	2006

Chauffage électrique chaleur tournante

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
1	1					32101725	Resistors support	Support résistances	3	
		1				32101724	Resistors support	Support résistances	3	
			1			32101723	Resistors support	Support résistances	3	
				1		32101722	Resistors support	Support résistances	3	
					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103931	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	13	13	13	13	13	32100038	Spacer	Entretoise	3	
7	9	9	9	9	9	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	1	1	1	1	1	32100187	Motor bracket	Support moteur	3	
10	2	2	2	2	2	71014106	Motor	Moteur	3	18kW
11	8	8	8	8	8	74033002	Screw	Vis	3	M6x16
12	2	2	2	2	2	32100845	Turbine	Turbine	3	
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	4	4	4	4	4	74033253	Nut	Écrou	3	M6
15	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
16	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
17	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
18	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
19	1	1	1	1	1	32103941	Extension element	Rallonge	3	
20	1	1	1	1	1	74020031	Screw	Vis	3	M8x50
21	1	1	1	1	1	32103942	Motor bracket	Support moteur	3	
22	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
23	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
24	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
25	1	1	1	1	1	32103936	End flange	Flasque d'extrémité	3	Right
26	4	4	4	4	4	32103839	Spacer	Entretoise	3	
* 27	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
28	16	16	16	16	16	74033003	Screw	Vis	3	M6x20
29	8	8	8	8	8	32103614	Spacer	Entretoise	3	



610780

Issue	Month	Year
02	12	05

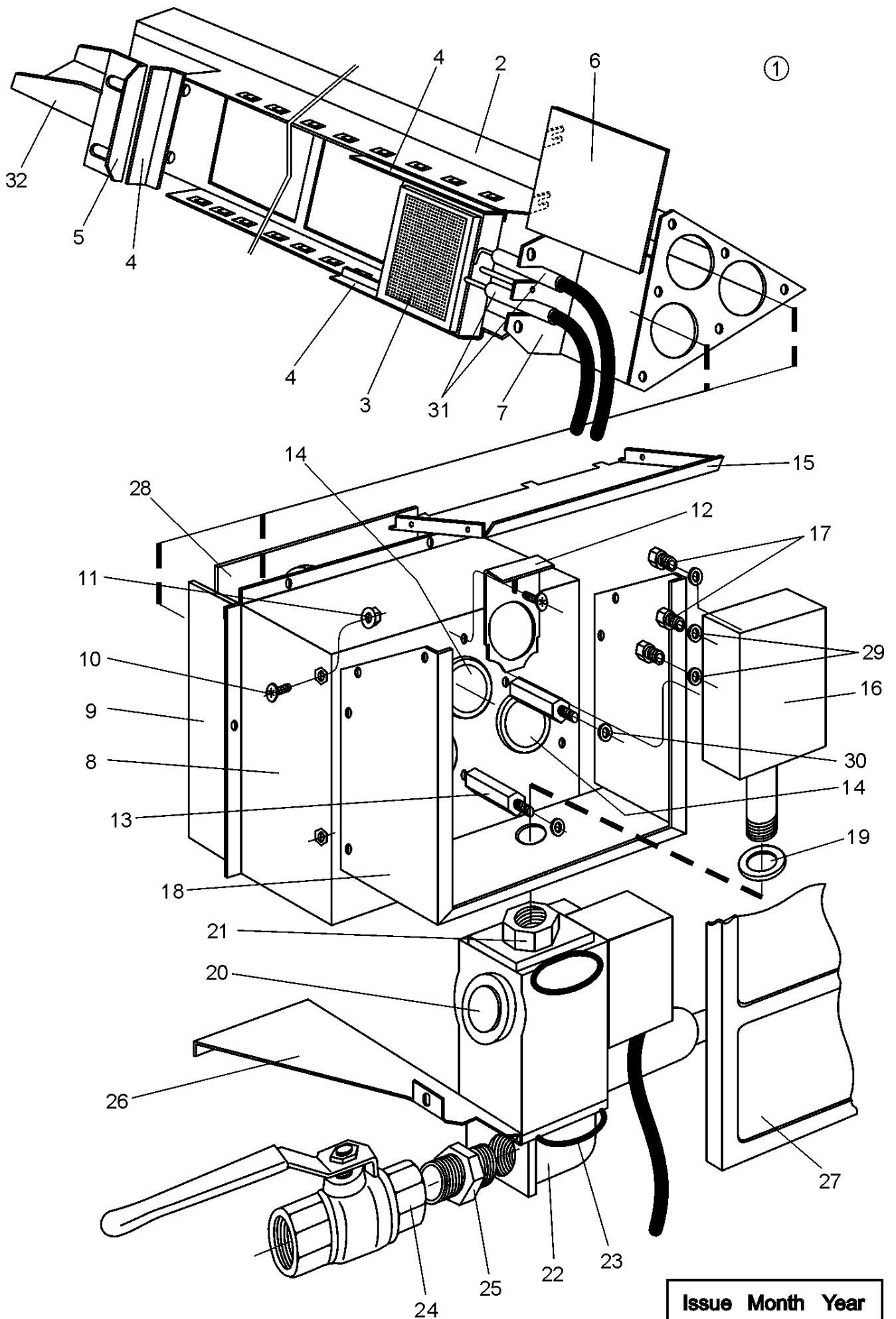
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Vapor suction gas heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610780/1	2	12	2005

Aspiration chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
1	1	1	1	1	1	32104026	End flange	Flasque d'extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	
15	1	1	1	1	1	32104025	End flange	Flasque d'extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressosat	3	
23	1	1	1	1	1	72046136	Polyamide pipe	Tube polyamide	3	Ø6x8 by meter
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	
25	1	1	1	1	1	32104516	Protective plug	Obturbateur de protection	3	



610768

Issue	Month	Year
01	06	04

IC44819FR -62900016,IC44821FR -62900016,IC44825FR -62900016,IC44828FR -62900016,IC44832FR -62900016

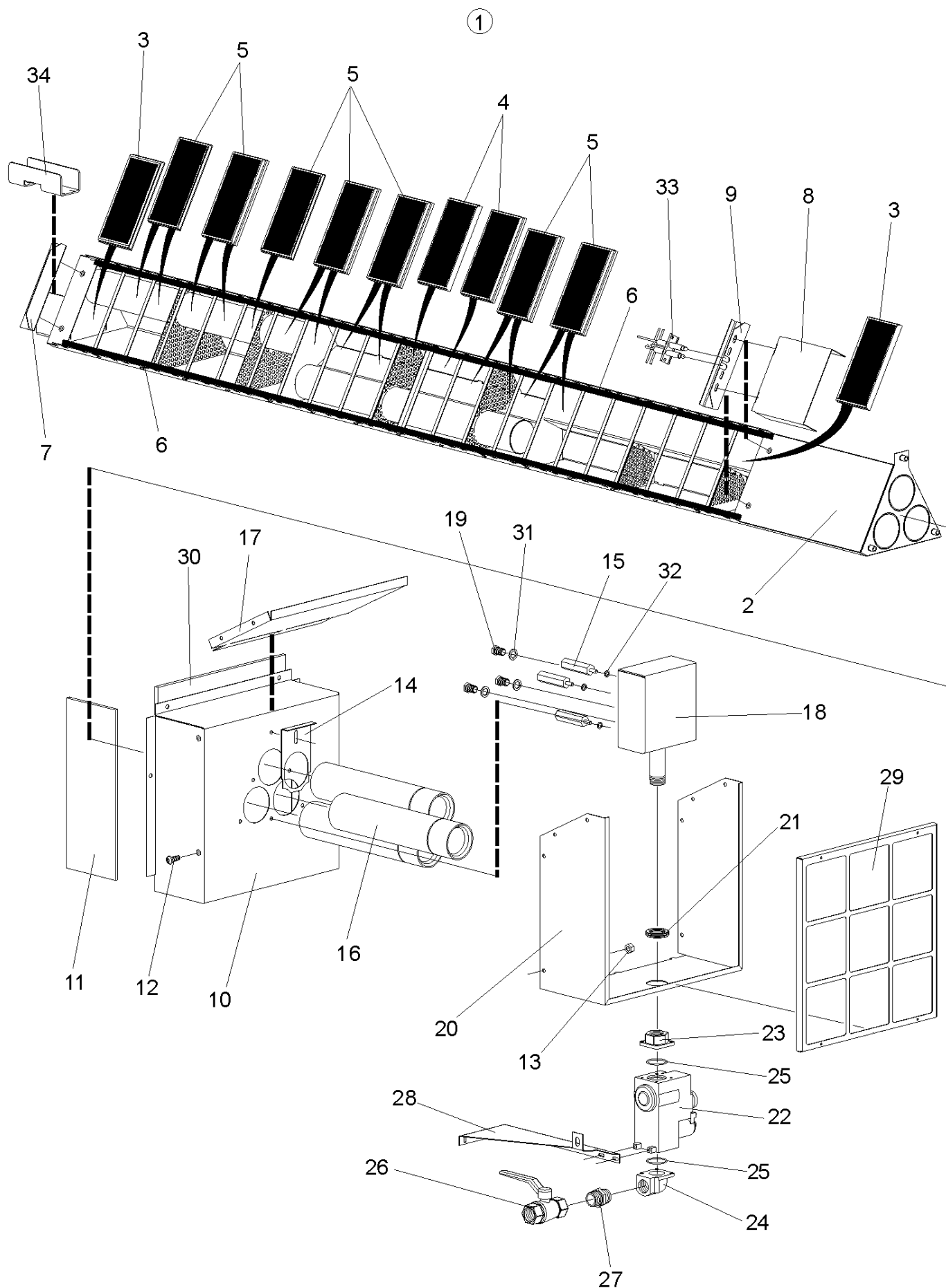
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

610768/1 1 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	13m	16m	17m	19m		73016190	•Seal	•Joint	1,2	High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
			3		3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
				3			72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3				3		72051202	•Injector	•Injecteur	1,2	Ø2.30mm
		3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	



IC44819FR 62900017-,IC44821FR 62900017-,IC44825FR 62900017-,IC44828FR 62900017-,IC44832FR 62900017-

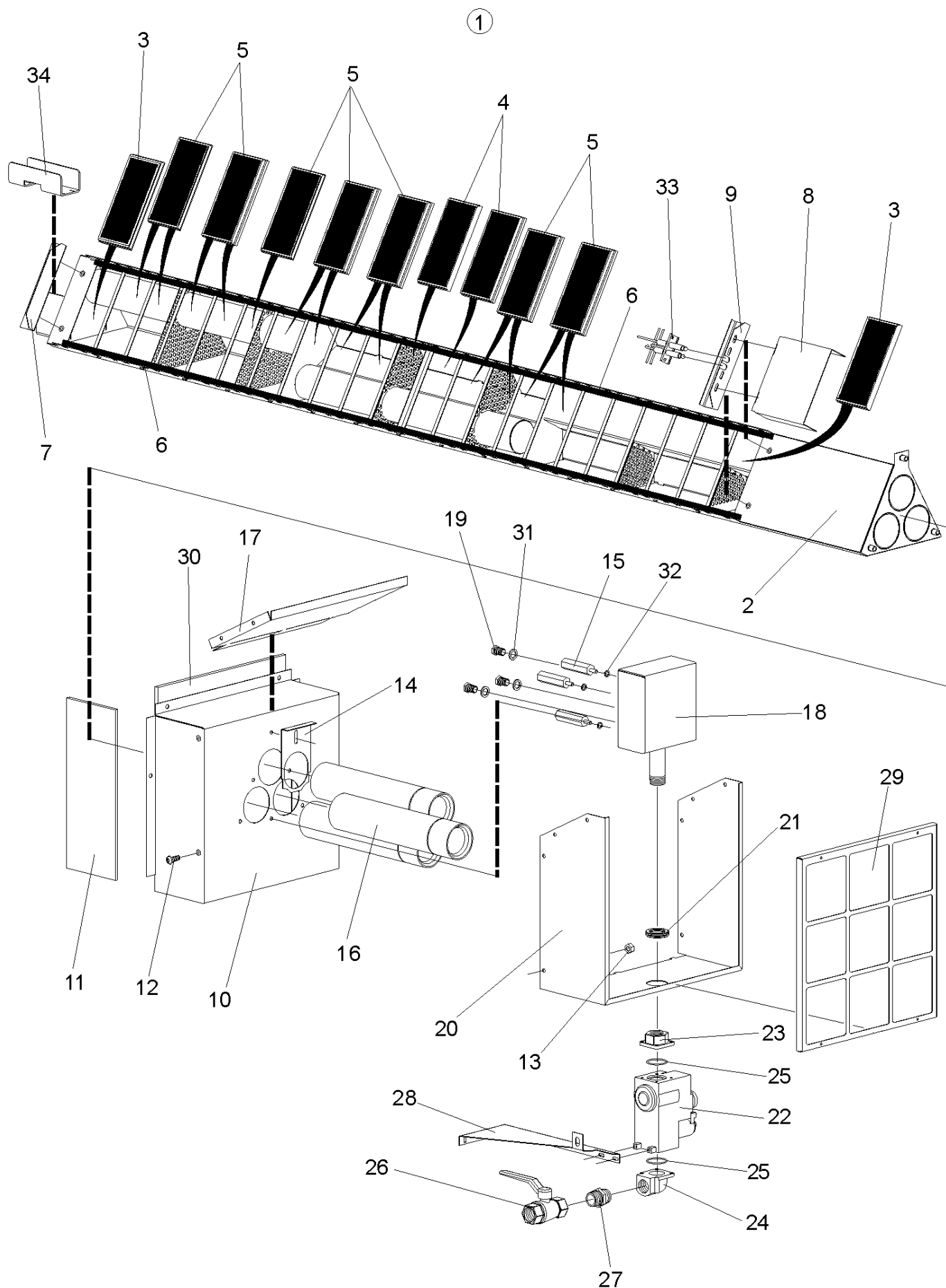
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 2 12 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	7m	8m	10m	11m	12m		73016190	•Seal	•Joint	1,2	High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
* 8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	-65000001
* 9	1	1	1	1	1		32105049	Fender waling	Capot de protection	3	65000002-
* 9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	-65000001
* 9	1	1	1	1	1		32105048	•Electrode support	•Support électrode	3	65000002-
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
16	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
17	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
18	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
19	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
					3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
						3	72051216	•Injector	•Injecteur	1,2	Ø2.20mm
							72051202	•Injector	•Injecteur	1,2	Ø2.30mm
	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
28	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
29	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
30	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	



IC44819FR 62900017-,IC44821FR 62900017-,IC44825FR 62900017-,IC44828FR 62900017-,IC44832FR 62900017-

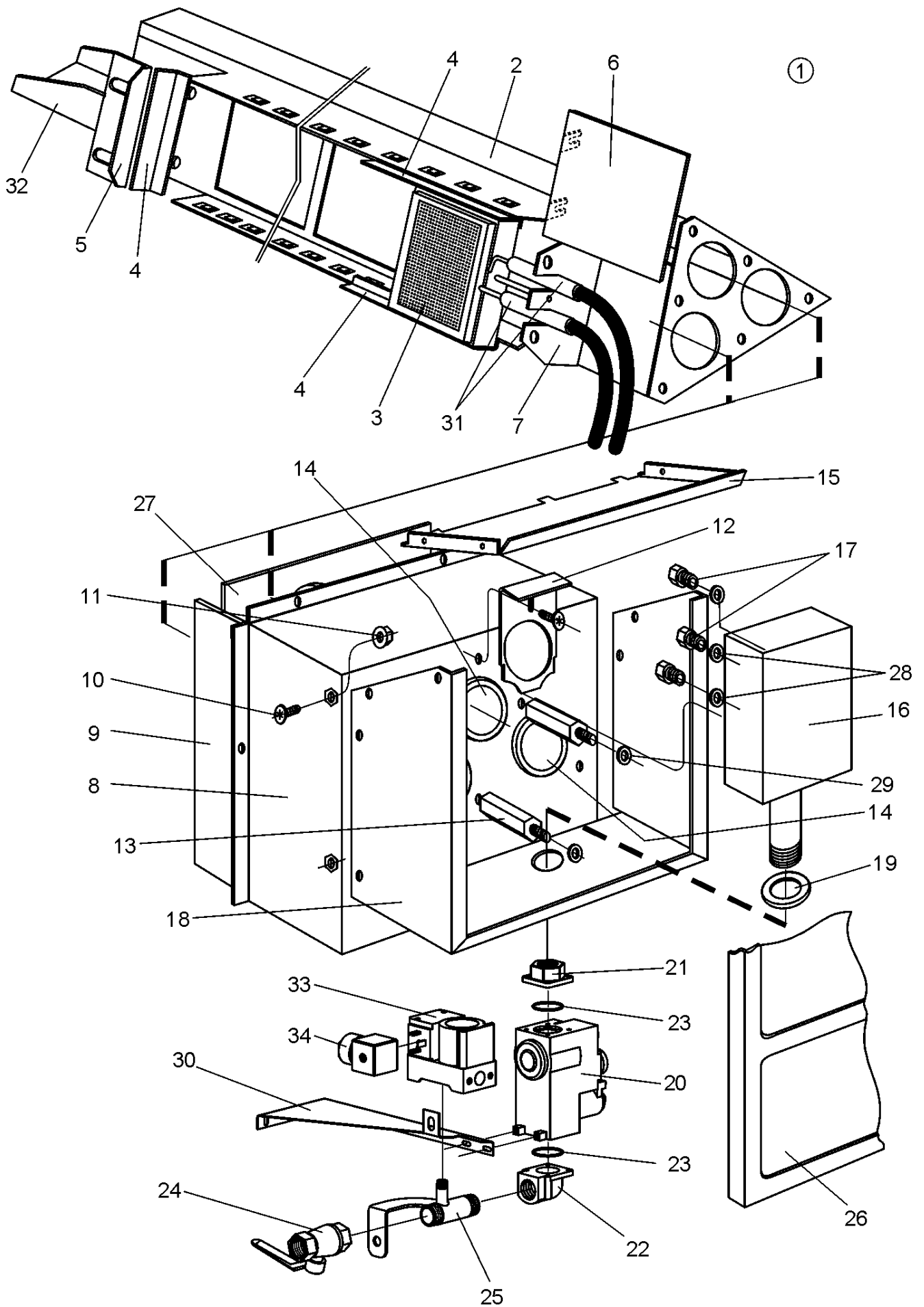
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 2 12 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
31	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
32	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
* 33	1	1	1	1	1	71088036	Electrode	Électrode	1,2	ill. 610769
*										-65000001
*	1	1	1	1	1	71088037	Electrode	Electrode	1,2	ill. 611045
*										65000002-
34	1	1	1	1	1	32104112	Extension element	Rallonge	3	



IC44819FR -62900016,IC44821FR -62900016,IC44825FR -62900016,IC44828FR -62900016,IC44832FR -62900016

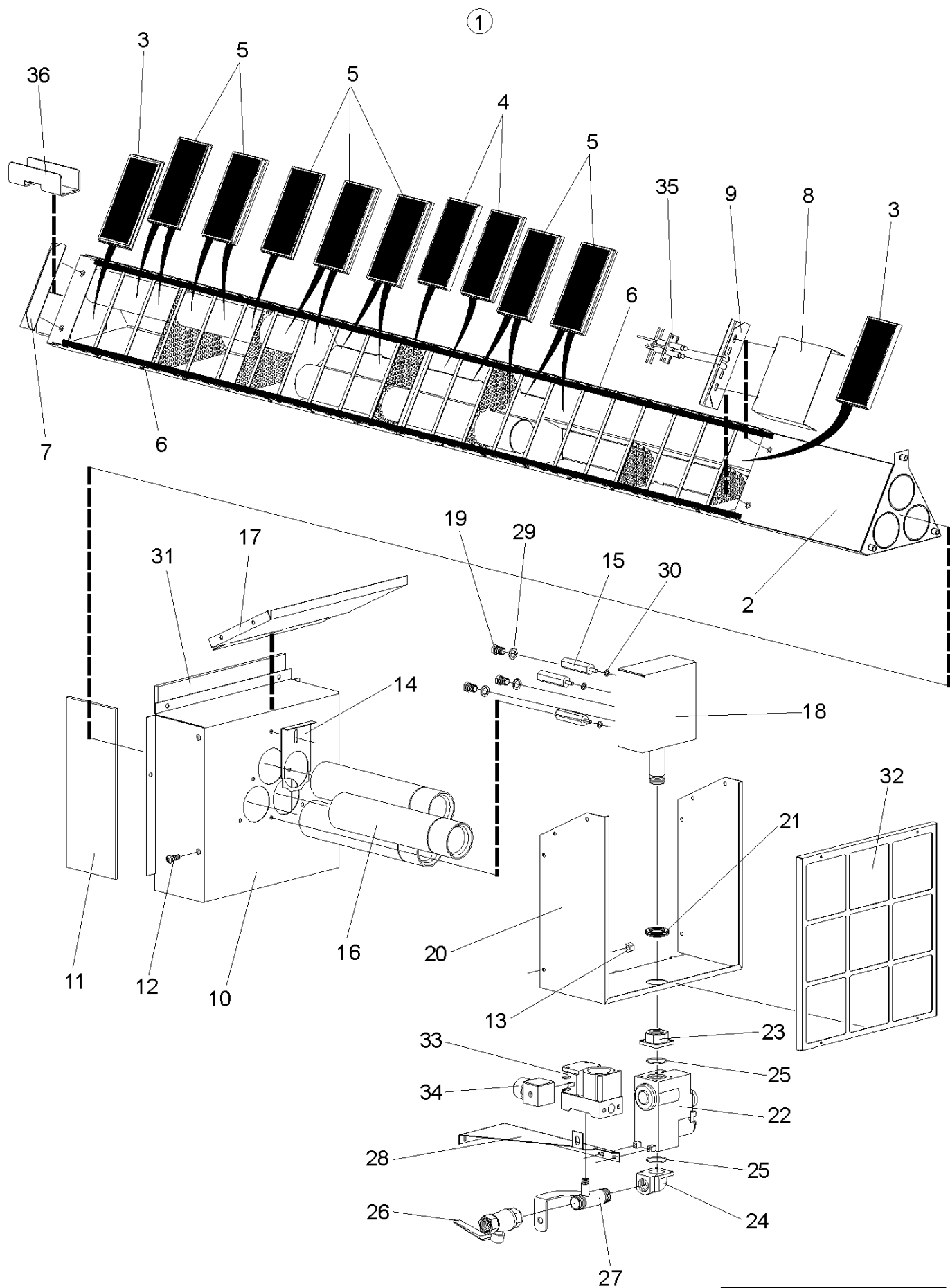
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

610587/1 1 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	13m	16m	17m	19m		73016190	•Seal	•Joint	1,2	High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
26	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
27	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
28	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
29	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
30	1	1	1	1	1		32100464	Tap stop lever	Patte de verrouillage	3	
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	
33	1	1	1	1	1		72060075	Pressostat	Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	



IC44819FR 62900017-,IC44821FR 62900017-,IC44825FR 62900017-,IC44828FR 62900017-,IC44832FR 62900017-

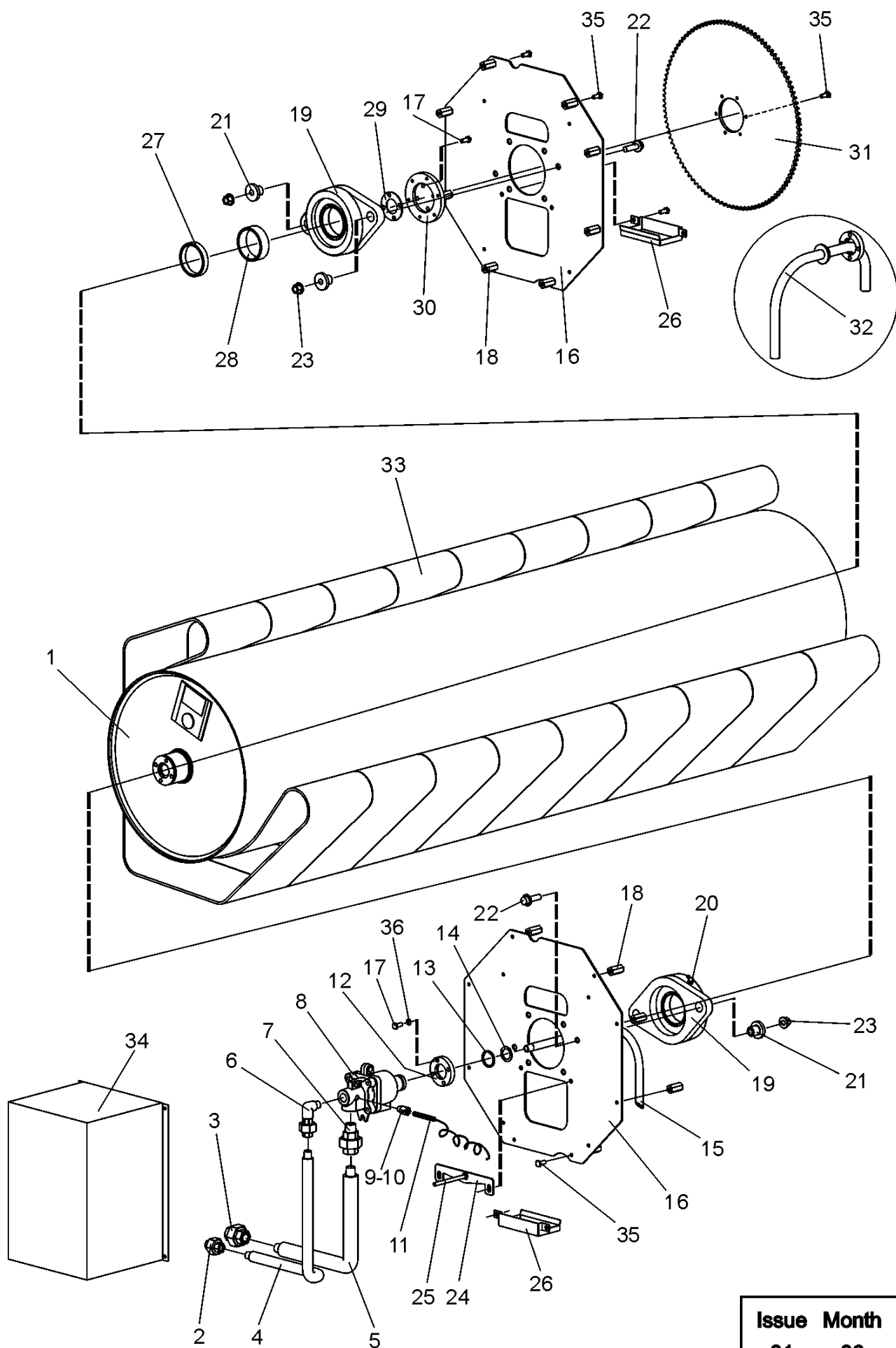
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

611028/1 2 12 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	8m	9m	10m	11m	12m		73016190	•Seal	•Joint	1,2	High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
16	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
17	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
18	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
19	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
28	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
32	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
33	1	1	1	1	1		72060075	•Pressostat	•Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	
35	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
36	1	1	1	1	1		32104112	Extension element	Rallonge	3	



610781

Issue	Month	Year
01	06	04

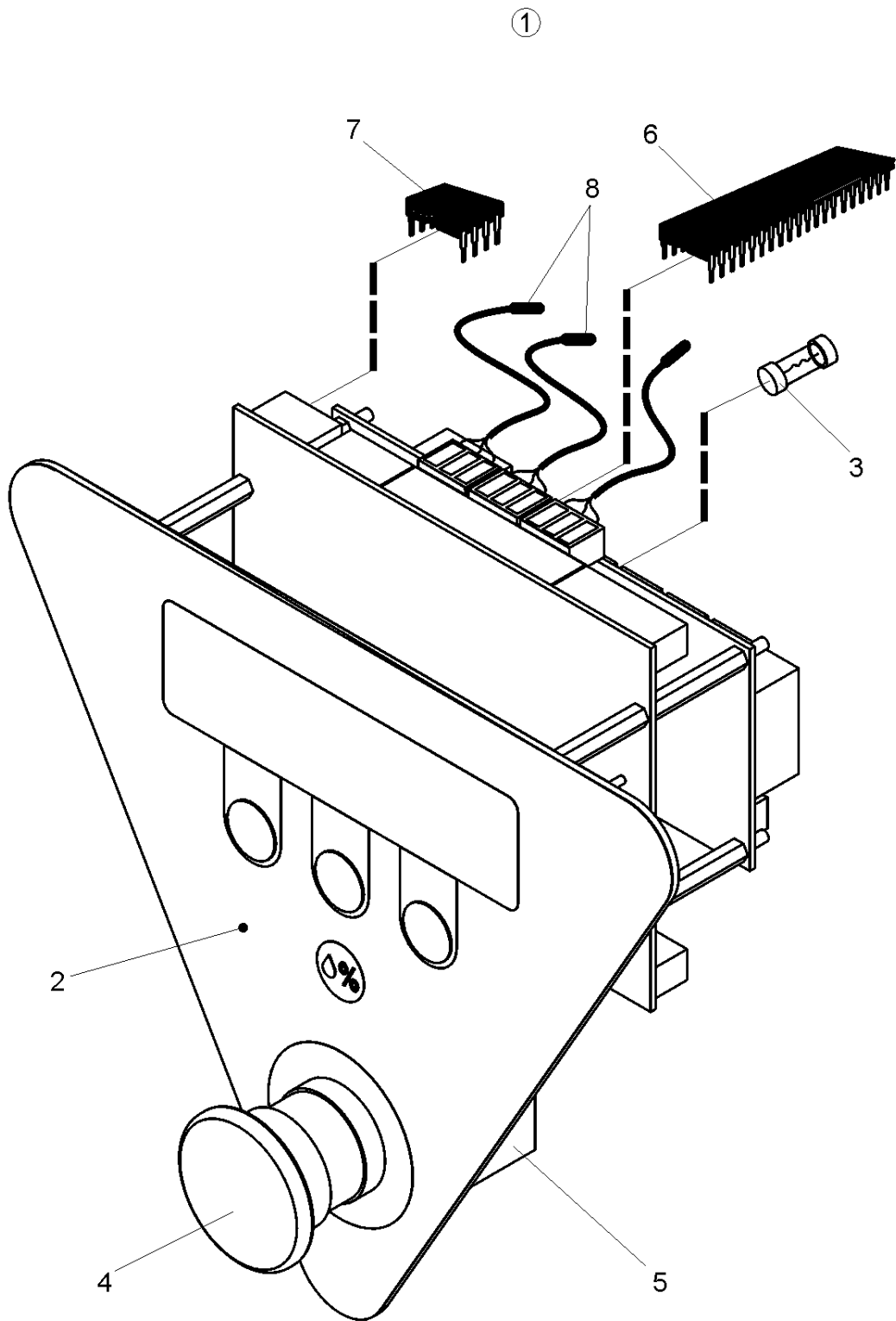
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Steam heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610781/1	2	3	2006

Chauffage vapeur

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
	1					32102205	Steam cylinder	Cylindre vapeur	3	Ø457mm
		1				32102204	Steam cylinder	Cylindre vapeur	3	Ø457mm
			1			32102203	Steam cylinder	Cylindre vapeur	3	Ø457mm
				1		32102202	Steam cylinder	Cylindre vapeur	3	Ø457mm
					1	32102201	Steam cylinder	Cylindre vapeur	3	Ø457mm
	2	1	1	1	1	72043155	Pipe union	Raccord union	3	G3/8"
	3	1	1	1	1	72043156	Pipe union	Raccord union	3	G3/4"
	4	1	1	1	1	72052059	Steam flexible pipe	Flexible vapeur	3	DN10
	5	1	1	1	1	72052058	Steam flexible pipe	Flexible vapeur	3	DN20
	6	1	1	1	1	72043190	Union elbow	Coude union	3	G3/8"
	7	1	1	1	1	72043191	Pipe union	Raccord union	3	G3/4"
	8	1	1	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
	9	1	1	1	1	32101501	Right connection	Piquage droit	3	G1/4"
	10	1	1	1	1	74020227	Ball screw	Vis à bille	3	M5x8
	11	1	1	1	1	71031078	Heat sensor	Sonde température	1,2	PT100
	12	1	1	1	1	32100650	Flange	Bride	3	
	13	1	1	1	1	32100651	Locking washer	Bague d'arrêt	3	
	14	1	1	1	1	73020398	Door gasket	Joint d'étanchéité	1,2	DN25
	15	1	1	1	1	32100416	Breather tube	Tube de purge	3	
	16	2	2	2	2	32104271	Plate	Platine	3	Steam heating
	17	8	8	8	8	74020226	Screw	Vis	3	M8x30
	18	16	16	16	16	32104272	Spacer	Entretoise	3	
	19	2	2	2	2	73010077	Bearing box	Palier	3	
	20	2	2	2	2	72061011	Grease nipple	Graisser	3	
	21	4	4	4	4	32101942	Spacer	Entretoise	3	
	22	4	4	4	4	74033022	Screw	Vis	3	M12x40
	23	4	4	4	4	74033205	Cage nut	Ecrou	3	M12
	24	1	1	1	1	32104297	Heating element	Guide	3	
	25	1	1	1	1	32102402	Shaft	Axe	3	
	26	2	2	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3	
	27	1	1	1	1	32104422	Spacer	Entretoise	3	L=16mm
	28	1	1	1	1	32104423	Spacer	Entretoise	3	L=26.5mm
	29	1	1	1	1	32101502	Seal	Joint	3	Ø47mm
	30	1	1	1	1	32104416	Cap	Bouchon	3	
	31	1	1	1	1	32104421	Disc	Disque	3	110 teeth
	32	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3	
	33	9	10	12	13	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
		9	10	12	13	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
34	1	1	1	1	1	32104274	Hood	Capot	3	Steam heating
35	22	22	22	22	22	74033002	Screw	Vis	3	M6x16
36	8	8	8	8	8	74036102	Elastic washer	Rondelle Grower	3	Ø8



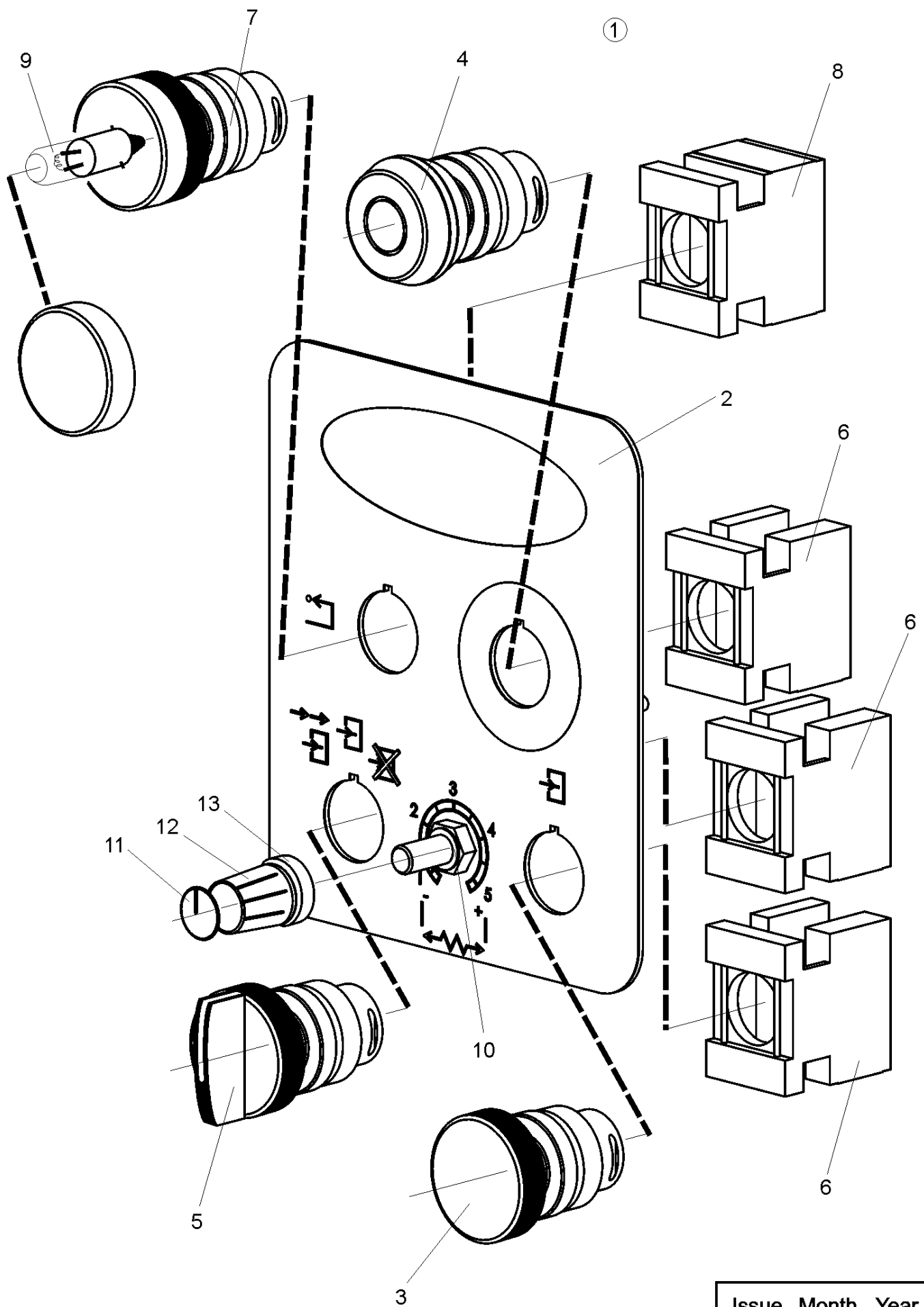
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Control panel

Illustration Issue Month Year
Schéma Issue Month Year
610767/1 2 6 2006

Plastron de commande

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012179	Control panel	Plastron de commande	1,2	Complete
* 2	1	74032335	•Control panel	•Plastron de commande	1,2	Lexan
3	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
4	1	71054132	•Emergency stop	•Arrêt d'urgence	1,2	Red
5	1	71054130	Contact block	Bloc contact	1,2	
6	1	32103551	Program memory	Mémoire programme	1,2	
7	1	32103552	Language memory	Mémoire langage	1,2	
8	-		Heat sensor	Sonde température		



Issue	Month	Year
01	09	04

IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

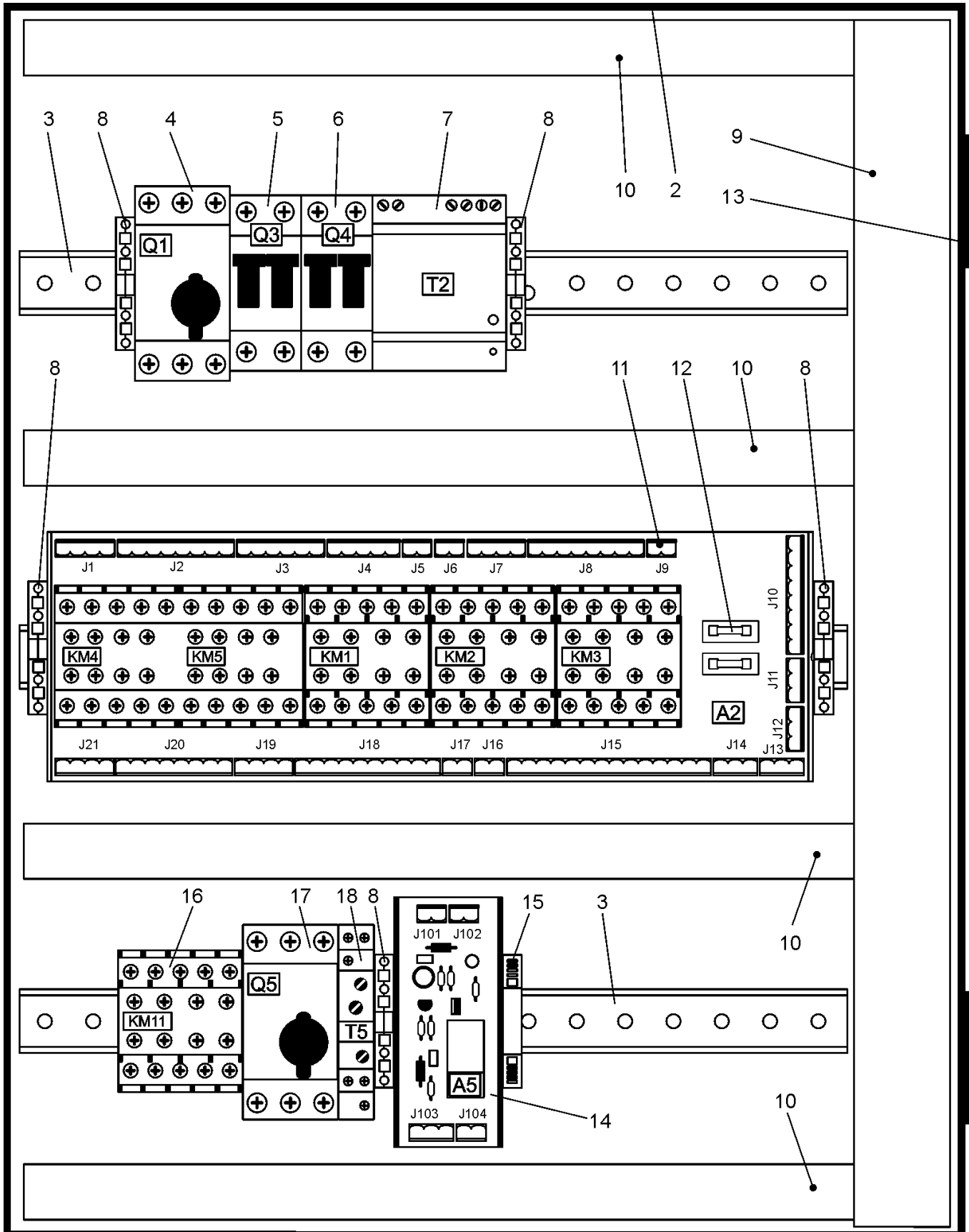
Control panel - Feeder

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610804/1	1	9	2004

Plastron de commande - Engageuse

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012387	Control panel - Feeder	Plastron de commande - Engageuse		Complete
2	1	32104299	•Control panel - Feeder	•Plastron de commande - Engageuse	3	
3	1	71054127	•Push-button	•Bouton poussoir	3	Green
4	1	71054132	•Emergency stop	•Arrêt d'urgence	3	Red
5	1	71054196	•Switch head	•Tête interrupteur	3	3 positions
6	3	71054130	•Contact block	•Bloc contact	3	
7	1	71072040	•Pushbutton	•Bouton-poussoir	3	Yellow
8	1	71072039	•Indicator body	•Corps de voyant	3	
9	1	71071057	•Lamp	•Ampoule	1,2	24V
10	1	71082459	•Potentiometer	•Potentiomètre	3	4.7kOhm
11	1	71082502	•Capsule	•Capsule	3	
12	1	71082501	•Element body	•Corps d'élément	3	
13	1	71082503	•Frame	•Base	3	

①



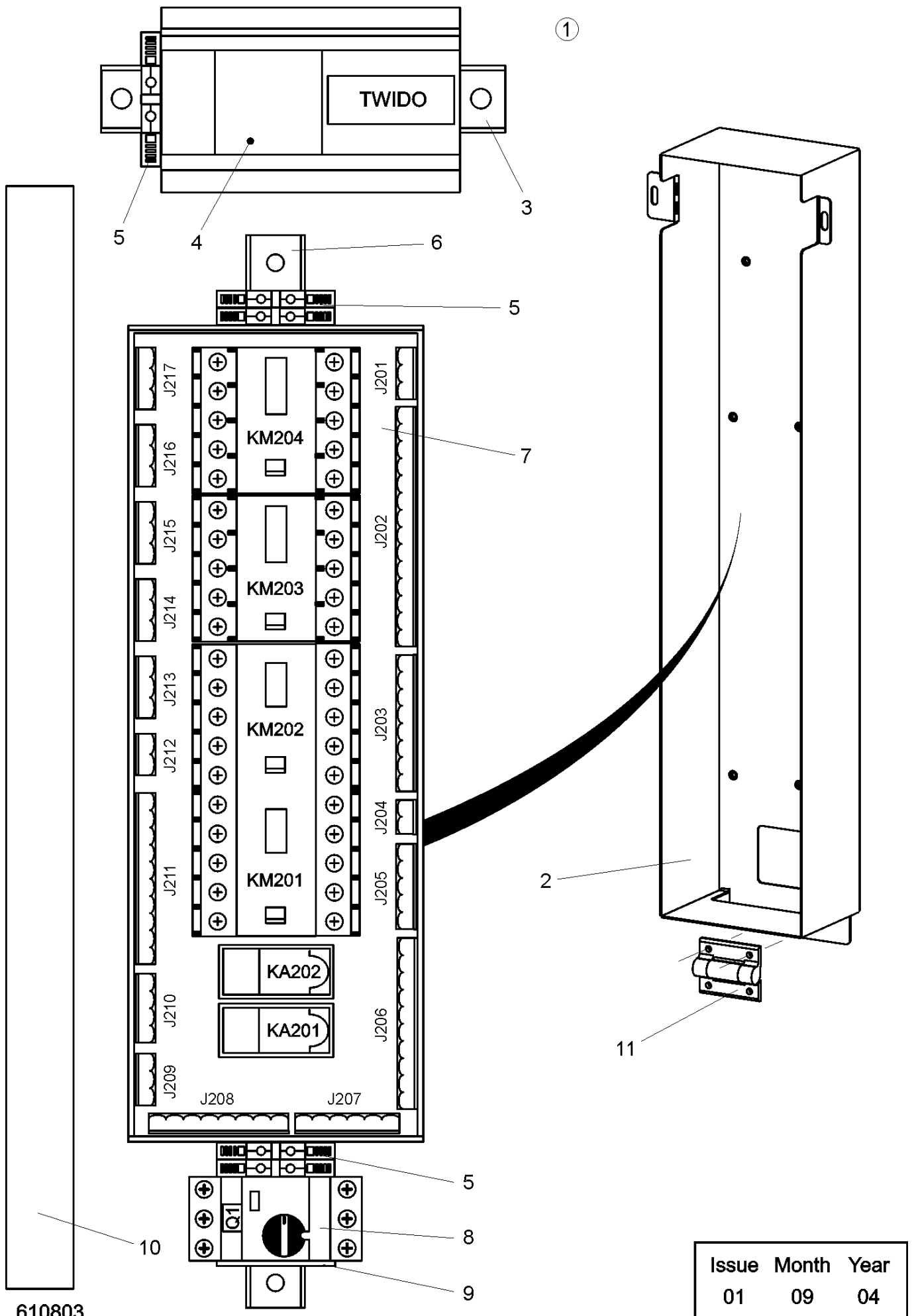
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Electric cabinet

Armoire électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610771/1	2	12	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012323	Electric cabinet	Armoire électrique	1,2	Complete
2	1	32104410	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC
8	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
9	1	71081022	•Spout	•Goulotte	3	40x80 by meter L=60cm
10	4	71081008	•Spout	•Goulotte	3	25x80 L=30cm
11	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
12	2		•Circuit breaker	•Fusible	3	1.6A-230V
13	2	74030059	•Hinge	•Charnière	3	
14	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
15	1	71075037	•Stop	•Butée	3	
16	1	71050190	Contactactor	Relais	1,2	6A-24VDC Optional
17	1	71082145	Mains current breaker	Disjoncteur	1,2	Three-pole Optional
18	1	71052121	Time relay	Relais temporisé	1,2	Optional



610803

Issue	Month	Year
01	09	04

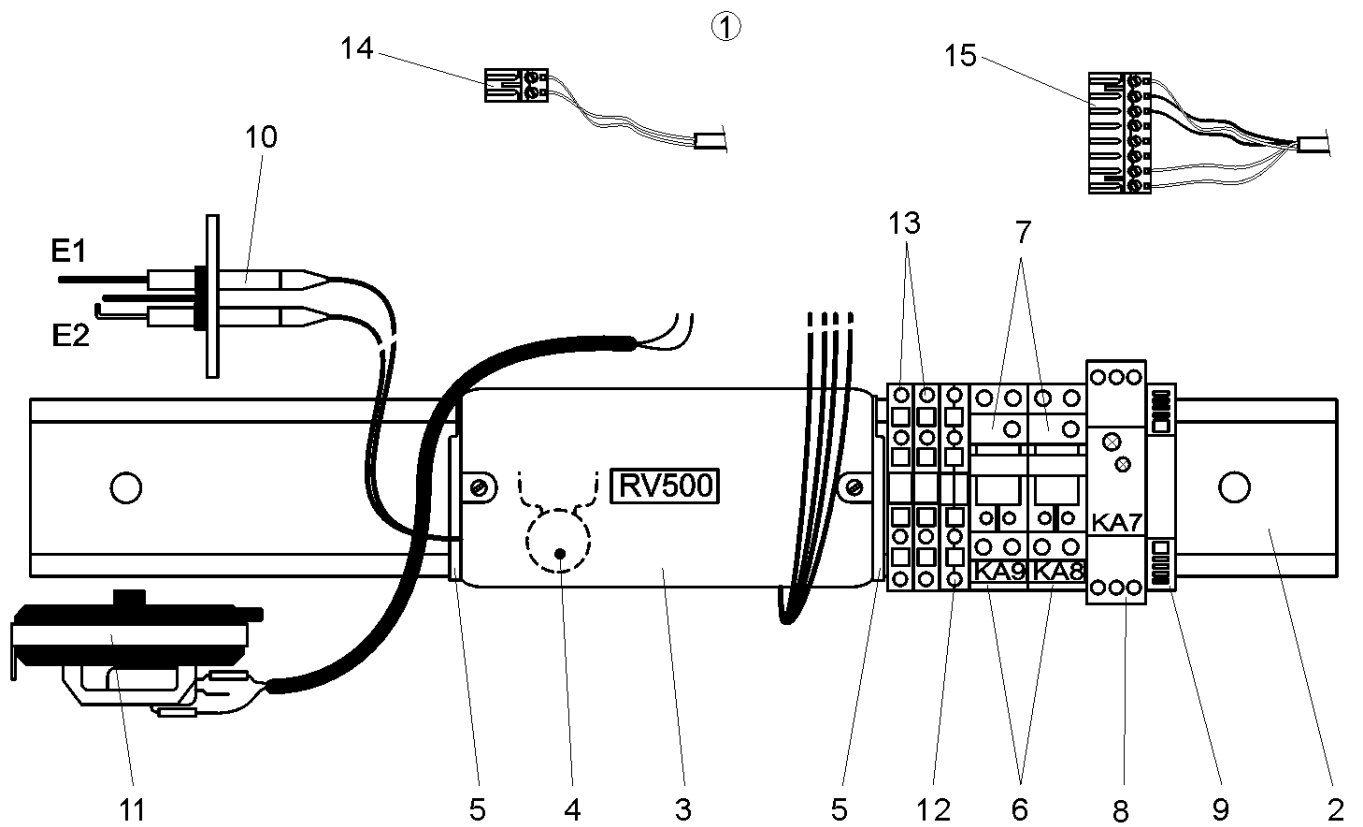
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Switch cabinet - Feeder

Illustration Issue Month Year
Schéma Issue Month Year
610803/1 1 9 2004

Armoire électrique - Engageuse

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012318	Switch cabinet - Feeder	Armoire électrique - Engageuse	3	Complete
2	1	32103952	•Switch cabinet box	•Coffret armoire électrique	3	
3	1	32003644	Profile	Profilé	3	150mm
4	1	32104320	•Configurated automate	•Automate configuré	1,2	
5	5	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
6	1	31004661	•Profile	•Profilé	3	L=650mm
7	1	71082496	•Plate	•Platine	1,2	
8	1	71082143	•Mains current breaker	•Disjoncteur	1,2	Three-pole
9	1	71075037	•Stop	•Butée	3	
10	1	71081008	•Spout	•Goulotte	3	25x80 L=700mm
11	1	74030059	Hinge	Charnière	3	



IC44819FR -65000001,IC44821FR -65000001,IC44825FR -65000001,IC44828FR -65000001,IC44832FR -65000001

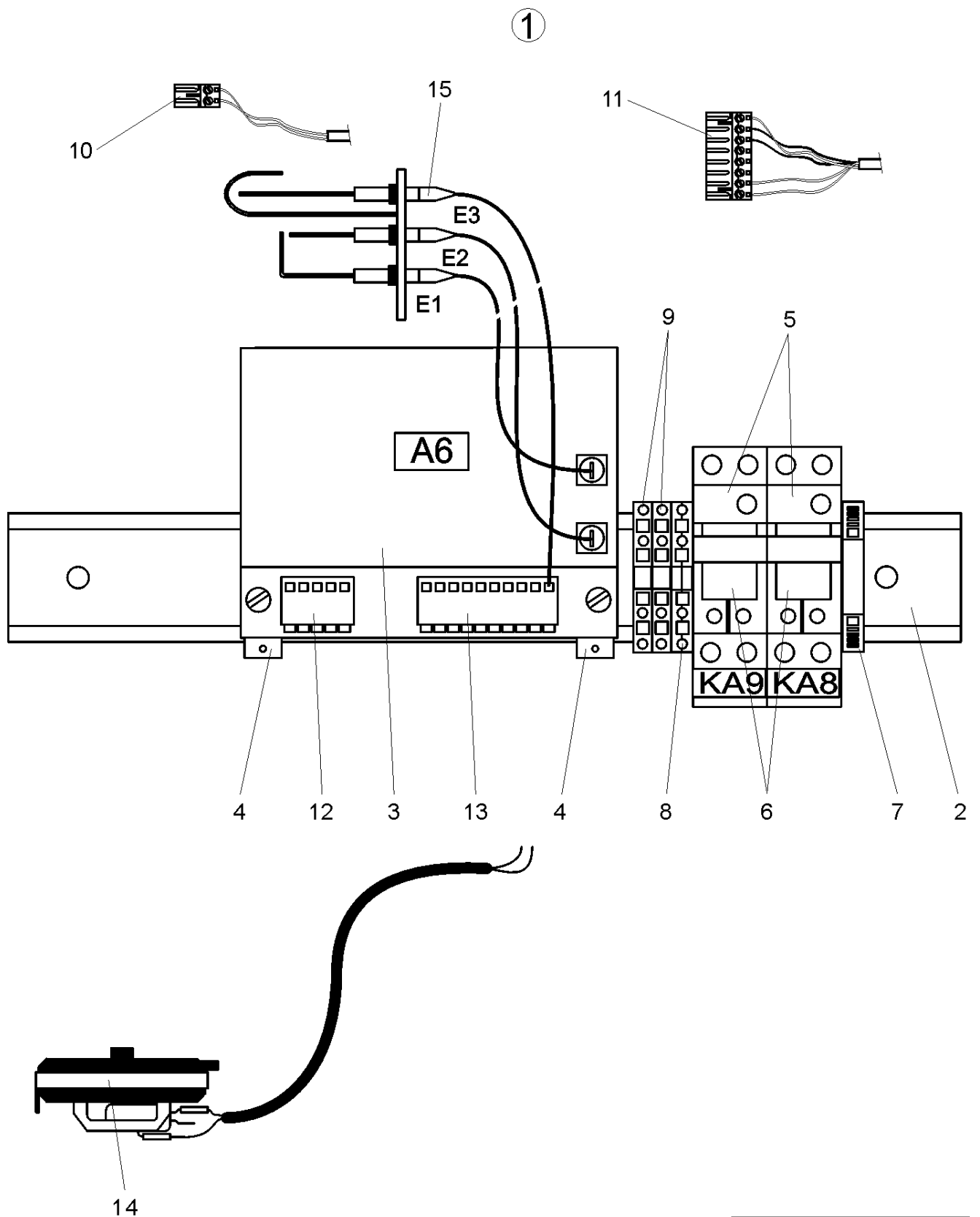
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

610769/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088018	•Igniter	•Allumeur	1,2	RV0513
4	1	71082035	•Varistor	•Varistance	1,2	
5	2	71081013	•Snap nut	•Erou encliquetable	1,2	
6	2	71052107	•Relay support	•Support relais	1,2	
	2	71052130	•Relay support	•Support relais	1,2	
7	2	71052106	•Contactor	•Relais	1,2	10A
	2	71052129	•Contactor	•Relais	1,2	
8	1	71052112	•Time delay contact	•Contact temporisé	1,2	
9	1	71075037	•Stop	•Butée	1,2	
10	1	71088036	•Electrode	•Électrode	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point



IC44819FR 65000002-,IC44821FR 65000002-,IC44825FR 65000002-,IC44828FR 65000002-,IC44832FR 65000002-

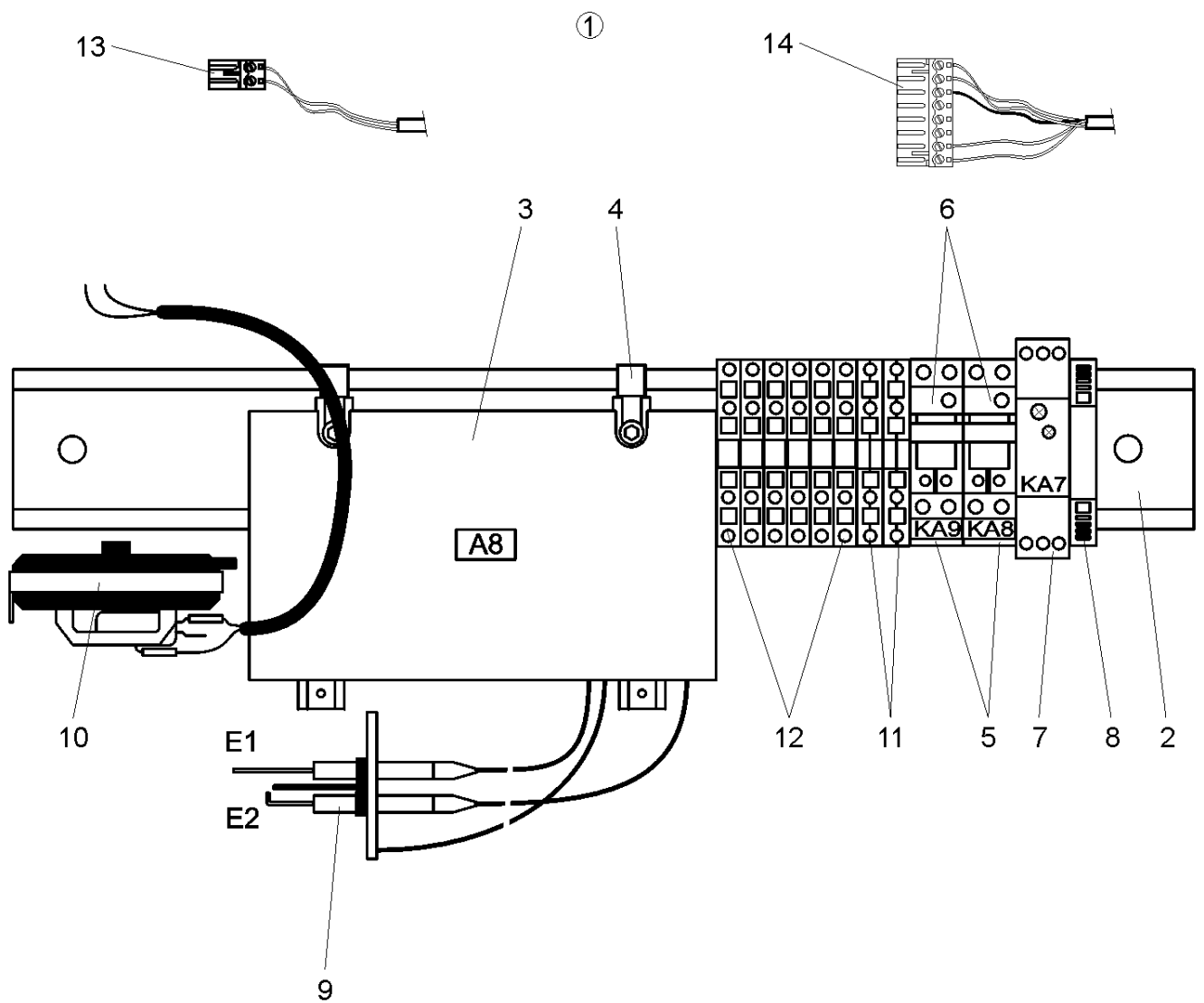
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

611045/1 1 12 2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541
3	1	32004371	•Profile	•Profilé	3	L=400mm
4	1	71088038	•Igniter	•Allumeur	1,2	RV0541
5	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
6	2	71052130	•Relay support	•Support relais	1,2	
7	2	71052129	•Contactor	•Relais	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
10	2	71075067	•Terminal block	•Borne de raccordement	3	
11	1	71074120	•Connector	•Connecteur	3	2 point
12	1	71074123	•Connector	•Connecteur	3	8 point
13	1	71074259	•Connector	•Connecteur	3	5 point
14	1	71074260	•Connector	•Connecteur	3	10 point
15	1	72060062	Pressostat	Pressostat	1,2	
16	1	71088037	Electrode	Electrode	1,2	



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

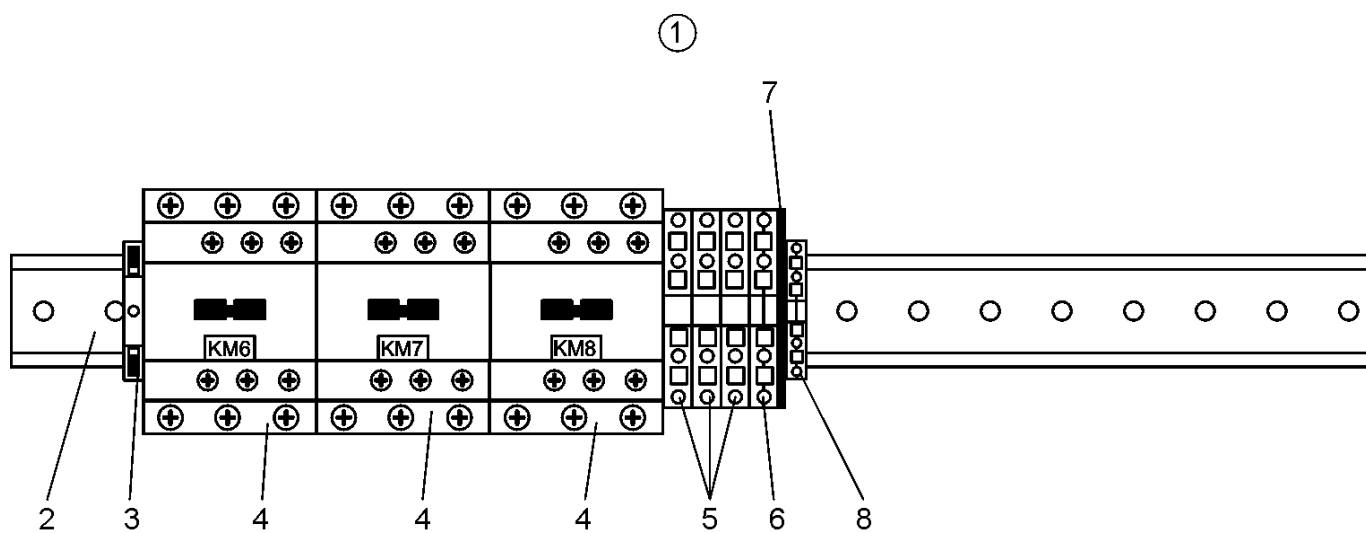
Electric control plate - gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz - Australie

610770/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052107	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71088032	•Electrode	•Electrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point



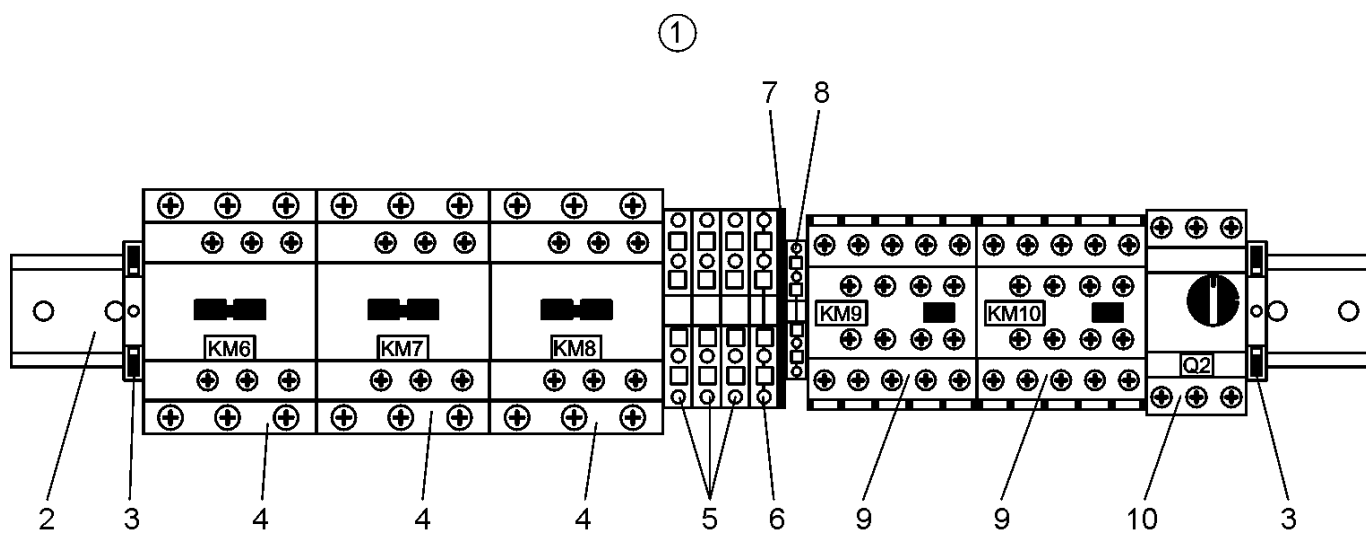
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Electric heating plate

Platine chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610773/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²



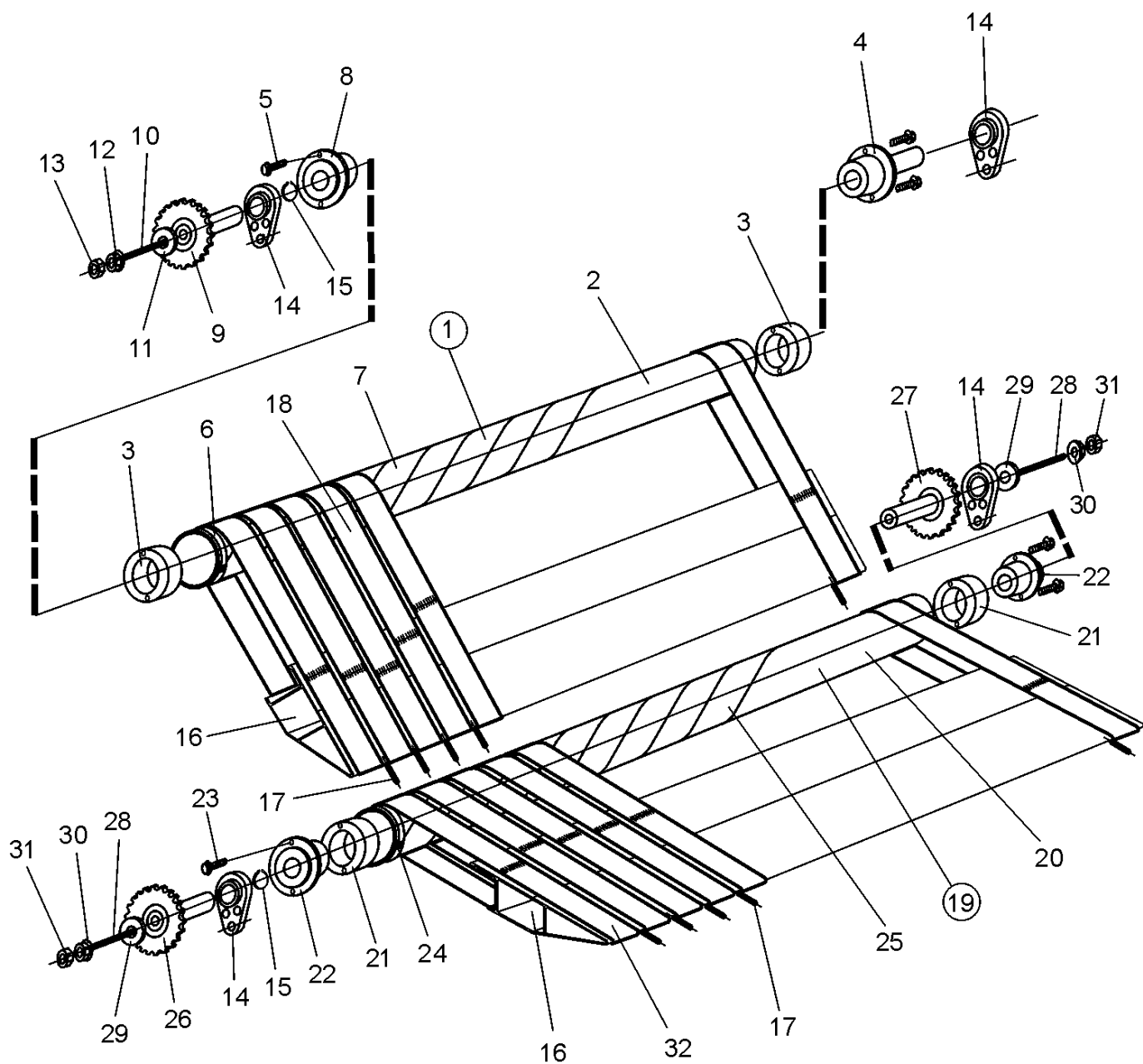
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Electric heating plate - With air circulation

Illustration Issue Month Year
Schéma Issue Month Year
610774/1 1 6 2004

Platine chauffage électrique - Chaleur tournante

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Relais	1,2	6A-230V Three-pole
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole



610787

Issue	Month	Year
01	08	04

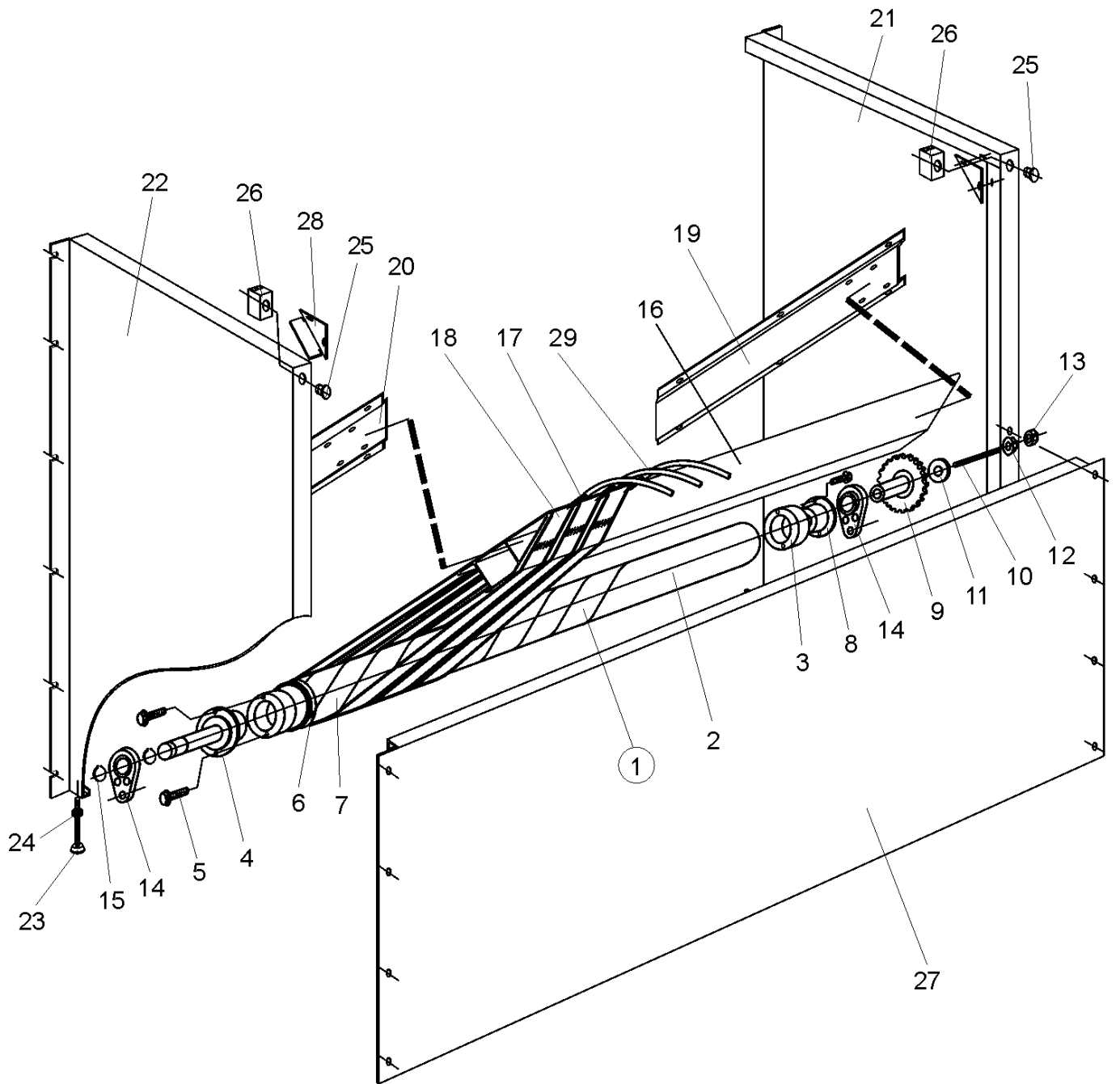
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Transfert table

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610787/1	1	8	2004

Table de transfert

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FR										
	IC44821FR										
	IC44825FR										
	IC44828FR										
	IC44832FR										
	1	1					55008574	Upper satellite	Satellite supérieur	3	Complete
		1					55008880	Upper satellite	Satellite supérieur	3	Complete
			1				55008881	Upper satellite	Satellite supérieur	3	Complete
				1			55008882	Upper satellite	Satellite supérieur	3	Complete
					1		55008872	Upper satellite	Satellite supérieur	3	Complete
	2	1					32100055	•Pipe	•Tube	3	
			1				32100054	•Pipe	•Tube	3	
				1			32100053	•Pipe	•Tube	3	
					1		32100052	•Pipe	•Tube	3	
						1	32100051	•Pipe	•Tube	3	
	3	2	2	2	2		32100021	•Cone	•Cône	3	
	4	1	1	1	1		32101163	•Ferrule	•Embout	3	Free
	5	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
	6	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
	7	11m	12m	14m	15m	17m	77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
	8	1	1	1	1	1	32100024	•Ferrule	•Embout	3	
	9	1	1	1	1	1	32101363	•Shaft	•Axe	3	Blocked
	10	1	1	1	1	1	74010126	•Tension rod	•Tirant	3	M10x110
	11	1	1	1	1	1	74036803	•Washer	•Rondelle	3	Ø10
	12	1	1	1	1	1	74033255	•Locking nut	•Ecrou frein	3	M10
	13	1	1	1	1	1	74021029	•Cage nut	•Ecrou	3	M10
	14	4	4	4	4	4	73010074	Bearing box	Palier	3	
	15	2	2	2	2	2	74026053	Circlip	Circlip	3	Ø20
	16	2					32100675	Feeding table	Table d'engagement	3	Complete
			2				32100674	Feeding table	Table d'engagement	3	Complete
				2			32100673	Feeding table	Table d'engagement	3	Complete
					2		32100672	Feeding table	Table d'engagement	3	Complete
						2	32100671	Feeding table	Table d'engagement	3	Complete
	17	17	19	23	25	29	74023105	•Pin	•Goupille	3	Ø3x30
	18	18	20	24	26	30	77010237	Evacuation trip	Bretelle d'évacuation	1,2	
	19	1					55008592	Control satellite	Satellite de commande	3	Complete
			1				55008883	Control satellite	Satellite de commande	3	Complete
				1			55008884	Control satellite	Satellite de commande	3	Complete
					1		55008885	Control satellite	Satellite de commande	3	Complete
						1	55008873	Control satellite	Satellite de commande	3	Complete
	20	1					32100055	•Pipe	•Tube	3	
			1				32100054	•Pipe	•Tube	3	
				1			32100053	•Pipe	•Tube	3	
					1		32100052	•Pipe	•Tube	3	
						1	32100051	•Pipe	•Tube	3	
21	2	2	2	2	2		32100021	•Cone	•Cône	3	
22	2	2	2	2	2		32100024	•Ferrule	•Embout	3	
23	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
24	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
25	11m	12m	14m	15m	17m		77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
26	1	1	1	1	1		32101363	•Shaft	•Axe	3	Blocked
27	1	1	1	1	1		32101367	•Shaft	•Axe	3	Free
28	2	2	2	2	2		74010126	•Tension rod	•Tirant	3	M10x110
29	2	2	2	2	2		74036803	•Washer	•Rondelle	3	Ø10
30	2	2	2	2	2		74033255	•Locking nut	•Ecrou frein	3	M10
31	2	2	2	2	2		74021029	•Cage nut	•Ecrou	3	M10
32	18	20	24	26	30		77010219	Feeding strip	Bande d'engagement	1,2	



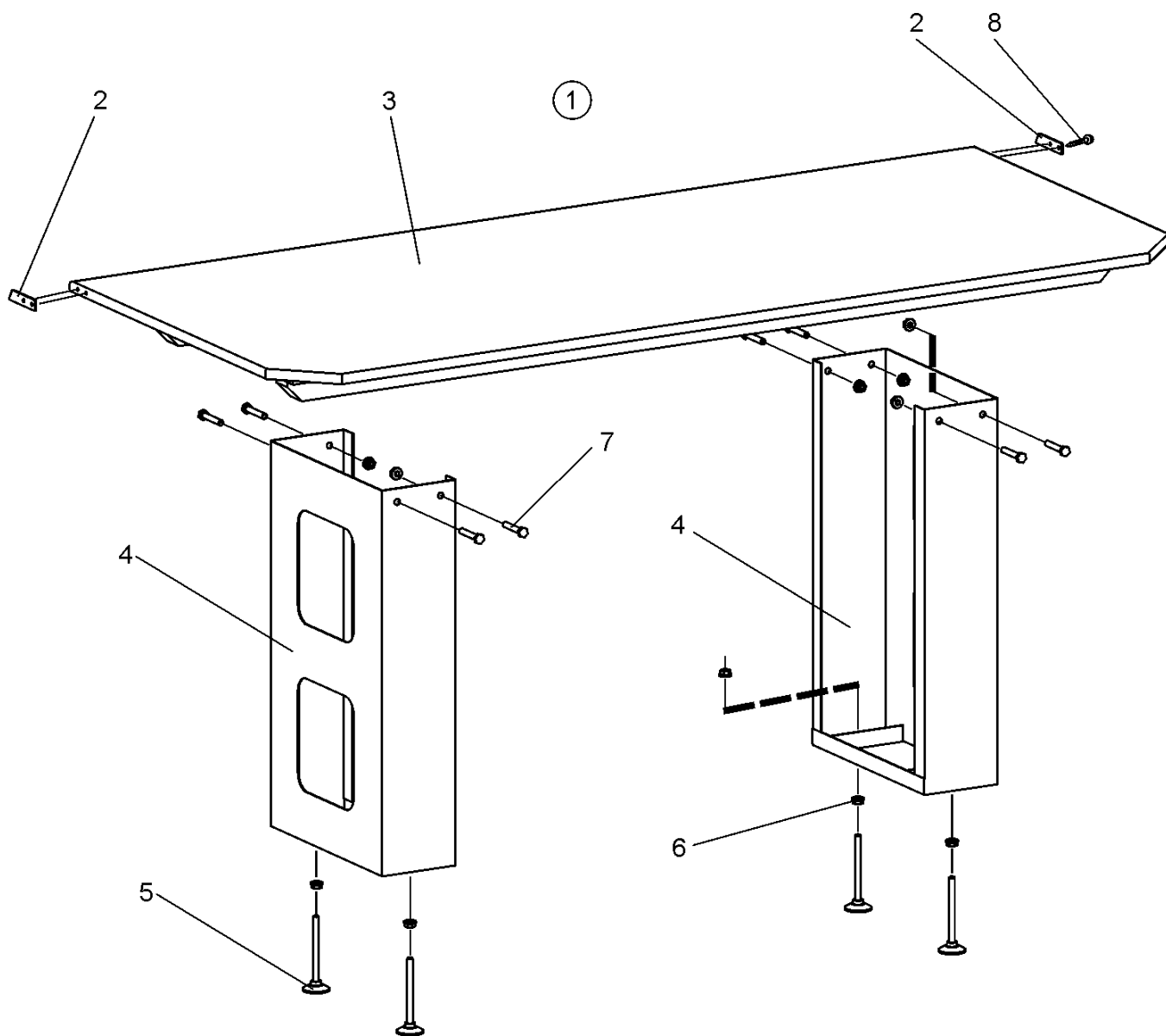
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Rear outlet

Sortie arrière

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610788/1	1	8	2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FR										
		IC44821FR									
			IC44825FR								
				IC44828FR							
					IC44832FR						
1	1						55008594	Lower satellite	Satellite inférieur	3	Complete
		1					55008886	Lower satellite	Satellite inférieur	3	Complete
			1				55008887	Lower satellite	Satellite inférieur	3	Complete
				1			55008888	Lower satellite	Satellite inférieur	3	Complete
					1		55008874	Lower satellite	Satellite inférieur	3	Complete
2	1						32100055	•Pipe	•Tube	3	
		1					32100054	•Pipe	•Tube	3	
			1				32100053	•Pipe	•Tube	3	
				1			32100052	•Pipe	•Tube	3	
					1		32100051	•Pipe	•Tube	3	
3	2	2	2	2	2		32100021	•Cone	•Cône	3	
4	1	1	1	1	1		32101384	•Ferrule	•Embout	3	Blocked
5	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
6	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
7	11m	12m	14m	15m	17m		77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
8	1	1	1	1	1		32100024	•Ferrule	•Embout	3	
9	1	1	1	1	1		32101367	•Shaft	•Axe	3	Free
10	1	1	1	1	1		74010126	•Tension rod	•Tirant	3	M10x110
11	1	1	1	1	1		74036803	•Washer	•Rondelle	3	Ø10
12	1	1	1	1	1		74033255	•Locking nut	•Ecrou frein	3	M10
13	1	1	1	1	1		74021029	•Cage nut	•Ecrou	3	M10
14	2	2	2	2	2		73010074	Bearing box	Palier	3	
15	2	2	2	2	2		74026053	Circlip	Circlip	3	Ø20
16	1						32100675	Feeding table	Table d'engagement	3	Complete
		1					32100674	Feeding table	Table d'engagement	3	Complete
			1				32100673	Feeding table	Table d'engagement	3	Complete
				1			32100672	Feeding table	Table d'engagement	3	Complete
					1		32100671	Feeding table	Table d'engagement	3	Complete
17	17	19	23	25	29		74023105	•Pin	•Goupille	3	Ø3x30
18	18	20	24	26	30		77010235	Evacuation trip	Bretelle d'évacuation	1,2	
19	1	1	1	1	1		32101386	Support for rear outlet table	Support table de sortie	3	Left
20	1	1	1	1	1		32101385	Support for rear outlet table	Support table de sortie	3	Right
21	1	1	1	1	1		32101387	Casing for rear outlet	Carter sortie arrière	3	Right
22	1	1	1	1	1		32101388	Casing for rear outlet	Carter sortie arrière	3	Left
23	4	4	4	4	4		74030105	Adjustable foot	Pied de réglage	3	
24	8	8	8	8	8		74033255	Locking nut	Ecrou frein	3	M10
25	2	2	2	2	2		71054132	Emergency stop	Arrêt d'urgence	3	Red
26	2	2	2	2	2		71054130	Contact block	Bloc contact	3	
27	1						32101393	Rear housing	Carter arrière	3	Lower
		1					32101394	Rear housing	Carter arrière	3	Lower
			1				32101393	Rear housing	Carter arrière	3	Lower
				1			32101392	Rear housing	Carter arrière	3	Lower
					1		32101391	Rear housing	Carter arrière	3	Lower
28	2	2	2	2	2		32101656	Splash guard	Carter de protection	3	
29	17	19	23	25	29		72046124	Plastic piping	Tube en plastique	3	Ø2.7/4mm Length 150mm



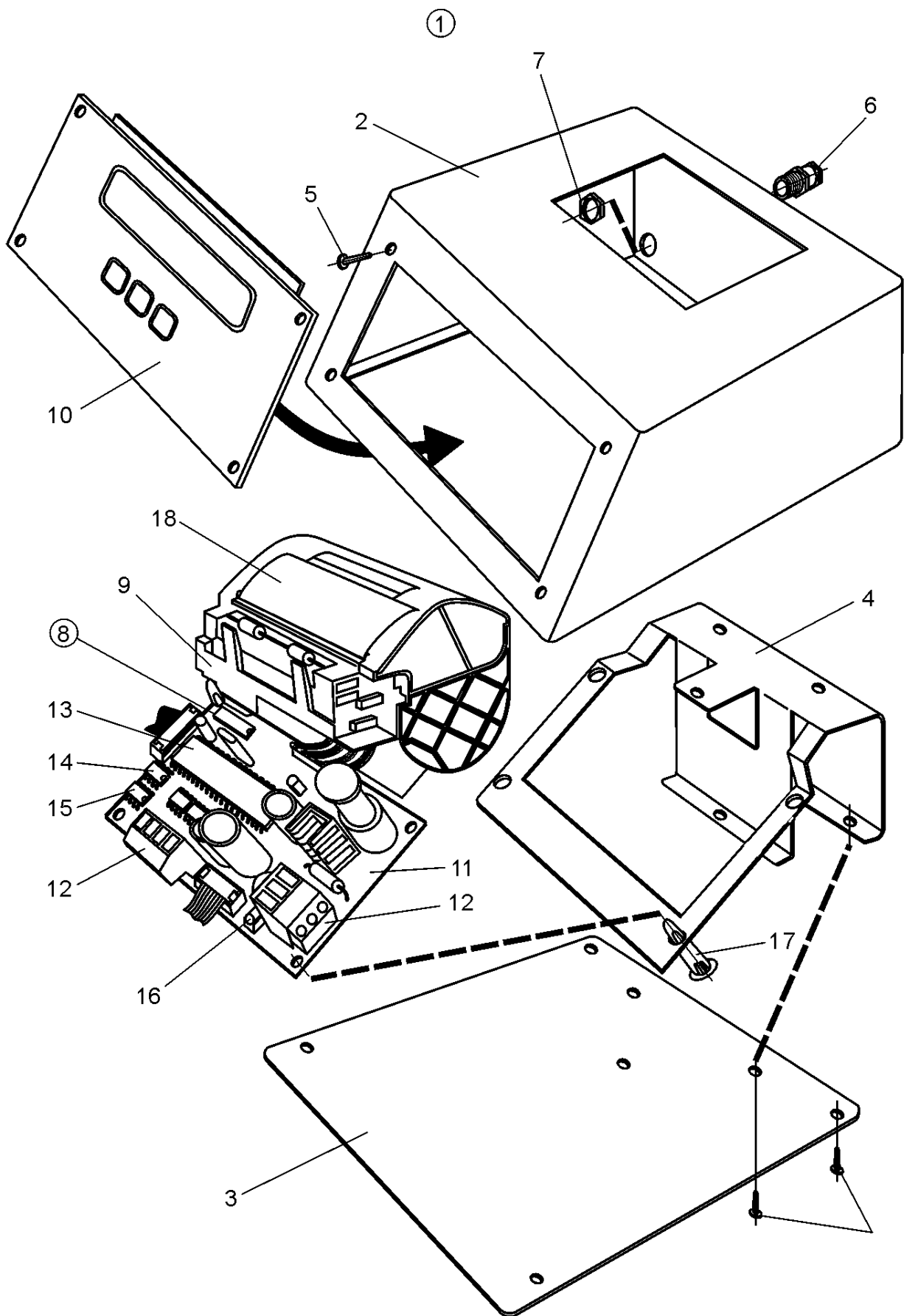
IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

Outlet table

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610790/1	1	8	2004

Table de sortie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FR									
	IC44821FR									
	IC44825FR									
	IC44828FR									
	IC44832FR									
	1	1				55008598	Outlet table	Table de sortie	3	Back Complete
		1				55009195	Outlet table	Table de sortie	3	Back Complete
			1			55009196	Outlet table	Table de sortie	3	Back Complete
				1		55009197	Outlet table	Table de sortie	3	Back Complete
					1	55009198	Outlet table	Table de sortie	3	Back Complete
2	2	2	2	2	2	32101822	•Stop	•Butée	3	
3	1					32101765	•Outlet table	•Table de sortie	3	
		1				32101764	•Outlet table	•Table de sortie	3	
			1			32101763	•Outlet table	•Table de sortie	3	
				1		32101762	•Outlet table	•Table de sortie	3	
					1	32101761	•Outlet table	•Table de sortie	3	
4	2	2	2	2	2	32101759	•Support leg	•Pied de soutien	3	
5	4	4	4	4	4	74030105	•Adjustable foot	•Pied de réglage	3	
6	16	16	16	16	16	74033204	•Cage nut	•Ecrou	3	M10
7	8	8	8	8	8	74020064	•Screw	•Vis	3	M10x60
8	4	4	4	4	4	74020220	•Wood screw	•Vis à bois	3	Ø5x25



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

RABC Printer option (machine with DIAMMS)

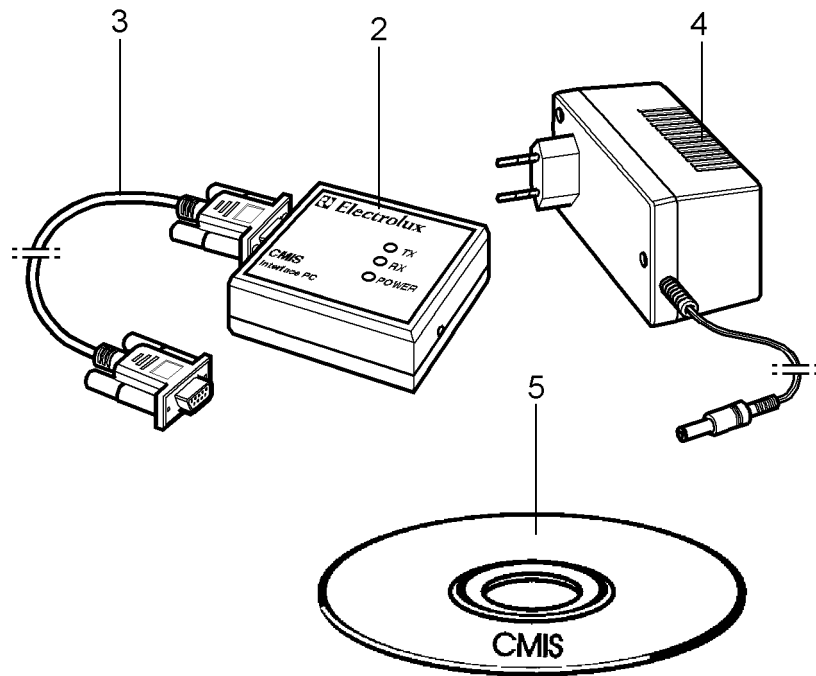
Illustration Issue Month Year
Schéma Issue Month Year

Option RABC Printer (machine avec DIAMMS)

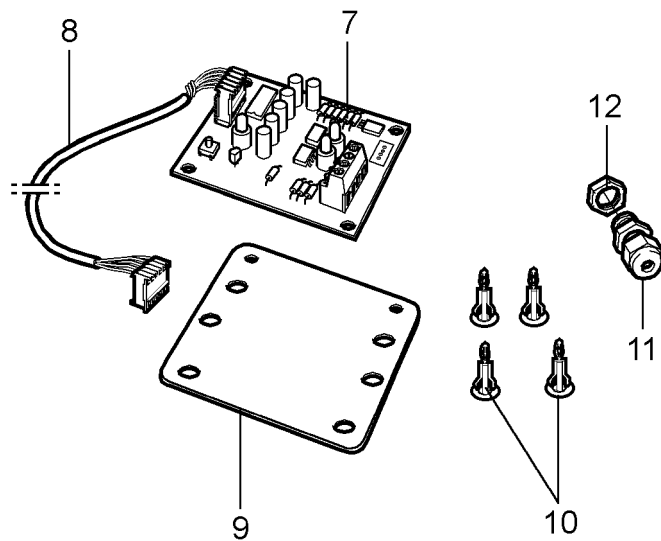
610737/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm

①



⑥



IC44819FR,IC44821FR,IC44825FR,IC44828FR,IC44832FR

CMIS

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610892/1	1	5	2005

CMIS

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012896	CMIS Kit - Interface/PC	Kit CMIS Interface/PC	1,2	Complete
2	1	71082412	•Interface PC	•Interface PC	1	
3	1	71082415	•Connection cable	•Câble de connexion	3	
4	1	71082414	•Feed	•Alimentation	3	24V
5	1	71060067	•CMIS Software	•Logiciel CMIS	3	CD-Rom
6	1	55012897	•CMIS Kit	•Kit CMIS	1	Complete
7	1	71082413	••CMIS Interface	••Interface CMIS	1	
8	1	432 2933-03	••Cable set	••Jeu de câbles	3	
9	1	471 4601-01	••Plate	••Plaque	3	
10	4	471 7958-02	••Rail	••Support	3	
11	1	471 8780-01	••Cable fitting	••Presse étoupe	3	15.2
12	1	471 8780-31	••Locking nut	••Contre-écrou	3	15

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
310 0067-0P	47	32100111	33	32100494	55	32101367	85
31003509	53	32100112	33	32100494	57	32101367	87
31004658	23	32100113	33	32100494	61	32101369	41
31004661	73	32100114	33	32100494	63	32101382	41
31100796	55	32100115	33	32100495	55	32101382	43
31100796	57	32100121	35	32100495	57	32101382	45
32003191	81	32100122	35	32100495	61	32101384	87
32003191	83	32100123	35	32100495	63	32101385	87
32003644	73	32100124	35	32100601	25	32101386	87
32004371	75	32100125	35	32100602	25	32101387	87
32004371	77	32100145	11	32100603	25	32101388	87
32004371	79	32100147	11	32100604	25	32101391	87
32006860	53	32100148	11	32100605	25	32101392	87
32007854	41	32100148	27	32100650	65	32101393	87
32100021	25	32100187	51	32100651	65	32101394	87
32100021	29	32100191	7	32100663	55	32101501	65
32100021	31	32100192	7	32100663*	57	32101502	65
32100021	85	32100193	7	32100663	61	32101644	47
32100021	87	32100194	7	32100663	63	32101656	87
32100024	31	32100195	7	32100668	55	32101721*	49
32100024	85	32100301	7	32100668	57	32101721	51
32100024	87	32100302	7	32100668	61	32101722*	49
32100026	31	32100303	7	32100668	63	32101722	51
32100029	41	32100304	7	32100669	55	32101723*	49
32100030	13	32100305	7	32100669	57	32101723	51
32100031	13	32100416	65	32100669	61	32101724*	49
32100036	31	32100452	55	32100669	63	32101724	51
32100038	49	32100452*	57	32100671	25	32101725*	49
32100038	51	32100452	61	32100671	85	32101725	51
32100038	53	32100452	63	32100671	87	32101759	89
32100041	33	32100453	55	32100672	25	32101761	89
32100042	47	32100453	57	32100672	85	32101762	89
32100051	85	32100453	61	32100672	87	32101763	89
32100051	87	32100453	63	32100673	25	32101764	89
32100052	85	32100454	55	32100673	85	32101765	89
32100052	87	32100454	57	32100673	87	32101822	89
32100053	85	32100454	61	32100674	25	32101823	11
32100053	87	32100454	63	32100674	85	32101942	65
32100054	85	32100457	55	32100674	87	32101946	55
32100054	87	32100457	57	32100675	25	32101946	57
32100055	85	32100457	61	32100675	85	32101946	61
32100055	87	32100457	63	32100675	87	32101946	63
32100061	25	32100458	55	32100683	47	32102191	35
32100061	29	32100458	57	32100684	47	32102201	65
32100062	25	32100458	61	32100686	43	32102202	65
32100062	29	32100458	63	32100695	47	32102203	65
32100063	25	32100460	55	32100696	47	32102204	65
32100063	29	32100460	57	32100845	51	32102205	65
32100064	25	32100460	61	32100964	25	32102305	17
32100064	29	32100460	63	32100984	47	32102341	25
32100065	25	32100464	55	32100988	29	32102342	25
32100065	29	32100464	57	32100988	41	32102343	25
32100071	29	32100464	61	32100990	47	32102344	25
32100072	29	32100464	63	32100993	41	32102345	25
32100073	29	32100491	55	32101098	53	32102402	65
32100074	29	32100491	57	32101099	53	32102425	23
32100075	29	32100491	61	32101117	47	32102428	17
32100081	31	32100491	63	32101161	31	32102617	17
32100082	31	32100492	55	32101163	85	32102618	17
32100083	29	32100492	57	32101164	47	32102681	35
32100084	29	32100492	61	32101249	33	32102682	35
32100085	29	32100492	63	32101293	47	32102683	35
32100100	31	32100493	55	32101296	25	32102684	35
32100105	33	32100493	57	32101307	31	32102685	35
32100106	35	32100493	61	32101362	11	32102729	17
32100107	35	32100493	63	32101363	85	32102730	17

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
32102773	39	32103835	49	32104054	53	32104243	33
32102774	39	32103839	49	32104055	53	32104243	35
32102775	39	32103839	51	32104061	21	32104244	33
32102776	39	32103839	53	32104062	21	32104244	35
32102777	27	32103845	49	32104063	21	32104271	65
32102790	41	32103845	51	32104064	21	32104272	65
32102798	27	32103861	35	32104065	21	32104274	65
32102807*	35	32103862	35	32104085	17	32104290	7
32102813	35	32103863	35	32104086	23	32104292	7
32102819	27	32103864	35	32104087	23	32104296	11
32102821	25	32103865	35	32104089	21	32104297	65
32102822	25	32103879	41	32104091	13	32104298	65
32102823	25	32103879	53	32104092	13	32104299	69
32102824	25	32103911	35	32104093	13	32104320	73
32102825	25	32103912	35	32104094	13	32104324	33
32103253	17	32103913	35	32104095	13	32104325	21
32103386	35	32103914	35	32104100	41	32104326	21
32103395	15	32103915	35	32104101	17	32104327	21
32103396	13	32103931	51	32104103	17	32104328	21
32103397	13	32103935	41	32104104	41	32104331	7
32103493	31	32103936	51	32104105	17	32104332	7
32103494	31	32103941	51	32104105	21	32104333	7
32103494	41	32103942	51	32104106	17	32104334	7
32103504	11	32103943	49	32104106	21	32104335	7
32103504	53	32103943	51	32104110	21	32104340	41
32103508	53	32103945	13	32104112	55	32104341	41
32103551	67	32103951	13	32104112	59	32104347	27
32103552	67	32103952	73	32104112	61	32104347	41
32103614	49	32103953	9	32104112	63	32104348	21
32103614	51	32103953	13	32104115	21	32104349	21
32103614	53	32103956	9	32104116	21	32104350	21
32103644	25	32103956	13	32104118	21	32104351	21
32103689	91	32103968	41	32104121	13	32104352	21
32103690	91	32103969	7	32104122	13	32104353	21
32103691	91	32103970	7	32104123	13	32104361	23
32103693	91	32103971	7	32104124	13	32104363	41
32103695	91	32103972	41	32104125	13	32104364	41
32103696	91	32103974	41	32104138	17	32104365	41
32103697	91	32103975	41	32104141	23	32104371	11
32103719	15	32103981	13	32104142	23	32104372	11
32103720	13	32103982	13	32104143	23	32104373	11
32103721	15	32103983	13	32104144	23	32104374	11
32103724	15	32103984	13	32104145	23	32104375	11
32103729	33	32103985	13	32104151	47	32104381	17
32103731	31	32104025	53	32104155	49	32104382	17
32103732	31	32104026	53	32104155	51	32104383	21
32103733	31	32104027	53	32104156	9	32104407	25
32103734	31	32104028	53	32104157	17	32104410	71
32103735	31	32104031	9	32104158*	35	32104416	65
32103740	31	32104031	13	32104158	37	32104421	65
32103761	7	32104032	9	32104160	35	32104422	65
32103762	7	32104032	13	32104163	49	32104423	65
32103763	7	32104033	9	32104163	51	32104431	11
32103764	7	32104033	13	32104168*	35	32104432	11
32103765	7	32104034	9	32104201	7	32104434	7
32103788	7	32104034	13	32104202	7	32104438	11
32103822	7	32104035	9	32104203	7	32104466	45
32103825	61	32104035	13	32104204	7	32104467	43
32103825	63	32104041	9	32104205	7	32104504	17
32103828	33	32104042	9	32104221	31	32104505	17
32103829	33	32104043	9	32104222	31	32104506	17
32103830	49	32104044	9	32104223	31	32104507	17
32103831	25	32104045	9	32104224	31	32104516	53
32103831	29	32104051	53	32104225	31	32104517	43
32103833	49	32104052	53	32104241	33	32104518	43
32103833	51	32104053	53	32104242	33	32104519	41

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
32104520	41	55009195	89	55012401	25	71054130	87
32104549	35	55009196	89	55012402	25	71054132	67
32105048*	57	55009197	89	55012403	25	71054132	69
32105049*	57	55009198	89	55012404	25	71054132	87
32105066*	35	55009926	61	55012405	25	71054135	9
34005604	71	55009926	63	55012490	11	71054136	9
432 2933-03	93	55009979	61	55012519	41	71054137	7
471 4601-01	93	55009979	63	55012519	47	71054138	9
471 7958-02	93	55010056	61	55012671*	43	71054151	17
471 8780-01	93	55010056	63	55012896	93	71054151	25
471 8780-31	93	55011050	61	55012897	93	71054168	7
55007133	35	55011050	63	55012952	35	71054196	69
55007139	41	55011053	61	55012954	27	71054197	21
55007166	55	55011053	63	55012955	27	71054198	21
55007166	57	55011308	39	55012956	27	71054199	21
55007976	35	55011617	13	55012957	27	71060067	93
55007992	35	55011913	91	55012958	27	71070151	49
55008021	55	55011914	91	55013253	77	71070151	51
55008021	57	55012011	29	55013319	77	71070152	49
55008022	55	55012012	29	55013489*	7	71070152	51
55008022	57	55012013	29	55013490*	7	71070153	49
55008182	55	55012014	29	55013491*	7	71070153	51
55008182	57	55012015	29	55013492*	7	71070154	49
55008183	55	55012021	29	55013493*	7	71070154	51
55008183	57	55012022	29	55013503*	37	71070155	49
55008274	35	55012023	29	71013089	13	71070155	51
55008304	35	55012024	29	71014090	11	71071057	69
55008574	43	55012025	29	71014090	27	71072039	69
55008574	85	55012031	29	71014106	51	71072040	69
55008592	43	55012032	29	71014112	47	71074120	75
55008592	45	55012033	29	71014123	21	71074120	77
55008592	85	55012034	29	71014134	23	71074120	79
55008594	45	55012035	29	71020054	11	71074123	75
55008594	87	55012041	29	71020060	27	71074123	77
55008595	41	55012042	29	71021091	7	71074123	79
55008598	89	55012043	29	71021165	23	71074255	61
55008603	45	55012044	29	71021166	71	71074255	63
55008872	43	55012045	29	71031078	65	71074259	77
55008872	85	55012134	35	71041096	39	71074260	77
55008873	43	55012141	41	71050126	81	71075018	55
55008873	45	55012146	17	71050126	83	71075018	57
55008873	85	55012147	17	71050182	83	71075018	61
55008874	45	55012150	13	71050188	25	71075018	63
55008874	87	55012151	13	71050189	13	71075037	71
55008880	43	55012178	47	71050189	25	71075037	73
55008880	85	55012179	67	71050190	71	71075037	75
55008881	43	55012183	27	71050197	41	71075037	77
55008881	85	55012221	41	71050197	47	71075037	79
55008882	43	55012231	31	71050199	41	71075037	81
55008882	85	55012232	31	71050211	17	71075037	83
55008883	43	55012233	31	71050227	41	71075058	71
55008883	45	55012234	31	71050227	47	71075058	73
55008883	85	55012235	31	71052106	75	71075058	75
55008884	43	55012241	31	71052106	79	71075058	77
55008884	45	55012242	31	71052107	75	71075058	79
55008884	85	55012243	31	71052107	79	71075058	81
55008885	43	55012244	31	71052112	75	71075058	83
55008885	45	55012245	31	71052112	79	71075064	81
55008885	85	55012310	11	71052121	71	71075064	83
55008886	45	55012318	73	71052129	75	71075067	75
55008886	87	55012323	71	71052129	77	71075067	77
55008887	45	55012324	81	71052130	75	71075067	79
55008887	87	55012325	75	71052130	77	71075078	81
55008888	45	55012326	79	71054127	69	71075078	83
55008888	87	55012373	83	71054130	67	71075079	81
55008982	65	55012387	69	71054130	69	71075079	83

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
71076053*	35	72011145	63	72051226	55	73022252	17
71076067	23	72011148	55	72051226	57	73022252	19
71076067	91	72011148	57	72051226	61	73022252	23
71077037	49	72011148	61	72051226	63	73022254	13
71077037	51	72011148	63	72051227	55	73022255	13
71078020	25	72020193	23	72051227	57	73022256	13
71079007	91	72020271	17	72051227	61	73022257	13
71079012	9	72020271	23	72051227	63	73022263	13
71079035	9	72020272	17	72051252	57	73022264	13
71079045	91	72020272	21	72051252	63	73022265	13
71081008	71	72020273	17	72051253	57	73022266	13
71081008	73	72020273	21	72051253	63	73022267	13
71081013	75	72020274	17	72051254	57	73022268*	13
71081013	77	72020274	21	72051254	63	73022277	21
71081013	79	72020275	17	72052058	65	73022278	15
71081022	71	72020275	21	72052059	65	73023071	21
71081025	17	72043155	65	72052063	55	73023077	47
71081026	17	72043156	65	72052063	59	74010000	17
71081027	21	72043190	65	72052063	61	74010001	11
71081028	21	72043191	65	72052063	63	74010012	17
71082035	75	72046124	87	72060062	53	74010035	31
71082143	73	72046136	53	72060062	75	74010126	85
71082145	71	72046144	11	72060062	77	74010126	87
71082145	83	72046158	25	72060062	79	74011002	55
71082200	67	72046158	29	72060075	61	74011002	57
71082412	93	72046158	85	72060075	63	74011002	61
71082413	93	72046158	87	72061011	65	74011002	63
71082414	93	72046162	27	73010066	31	74011205	33
71082415	93	72051202	55	73010070	13	74020030	17
71082459	69	72051202	57	73010074	85	74020030	21
71082464	71	72051209	55	73010074	87	74020030	27
71082496	73	72051209	61	73010077	65	74020030	29
71082497	23	72051212	55	73010080	21	74020031	51
71082499	23	72051212	57	73010080	27	74020054	15
71082500	71	72051212	61	73010080	33	74020054	17
71082501	69	72051212	63	73011006	41	74020054	25
71082502	69	72051213	55	73011075	41	74020054	49
71082503	69	72051213	57	73011075	43	74020054	51
71082506	71	72051214	55	73011075	45	74020054	53
71085021	91	72051214	57	73011109	13	74020057	47
71088018	75	72051215	55	73011109	15	74020060	43
71088032	79	72051215	57	73011109	21	74020064	89
71088033	79	72051216	55	73011109	41	74020080	27
71088036	55	72051216	57	73011168	17	74020197	35
71088036*	59	72051217	55	73011168	21	74020220	89
71088036	61	72051217	57	73016162	17	74020226	65
71088036	63	72051218	55	73016165	55	74020227	13
71088036	75	72051218	57	73016165	57	74020227	17
71088037*	59	72051219	55	73016165	61	74020227	21
71088037	77	72051219	57	73016165	63	74020227	47
71088038	77	72051220	55	73016166	9	74020227	65
72010081	55	72051220	57	73016168	55	74020234	25
72010081	57	72051221	55	73016168	57	74020260*	31
72010102	61	72051221	57	73016168	61	74021029	85
72010102	63	72051223	55	73016168	63	74021029	87
72011143	55	72051223	57	73016189	27	74021031	7
72011143	57	72051223	61	73016189	29	74022002	21
72011143	61	72051223	63	73016189	31	74023039	47
72011143	63	72051224	55	73016190	55	74023092	91
72011144	55	72051224	57	73016190	57	74023105	25
72011144	57	72051224	61	73016190	61	74023105	85
72011144	61	72051224	63	73016190	63	74023105	87
72011144	63	72051225	55	73016198	17	74026022	17
72011145	55	72051225	57	73020398	65	74026053	13
72011145	57	72051225	61	73020517	65	74026053	43
72011145	61	72051225	63	73022250	21	74026053	45

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
74026053	85	74033607	13				
74026053	87	74033607	21				
74026054	41	74033609	15				
74030059	71	74033708	13				
74030059	73	74036002	17				
74030092	7	74036005	15				
74030103	7	74036006	13				
74030105	87	74036006	17				
74030105	89	74036006	21				
74030141	7	74036006	49				
74030145	17	74036006	51				
74030166	91	74036006	55				
74031039	11	74036006	59				
74032335*	67	74036006	61				
74033001	15	74036006	63				
74033001	49	74036007	43				
74033001	51	74036008	21				
74033002	51	74036009	13				
74033002	53	74036011	27				
74033002	65	74036102	65				
74033003	17	74036301	47				
74033003	21	74036403	11				
74033003	27	74036602	31				
74033003	29	74036801	41				
74033003	35	74036801	47				
74033003	47	74036803	31				
74033003	49	74036803	85				
74033003	51	74036803	87				
74033003	53	74036806	11				
74033007	21	74036806	27				
74033007	41	75011084	7				
74033007	47	75011085	7				
74033007	51	75011095	23				
74033007	53	75012041	47				
74033010	33	75015105	9				
74033015	7	75015195	27				
74033015	41	75015204	49				
74033021	47	75015204	51				
74033022	65	75015205	49				
74033060	17	75015205	51				
74033101	11	75015206	53				
74033101	31	75015207	53				
74033101	47	75015208	53				
74033101	55	77010002050	25				
74033101	57	77010002050	29				
74033101	61	77010002050	85				
74033101	63	77010002050	87				
74033101	85	77010219	25				
74033101	87	77010219	85				
74033102	7	77010235	87				
74033202	11	77010237	85				
74033202	15	77010252	25				
74033202	21	77010265	35				
74033202	25	77010265	65				
74033203	37	77010278	31				
74033204	7	77010279	31				
74033204	89	77010280	31				
74033205	65	77010281	31				
74033253	13	77010282	31				
74033253	17	77010283	31				
74033253	21	77010284	31				
74033253	47	77010285	31				
74033253	51	77010286	35				
74033255	85	77010286	65				
74033255	87	77010300	25				
74033606*	31						



www.electrolux.com/professional

Share more of our thinking at www.electrolux.com